Development of an alpha-particle imaging detector based on a low radioactive micro-time-projection chamber

H. Ito^{a*}, T. Hashimoto^a, K. Miuchi^a, K. Kobayashi^{b,c}, Y. Takeuchi^{a,c}, K. D. Nakamura^a, T. Ikeda^a, and H. Ishiura^a

^aKobe University, Kobe, Hyogo 657-8501, Japan.

^bInstitute for Cosmic Ray Research (ICRR), the University of Tokyo, Kashiwa, Chiba 277-8582 Japan.

^cKavli Institute for the Physics and Mathematics of the Universe (WPI), The University of Tokyo Institutes for Advanced Study, University of Tokyo, Kashiwa, Chiba 277-8583, Japan.

Abstract

An important issue for rare-event-search experiments, such as the search for dark matter or neutrinoless double beta decay, is to reduce radioactivity of the detector material and the experimental environment. The selection of materials with low radioactive impurity, such as isotopes in the uranium and thorium chains, requires a precise measurement of surface radioactivity. An alpha-particle detector has been developed based on a gaseous micro-time-projection chamber. A low- $\alpha \mu$ -PIC with reduced alpha-emission background was installed in the detector. The detector offers the advantage of position sensitivity, which allows the alpha-particle contamination of the sample to be imaged and the background to be measured at the same time. The detector performance was measured by using an alpha-particle source. The measurement with a sample was also demonstrated and the sensitivity is discussed.

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Keywords: Alpha-particle detector, Position sensitivity, Time projection chamber, μ -PIC, Low background

1 1. Introduction

Approximately 27% of the universe is domi-2 nated by nonbarionic matter, called dark mat-3 ter. Although many experimental groups have been 4 searching for dark matter, no direct detection of 5 dark matter has yet been reported. Typical experi-6 ments that search for dark matter are performed by using massive, low-background detectors. Although 8 the DAMA group has observed the annual modula-9 tion with a significance of 9.3σ as the dark matter 10 contribution [1], other groups such as XENON1T 11 [2] and LUX [3] did not reproduced the signal. 12 Meanwhile, a direction-sensitive method has been 13 focused because of an expected clear anisotropic 14 signal due to the motion of the solar system in the 15 galaxy [4]. The NEWAGE group precedes a three-16 dimensionally sensitive dark matter search with a 17

micro-time-projection chamber (micro-TPC) and the main background is surface alpha particles from 238 U and 232 Th in the detector material or in the μ -PIC [5].

Neutrinoless double beta $(0\nu\beta\beta)$ decay is a lepton-number-violating process, which suggests the neutrino as a Majorana particle (it is its own antiparticle) and provides the absolute neutrino mass. The GERDA [6] and KamLAND-Zen [7] groups recorded a lower-limit half-life over 10^{25} yr at 90%CL by using ⁷⁶Ge and ¹³⁶Xe, respectively, and the $0\nu\beta\beta$ decay has yet to be observed. Conversely, a tracking system for two electrons provides strong evidence of the $0\nu\beta\beta$ decay process. The NEMO3 group precedes the measurement with at $T_{1/2} > 2.5 \times 10^{23}$ yr (90%CL) for ⁸²Se [8], and $T_{1/2} > (1.1 - 3.2) \times 10^{21}$ yr (90%CL) for ¹⁵⁰Nd [9] and a contamination of ²⁰⁸Tl and ²¹⁴Bi in the detector dominates the background. The SuperNEMO group has developed the BiPo-3 detector to mea-

^{*}Corresponding author. E-mail address: ito.hiroshi@crystal.kobe-u.ac.jp (H. Ito).

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³⁸ sure the radioactive impurities with sensitivity less ³⁹ than 2 μ Bq/kg (90%CL) for ²⁰⁸Tl and 140 μ Bq/kg ⁴⁰ (90%CL) for ²¹⁴Bi [10]. Therefore, the background ⁴¹ of $0\nu\beta\beta$ decay is not only a contamination by the ⁴² end point of continuous energy in an ordinary $2\nu\beta\beta$ ⁴³ decay process, but also the radiative impurities such ⁴⁴ as ²³⁸U and ²³²Th in the detector.

