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Development of an alpha-particle imaging detector based on a low radioactive micro-time-projection chamber

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Abstract

An important issue for rare-event-search experiments, such as the search for dark matter or neutrinoless double beta decay, is to reduce radioactivity of the detector materials and the experimental environment. The selection of materials with low radioactive impurities, such as isotopes of the uranium and thorium chains, requires a precise measurement of surface and bulk radioactivity. Focused on the first one, an alphaparticle detector has been developed based on a gaseous micro-time-projection chamber. A low- $\alpha \mu$ -PIC with reduced alpha-emission background was installed in the detector. The detector offers the advantage of position sensitivity, which allows the alpha-particle contamination of the sample to be imaged and the background to be measured at the same time. The detector performance was measured by using an alphaparticle source. The measurement with a sample was also demonstrated and the sensitivity is discussed.

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Keywords: Alpha-particle detector, Position sensitivity, Time projection chamber, $\mu\text{-}\mathrm{PIC},$ Low background

1 1. Introduction

Approximately 27% of the universe is domi-2 nated by non-baryonic matter, called dark mat-3 ter. Although many experimental groups have been 4 searching for dark matter, any direct detection has 5 yet been detected. Typical experiments that search 6 for dark matter are performed by using massive, 7 low-background detectors. Although the DAMA 8 group has observed the presumed annual modula-9 tion of dark matter particles in the galactic halo 10 with a significance of 9.3 σ [1], other groups such 11 as XENON1T [2] and LUX [3] were unable to con-12 firm these results. Meanwhile, a direction-sensitive 13 method has been focused because of an expected 14 clear anisotropic signal due to the motion of the so-15 lar system in the galaxy [4]. The NEWAGE group 16

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¹⁷ precedes a three-dimensionally sensitive dark matter search with a micro-time-projection chamber (micro-TPC), being the main background surface ²⁰ alpha particles from ²³⁸U and ²³²Th in the detec-²¹ tor materials or in the μ -PIC [5].

Neutrinoless double beta $(0\nu\beta\beta)$ decay is a lepton-number-violating process, which suggests the neutrino as a Majorana particle (i.e. it is its own antiparticle). Experiments like GERDA [6] and KamLAND-Zen [7] have been able to set a lower limit on the half-life over 10^{25} yr and 10^{26} yr at 90%CL by using ⁷⁶Ge and ¹³⁶Xe, respectively, but no positive signal of the $0\nu\beta\beta$ process has been observed yet. Conversely, a tracking system for two electrons provides strong evidence of the $0\nu\beta\beta$ decay process. The $0\nu\beta\beta$ background has been well investigated as radioactive impurities such as 238 U and 232 Th decay-chain isotopes, ⁴⁰K, ⁶⁰Co, ¹³⁷Cs including in the detector material, which emit γ with around MeV

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The NEMO3 group set lower limits at 87 [8, 9].37 $T_{1/2}(0\nu\beta\beta) > 2.5 \times 10^{23} \text{ yr } (90\% \text{CL}) \text{ for } {}^{82}\text{Se } [10],$ 38 and $T_{1/2}(0\nu\beta\beta) > (1.1 - 3.2) \times 10^{21} \text{ yr} (90\% \text{CL})$ 39 for ¹⁵⁰Nd [11]. For this experiment background is 40 dominated by the ²⁰⁸Tl and ²¹⁴Bi contamination 41 present in the double beta emitter source foils. The 42 SuperNEMO group has developed the BiPo-3 de-43 tector to measure the radioactive impurities in these 44 foils with a sensitivity less than 2 μ Bq/kg (90%CL) 45 for 208 Tl and 140 μ Bq/kg (90%CL) for 214 Bi [12]. 46 Therefore, the background of $0\nu\beta\beta$ decay is not 47 only a contamination by the end point of continu-48 ous energy in an ordinary $2\nu\beta\beta$ decay process, but 49 also the radiative impurities such as ^{238}U and ^{232}Th 50 in the detector. 51