To estimate the radioactive impurities in the de-45 tector material, the XMASS group measured ²¹⁰Pb 46 and ²¹⁰Po in the bulk of copper by using a commer-47 cial alpha-particle detector (Ultra-Lo 1800, XIA) 48 [11]. The alpha detector has a good energy resolu-49 tion (as explained in Sec. 3.2) and a mechanism to 50 reduce the background by waveform analysis, and 51 thus a sensitivity is $\sim 10^{-4} \alpha/\text{cm}^2/\text{hr}$. However, 52 it has no position sensitivity. A sample such as a 53 micro pattern gas detector board has not an uni-54 form radioactive contamination. For example, the 55 impurities might be contaminated to the electrodes 56 in a pattern making process. Therefore, a position-57 sensitive alpha detector is required to select mate-58 rials for the rare-event-search experiments. 59

This paper is organized as follows. The details 60 of the alpha-particle detector, setup, low- α micro 61 pixel chamber (μ -PIC), gas circulation system, elec-62 tronics, and trigger data acquisition system are de-63 scribed in Sec. 2. The performance check that uses 64 the alpha-particle source, a sample test, and back-65 ground estimation are described in Sec. 3. The 66 remaining background of the detector and future 67 prospects are discussed in Sec. 4. Finally, the study 68 is concluded in Sec. 5. 69

⁷⁰ 2. Alpha-particle imaging detector based on ⁷¹ gaseous micro-TPC

A new alpha-particle detector was developed 72 based on a gaseous micro-TPC upgraded from the 73 NEWAGE-0.3a detector [12] which was used to 74 search for dark matter from September, 2008 to 75 January, 2013. The detector consisted of the micro-76 TPC using a low- $\alpha \mu$ -PIC, a gas circulation system, 77 and electronics, as shown in Fig.1. The TPC was 78 enclosed in a stainless-vessel for the gas seal during 79 the measurement. 80

81 2.1. Setup and configuration

Figure 2 shows a schematic view of the detector, ¹¹⁰ where the gas volume is $(35 \times 35) \times 31$ cm³. The detector was placed underground at the Kamioka facility in Institute for Cosmic Ray Research, Japan. ¹¹³

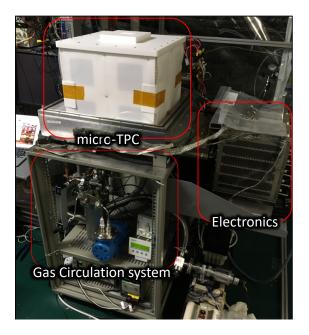


Fig. 1: Photographic of detector.

An oxygen-free copper plate with a surface polished to a roughness of $0.4 \,\mu\text{m}$ was used as the drift plate. The drift plate had an opening with a size of $(9.5 \times 9.5 \text{ cm}^2)$ as a sample window. A copper mesh was set on the drift plate to hold the sample at the window area, as shown in Fig. 3. The electrons ionized by the alpha particles drift toward the μ -PIC with a vertical upward-pointing electric field E. CF₄ gas, which was also used in the NEWAGE-0.3a, was used as the chamber gas because of the low diffusion properties. The pressure was set at 0.2 bar as a result of the optimization between the expected track length and the detector stability. The track length was expected to be longer, which improved the tracking performance when the gas pressures was low, while the discharge rate of the μ -PIC increased. The electric field in the drift volume, E = 0.4 kV/cm/bar, was formed by supplying a negative voltage of 2.5 kV and placing field-shaping patterns with chain resistors every centimeter [13]. The drift velocity was $7.4 \pm 0.1 \text{ cm}/\mu \text{s}$. The μ -PIC anode was connected to +550 V. The typical gas gain of μ -PIC was 10³ at ~ 500 V.

2.2. Low- α μ -PIC

The background study for the direction-sensitive dark matter search suggests that μ -PIC has radiativoactive impurities of ²³⁸U and ²³²Th which emit

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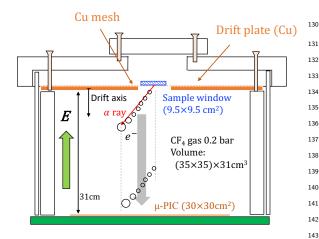


Fig. 2: Schematic cross section of detector setup.