To estimate the radioactive impurities in the 52 detector materials, the XMASS group measured 53 ²¹⁰Pb and ²¹⁰Po in the bulk of copper by using a 54 commercial alpha-particle detector (Ultra-Lo 1800, 55 XIA) [13]. The alpha detector has a good energy 56 resolution (as explained in Sec. 3.2) and a mecha-57 nism to reduce the background by waveform anal-58 ysis, and thus its sensitivity is $\sim 10^{-4} \alpha/\text{cm}^2/\text{hr}$. 59 However, it has no position sensitivity. A sample 60 such as a micro pattern gas detector board does 61 not have a uniform radioactive contamination. For 62 example the impurities can be in a particular loca-63 tion due to the manufacturing process. Therefore, 64 a position-sensitive alpha detector is required in or-65 der to determine the site and perhaps the process 66 associated with the materials contamination. 67

This paper is organized as follows. The details 68 of the alpha-particle detector, setup, low- α micro 69 pixel chamber (μ -PIC), gas circulation system, elec-70 tronics, and trigger and data acquisition systems 71 are described in Sec. 2. The performance check 72 that uses the alpha-particle source, a sample test, 73 74 and background estimation are described in Sec. 3. The remaining background of the detector and fu-75 ture prospects are discussed in Sec. 4. Finally, main 76 conclusions are presented in Sec. 5. 77

2. Alpha-particle imaging detector based on 78 gaseous micro-TPC 79

A new alpha-particle detector was developed 105 80 based on a gaseous micro-TPC upgraded from the 106 81 NEWAGE-0.3a detector [14] which was used to 107 82 search for dark matter from September, 2008 to 108 83 January, 2013. The detector consisted of the micro-109 84 TPC using a low- α μ -PIC as readout, a gas circu-110 85 lation system, and electronics, as shown in Fig.1. 111 86

The TPC was enclosed in a stainless-steel vessel for the gas seal during the measurement.

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Fig. 1: Photograph of the experimental setup. The detector system is composed of a micro-TPC, a gas circulation system, and electronics. The stainless-steel vessel is uncovered so that the outer view of the TPC field cage can be viewed.

2.1. Setup and configuration

Figure 2 shows a schematic view of the detector, where the gas volume is $(35 \text{ cm} \times 35 \text{ cm}) \times 31 \text{ cm}$. The detector was placed underground at the Kamioka facility in the Institute for Cosmic Ray Research, Japan. An oxygen-free copper plate with a surface electro-polished to a roughness of 0.4 μm and a size of $(35 \text{ cm} \times 35 \text{ cm}) \times 0.1 \text{ cm}$ was used as the drift plate. The drift plate had an opening with a size of $9.5 \text{ cm} \times 9.5 \text{ cm}$ as a sample window. A copper mesh made of 1-mm- ϕ wire in 1-cm pitch (aperture ratio of 0.81) was set on the drift plate to hold the sample at the window area, as shown in Fig. 3. The electrons ionized by the alpha particles drift towards the μ -PIC with a vertical upward-pointing electric field E. CF₄ gas (TOMOE SHOKAI Co.LTD, 5N grade: a purity of 99.999% or more), which was also used in the NEWAGE-0.3a, was used because of the low diffusion properties. The pressure was set at 0.2 bar as a result of the optimization between the expected track length and the detector stability. The track length was expected to be longer, which improved

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the tracking performance when the gas pressures 124 112 were low, while the discharge rate of the μ -PIC 113 125 increased. The range of 5 MeV alpha particle is 126 114 ~ 8 cm in 0.2 bar CF₄ gas, which would provide a ₁₂₇ 115 reasonable detection efficiency considering the de-116 128 tector size. The electric field in the drift volume, 117 129 E = 0.4 kV/cm/bar, was formed by supplying a 118 130 negative voltage of 2.5 kV and placing field-shaping $_{\scriptscriptstyle 131}$ 119 patterns with chain resistors every centimeter [15]. 120 132 The drift velocity was $7.4 \pm 0.1 \text{ cm}/\mu\text{s}$. The μ -PIC 121 133 anode was connected to +550 V. The typical gas $_{134}$ 122 gain of μ -PIC was 10³ at ~ 500 V. 123



Fig. 2: Schematic cross section of detector setup. Sample window size is $9.5 \text{ cm} \times 9.5 \text{ cm}$. Electric field is formed by a drift plate biased at -2.5 kV and copper wires with 1 cm $\,$ 150 pitch connecting with chain registers.