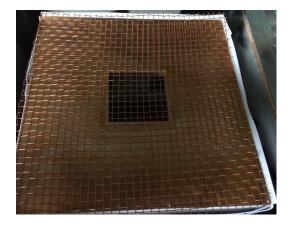


Fig. 3: Drift plate with a sample window (hole size is $9.5\times9.5~{\rm cm^2})$ and copper support mesh.

alpha particles [5]. A survey with a HPGe detec-114 tor revealed that μ -PIC's glass cloth was the main 115 background source, and so the impurities were re-116 moved [14]. Details of the device with the new ma-117 terial, a low- $\alpha \mu$ -PIC, will be described in Ref [15]. 118

2.3. Gas circulation system 119

A gas circulation system that uses activated char-120 coal pellets was developed for radon-background ¹⁶⁹ 121 suppression and to protect a against gain deteri-122 oration due to the outgassing. A pump (EMP, ¹⁷⁰ 123 MX-808ST-S) and a needle-type circulate meter 171 124 (KOFLOC, PK-1250) were used to flow the gas at a 172 125 rate of $\sim 500 \text{ cm}^3/\text{min}$. The gas pressure was mon-126 itored to ensure the stable operation of the circula-127 tion system and as maintained within an increase 175 128 of $\sim 2\%$ for several weeks. 129

2.4. Electronics and trigger data acquisition system

The electronics for the μ -PIC readout consisted of amplifier-shaper discriminators [16] for 768 anode and 768 cathode signals and a position-encoding module [17] to reconstruct the hit pattern. A data acquisition system consisted of a memory board to record tracks and a flash analog-to-digital converter (ADC) for the energy measurement. The flash ADC with 100 MHz sampling recorded the sum signal of the cathode strips with a full time range of $12 \,\mu s$. The anode sum signal issued the trigger. With this way of triggering, in contrast to the trigger by signal (for example, primary scintillation) in the TPC before the drift, the absolute position along the drift direction cannot be measured. However, because the alpha particles were expected to be emitted from the sample, the driftalong coordinate of the emission point was assumed to be the position of the drift plate.

3. Performance check 149

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3.1. Alpha-particle source 150

A $10 \times 10 \text{ cm}^2$ copper plate with ²¹⁰Pb accumulated on the surface was used as an alphaparticle source for the energy calibration and energy-resolution measurement [11]. The source emits alpha particles with an energy of 5.3 MeVas a decay of ²¹⁰Po. The alpha-particle emission rate (hereinafter called the α rate) of the source plate was calibrated to be $1.49 \pm 0.01 \alpha \text{ s}^{-1}$ for 4.8– 5.8 MeV by using the Ultra-Lo 1800 [11].

3.2. Energy calibration

An energy calibration was conducted with the alpha-particle source. The energy was calculated from the flash ADC waveform. Figure 4 shows a typical energy spectrum of the alpha-particle source. The energy resolution was estimated to be 6.7% (1 σ) for 5.3 MeV, which is worse than the Ultra-Lo 1800 resolution of 4.7% (1 σ) for 5.3 MeV. This deterioration was thought to be due to the gain variation of the μ -PIC detection area.

3.3. Event reconstruction

Figure 5 shows a typical event display with the tracks and flash ADC waveform data for alphaparticle emission from ²¹⁰Po. The hit points were determined based on coincidence of anode and cathode detections. Figure 5 (c) shows the anodecathode plane for the track. The open circles are

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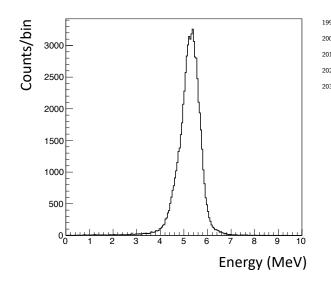


Fig. 4: Energy spectrum for alpha particles from ²¹⁰Po $(5.3 \, {\rm MeV}).$

data. The red solid line is a linear fit result. The 177 dashed line represents the edge of the sample win-178 dow. The solid blue point is the emission point of 179 the alpha particle. The scheme of the determina-180 tion of the emission point, or the track sense, is 181 explained in Sec. 3.4. Figure 5 (a) and (d) show 182 anode- and cathode-drift planes, respectively. The 183 drift coordinate is converted from the timing and 184 is set to zero base, which corresponds to the drift-185 plate position. Figure 5 (b) shows a flash ADC 186 waveform. 187

The track angles were determined on the anode-188 cathode, anode-drift, and cathode-drift planes. 189 These angles were determined with a common fit-206 190 ting algorithm. First, the weighted means of the 207 191 hit points $(x_{\rm w}, y_{\rm w})$ were defined as 192

$$\begin{pmatrix} x_{\rm w} \\ y_{\rm w} \end{pmatrix} = \frac{1}{n} \sum_{j=0}^{n} \begin{pmatrix} x_j \\ y_j \end{pmatrix}, \qquad (1)$$

where x_i and y_i are the measured hit points and n_{213} 193 is a number of points. Next, the track was shifted 214 194 and rotated through the angle θ as follows 195 215

$$\begin{pmatrix} x'_{j} \\ y'_{j} \end{pmatrix} = \begin{pmatrix} \cos\theta & -\sin\theta \\ \sin\theta & \cos\theta \end{pmatrix} \begin{pmatrix} x_{j} - x_{w} \\ y_{j} - y_{w} \end{pmatrix}.$$
²¹⁶
(2)

Here x'_i and y'_i are the points after the shift, and ²¹⁹ 196 rotation and the angle θ were determined to mini-220 197 mize the quantity f, which is defined as 198

$$f(\theta) = \sum {y'}_{j}^{2}, \tag{3} _{223}$$

where this formula means a sum of the square of the 199 distance between the rotated point and the x axis. 200 This method has the advantage to determining the angle with no infinity pole at $\theta = 90^{\circ}$, in contrast 202 with a sample linear fit. 203

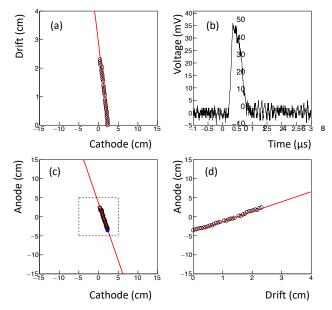


Fig. 5: Event display of an alpha particle from 210Po. (a) cathode-drift projection, (b) flash ADC waveform (c) cathode-anode projection, and (d) anode-drift projection are displayed. The drift coordinate is set to zero base corresponding to the drift plate position for the top of the track.

3.4. Track-sense determination

Backgrounds in low radioactivity alpha-particle detectors are in general alpha particles from the radon (radon- α) and material in the detector (detector- α). The radon- α s are expected to be distributed uniformly in the gas volume with isotropic directions. The detector- α s are expected to have position and direction distributions specific to their sources. One of the main sources of the detector- α s are the μ -PIC and the directions are mostly upward. Since the direction of alpha particles from the sample are downward, these detector- α s and half of the radon- α s can be rejected by the cut of upward-direction events.

The deposit energy per unit path length, dE/dxof an alpha particle with an initial energy over a few MeV, has a peak before stopping (Bragg peak). The number of electrons ionized by the alpha particle in the gas is proportional to dE/dx, and dE/dxalong the track profile is projected onto the time

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evolution in the signal due to the mechanism of the
TPC. This time profile was recorded as the waveform and thus the track sense (i.e., whether the tack
was upward or downward) can be determined from
the waveform.

²²⁹ A parameter to determine the track sense is

$$F_{\rm dwn} = S_2 / (S_1 + S_2),$$
 (4)

where S_1 and S_2 are the time-integrated waveform before and after the peak. They are defined as

$$S_1 = \int_{t_0}^{t_p} v(t) dt,$$
 (5)

$$S_2 = \int_{t_p}^{t_1} v(t) dt.$$
 (6)

Here, $t_0 = 0 \ \mu s$, $t_1 = 1.5 \ \mu s$, and t_p are the start, 232 stop, and peak time, respectively, for the waveform 233 shown in Fig. 5 (b). Figure 6 shows typical $F_{\rm dwn}$ 234 distribution with the alpha-particle source, where 235 most of the events are expected to be downward-236 oriented. The F_{dwn} values of the downward events 237 are distributed around 0.7, as shown by the black-238 shaded histograms. Conversely, radon- α s have an 239 268 isotropic direction, i.e., F_{dwn} has two peaks, as 240 269 shown by the red solid histogram, where the radon-241 270 α are background events in the sample test data, 242 as explained later. The scale of the source- α was 243 272 normalized to the radon- α peak of downward for 244 clarity. The selection efficiency of $F_{\rm dwn} > 0.5$ was 273 245 estimated to be 0.964 ± 0.004 in the source- α spec-246 274 trum while the radon background was reduced to 247 half. The blue dashed histogram is a spectrum that ²⁷⁵ 248 subtracted the normalized source- α from the radon-249 α . The cut efficiency of the upward-oriented events 250 277 $(F_{\rm dwn} \leq 0.5)$ was estimated to be 0.85 ± 0.04 . The 278 251 energy dependence of F_{dwn} will be explained in Sec. 279 252 3.6.253 280

254 3.5. Distribution of emission position

Since alpha particles are mainly emitted from the 283 255 source, the top points of the alpha-particle tracks 284 256 trace the shape of the radioactivity on the sample. 285 257 Figures 7 (a) and 7 (b) show the anode–cathode 286 258 projection distribution of the top and bottom of the 287 259 alpha-particle tracks, respectively, where the top 288 260 and bottom are defined as the zero and maximum 289 261 drift coordinate, respectively, as shown in Figs. 5 290 262 (a) and 5 (d). The dashed line represents the edge 263 291 of the drift-plate sample window. Comparing Fig. 7 292 264 (a) with Fig. 7 (b) clearly reveals the shape of the 293 265 radioactivity. 266

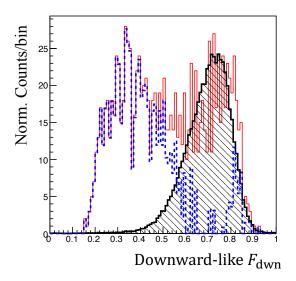


Fig. 6: Downward-oriented distribution for source- α (black shade), radon- α (red solid), and a histogram made by sub-tracting the radon- α spectrum from the source- α one(blue dashed).

The position resolution was evaluated along the four dashed lines in Fig. 7 (a). The number of events was projected onto the axis perpendicular to the lines and was fit with error functions. As a result, the position resolution was determined to be 0.68 ± 0.14 cm (σ), where the error is a standard deviation in the four positions.

3.6. Efficiency of event selection

3.7. Detection and selection efficiency

To select good events for alpha particles from the sample, we use the following criteria: (C1) selection for events with good fitting tracks, (C2) cut for the upward-oriented events, and (C3) selection for events with emission points in the sample region. For criterion C1, the good fit to track events was selected as $f_{\min}(\theta)/(n-1) < 0.02 \text{ cm}^2$ for the anode-cathode, anode-drift, and cathode-drift planes to remove events that had any noise and to remove candidates for electron tracks, where $f_{\min}(\theta)$ is a minimum of Eq. (3).

Criterion C2 rejects the upward-oriented tracks with > 3.5 MeV and $F_{\rm dwn} \leq 0.5$ because the determination efficiency depends on the energy. The upward- and downward-oriented tracks can be determined with 95% or more certainly at over 3.5 MeV. Note that this cut was applied for the events > 3.5 MeV, because the radon background, which was assumed to be the dominant background

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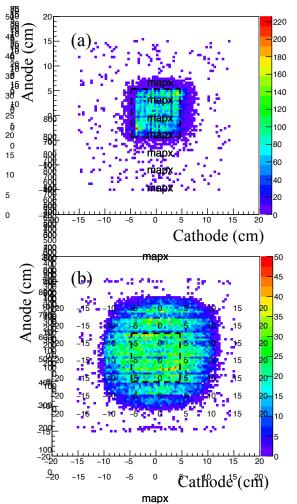


Fig. 7: Anode-cathode projection distributions of (a) top and (b) bottom of tracks for alpha particles emitted from the source. The dashed line is the edge of the sample window.

source, created the peak around 6 MeV and the $_{\scriptscriptstyle 326}$ 295 contribution to the energy range below 3.5 MeV 296 was limited. 297

For criterion C3, as shown in Fig. 7 (a), to reject 329 298 the remained the radon and detector- α s, the selec- 330 299 tion region for alpha-particle emission point was set 331 300 between -8.0 cm and 8.0 cm in both the anode and $_{332}$ 301 cathode coordinate. The rate of radon- α in the se-302 lected region was less than a few hundred time of 334 303 source- α , and thus the it was a negligible. 304

The selection efficiency for C1, C2, and 336 305 containing the detection efficiency C3 was 337 306 $(2.17\pm0.29)\times10^{-1}$ counts/ α (the ratio of the ³³⁸ 307 count rate to the α rate of the source), where ³³⁹ 308 the error represents the systematic error of C1 340 309 to C3 selections and uncertainly of the source 341 310

radioactivity and the statistic error is negligible. 311

3.8. Sample test and background estimate 312 3.8.1. Setup 313

A $5 \times 5 \text{ cm}^2$ piece of the standard μ -PIC whose 314 α rate was known to be $0.28 \pm 0.12 \ \alpha/\text{cm}^2/\text{hr}$ in 315 previous work [14] served as a sample and was in-316 spected by using the detector. The setup is shown 317 in Fig. 8. The live time was 75.85 hr. 318

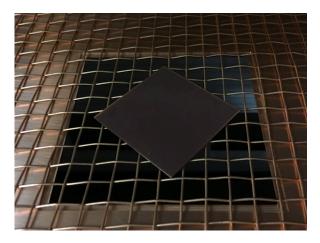


Fig. 8: Setup for a 5×5 cm² piece of the standard μ -PIC as sample.

3.8.2. Background in sample region

The α rate of the sample was estimated by subtracting the background rate. Considered background was mainly the radon- α . The detector measured both the α rates on the region of the sample and around the sample (outer region). The background rate could be determined from the α rate in the outer region. The net α rate from the sample was thus evaluated by subtracting the background rate from the rate of the sample region. It was necessary to confirm that the background rates in both regions were consistent with each other.

We checked the upward-oriented $(F_{\rm dwn} \leq 0.5)$ α rate in both regions because the alpha particles from a sample are typically emitted downward. Measured energy spectra are shown in Fig. 9. The red- and black-shaded histograms show the energy spectra inside and outside the sample region, respectively. These spectra are scaled by the selection efficiency. Both peaks are around 6 MeV and α rates are $(2.16^{+0.54}_{-0.35}) \times 10^{-2}$ (inside) and $(1.54^{+0.64}_{-0.40}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$ (outside). Therefore, the background condition inside the sample region

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is consistent with the background condition outside 372 342 the sample region. The alpha-particle energy spec- 373 343 trum is interpreted as the radon peaks at 5.5 MeV374 344

 (^{222}Rn) , 6.0 MeV (^{218}Po) , and 7.7 MeV (^{214}Po) . 375 345 The downward-oriented $(F_{\rm dwn} > 0.5) \alpha$ rate out- 376 side the sample is $(1.58^{+0.29}_{-0.26}) \times 10^{-2} \alpha/{\rm cm}^2/{\rm hr}$, as 377 346 347 shown in the black-shaded spectrum of Fig. 11. In 378 348 this work, the background rate was improved by one 379 349 order of magnitude in comparison with that of our 380 350 previous work [14]. The background reduction is at- 381 351 tributed to the track-sense determination to reject 352 upward-oriented alpha (for > 3.5 MeV) and the re-353 placement of the low- $\alpha \mu$ -PIC (for ≤ 3.5 MeV). In 354 the energy region between 2.0 and 4.0 MeV, where 355 most radon background is suppressed, the back-356 ground rate is $(9.6^{+7.9}_{-5.6}) \times 10^{-4} \alpha/\text{cm}^2/\text{hr}$. 357

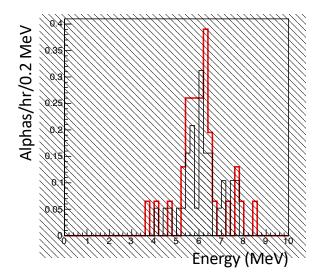


Fig. 9: Downward-oriented alpha-particle energy spectra inside (red) and outside (black shade) the sample region.

3.8.3. α rate of sample 358

Figure 10 shows the distribution of the top of the 388 359 tracks for the sample, where the candidates are se- 389 360 lected by the criteria C1 and C2. The regions (1) 390 361 and (2) are sample and background regions, respec- 391 362 tively. The sample region is the inside of ± 5 cm $_{392}$ 363 of anode and cathode. The background region is 393 364 the outside of the sample region and the inside of 394 365 ± 7.5 cm of anode and cathode. Figure 11 shows 395 366 the energy spectra of downward-oriented alpha par-367 ticles in the sample (red) and the background re- 397 368 gion (black shaded). The α rate of the sample 398 369 was calculated to be $(3.57^{+0.35}_{-0.33}) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$ 399 370 (> 2.0 MeV) by subtracting the background rate. 371

Assuming the alpha spectrum is constituted only from 232 Th or 238 U, the impurity is estimated to be 6.0 ± 1.4 or 3.0 ± 0.7 ppm, respectively. The impurities of ²³²Th and ²³⁸U are measured to be 5.84 ± 0.03 and 2.31 ± 0.02 ppm, respectively, by using the HPGe detector. Although the error is huge because of the continuous energy spectrum, it is consistent with the prediction of prior measurement. In this sample test, it was demonstrated to observe the background alphas at the same time.

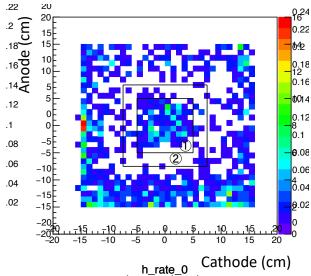


Fig. 10: Distribution of the top of townward-oriented alphaparticle track. The regions (1) and (2) are the sample and background regions, respectively.

4. Discussion

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We begin by discussing the sensitivity for the energy between 2 and 9 MeV based on long-term measurements. In this energy range, the background is dominated by the radon- α s with ~ $(1.58^{+0.29}_{-0.26}) \times$ $10^{-2} \alpha/\text{cm}^2/\text{hr}$. The statistical error (σ) is expected to scale with the inverse of the square root of the measurement time (t) given as $\sigma \propto 1/\sqrt{t}$. In this work, the live time was only three days, and the statistical error was $\sigma \sim 3 \times 10^{-3}$. With a measurement time of one month, the error of radon- α s was estimated to be $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$. When the α rate as the same of the radon- α s was observed, the sum of squares of these σs for the sample and radon- α s would be expected to be a few $10^{-3} \alpha/\text{cm}^2/\text{hr}$ as the measurement limit by subtraction with these α rates.

The edges region (anode $\sim \pm 15$ cm or cathode $\sim \pm 15$ cm) has a high rate of background, as shown

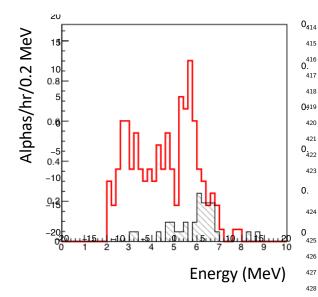


Fig. 11: Downward-oriented alpha-particle energy spectra in sample region (red) and background region (black shade).

in Fig. 10. These events have an energy and path-401 length dependence similar to that of the alpha par-402 ticles. The alpha particles were mainly oriented 403 upward and were emitted from outside the detec-404 tion area. As an impurity candidate, a piece of 405 the printed circuit board (PCB) was inspected and 406 the α rate was $(1.16 \pm 0.06) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$. Al-407 though the alpha-particle events could be rejected 408 by the fiducial region cut, these impurities could 409 be the radon sources (see Fig. 12). Therefore, as 440 410 a next improvement, a material with less radiative 411 impurities should be used for the PCB. 412

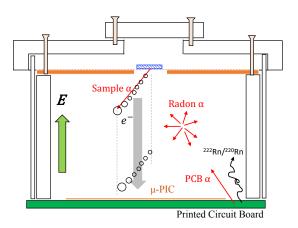


Fig. 12: Schematic cross section of background alpha particles in detector setup.

The goal for detector sensitivity is less than 413 460

 $10^{-4} \alpha/\mathrm{cm}^2/\mathrm{hr}$, which corresponds to measuring radioactive impurities at the ppb level. We can potentially improve the background rate by using the cooled charcoal and using a material with less impurities. A recent study reported that a cooled charcoal could suppress the radon by 99% in the argon gas [18]. A recent NEWAGE detector suppresses the radon to 1/50 by using cooled charcoal [5]. With these improvements, the detector would achieved to the goal of performance.

5. Conclusion

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We developed a new alpha-particle imaging detector based on the gaseous micro-TPC. The measured energy resolution is 6.7% (σ) for 5.3 MeV alpha particles. The measured position resolution is 0.68 ± 0.14 cm. Based on a waveform analysis, the downward-oriented events' selection efficiency is 0.964 ± 0.004 and the cut efficiency of the upwardoriented events is 0.85 ± 0.04 at > 3.5 MeV. Also, a piece of the standard μ -PIC was measured as a sample, and the result is consistent with the one by another measurement. A measurement of the alpha particles from a sample and background was also established at the same time. A background rate near the radon- α ((1.58^{+0.51}_{-0.42}) × 10⁻² α /cm²/hr) was achieved.

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