Fig. 3: Drift plate with a sample window (hole size is $9.5 \text{ cm} \times 9.5 \text{ cm}$) and copper support mesh.

2.2. Low- α μ -PIC

The background study for the direction-sensitive dark matter search suggests that μ -PIC has radioactive impurities of ²³⁸U and ²³²Th which emit alpha particles [5]. A survey with a HPGe detector revealed that μ -PIC's glass cloth was the main background source, and so the impurities were removed. The polyimide with glass cloth in the μ -PIC was replaced with a new material of polyimide and epoxy. Details of the device with the new material, a low- $\alpha \mu$ -PIC, will be described in Ref [16, 17].

2.3. Gas circulation system

A gas circulation system that uses activated charcoal pellets (Molsievon, X2M4/6M811) was developed for the suppression of radon background and a prevention of gain deterioration due to the outgassing. A pump (EMP, MX-808ST-S) and a needle-type flow-meter (KOFLOC, PK-1250) were used to flow the gas at a rate of $\sim 500 \text{ cm}^3/\text{min}$. The gas pressure was monitored to ensure the stable operation of the circulation system, operating within $\pm 2\%$ for several weeks.

2.4. Electronics and trigger and data acquisition systems

The electronics for the μ -PIC readout consisted of amplifier-shaper discriminators [18] for 768 anode and 768 cathode signals and a position-encoding module [19] to reconstruct the hit pattern. A data acquisition system consisted of a memory board to record tracks and a flash analog-to-digital converter (ADC) for the energy measurement. The flash ADC with 100 MHz sampling recorded the sum signal of the cathode strips with a full time range of 12 μ s. The anode sum signal issued the trigger. The trigger occurred when the electrons closest to the detection plane (indicated with the largest circle (e^{-}) in Fig. 2) reach the μ -PIC. Since the main purpose of the detector is the alpha particle detection from the sample, the emission position of the alpha particle in the anode-cathode plane was determined at the position most distant from the μ -PIC in the track (the smallest circle in Fig. 2).

3. Performance check 166

3.1. Alpha-particle source

A $10 \text{ cm} \times 10 \text{ cm}$ copper plate with ²¹⁰Pb accumulated on the surface was used as an alphaparticle source for the energy calibration and

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energy-resolution measurement [13]. The source ¹⁹⁸ emits alpha particles with an energy of 5.3 MeV as ¹⁹⁹ a decay of ²¹⁰Po. The alpha-particle emission rate ²⁰⁰ (hereinafter called the α rate) of the entire source ²⁰¹ plate was calibrated to be $1.49 \pm 0.01 \alpha \text{ s}^{-1}$ for 4.8- ²⁰² ¹⁷⁵ 5.8 MeV by using the Ultra-Lo 1800 [13]. ²⁰³

177 3.2. Energy calibration

An energy calibration was conducted with the 206 178 alpha-particle source (5.3 MeV). The event's en-207 179 ergy was obtained by integrating the charge from ²⁰⁸ 180 the pulses registered by the flush ADC. Thus spec-209 181 tra showed in this paper are presented in MeV. 182 Figure 4 shows a typical energy spectrum of the 183 alpha-particle source. The energy resolution was 212 184 estimated to be 6.7% (1 σ) for 5.3 MeV, which is 185 worse than the Ultra-Lo 1800 resolution of 4.7%186 (1σ) for 5.3 MeV. This deterioration was thought 187 to be due to the gain variation of the μ -PIC detec-188 tion area. 189 213



Fig. 4: Energy spectrum for alpha particles from 210 Po (5.3 MeV). Red line is a fit result with a Gaussian.

¹⁹⁰ 3.3. Event reconstruction

Figure 5 shows a typical event display with the ²³⁰ tracks and flash ADC waveform data for alpha- ²³¹ particle emission from ²¹⁰Po. The hit points were ²³² determined based on coincidence of anode and cath- ²³³ ode detections. Figure 5 (c) shows the anode- ²³⁴ cathode plane for the track. The open circles corre- ²³⁵ spond to hits registered in data. The red solid line ²³⁶ is a linear fit result. The dashed line represents the edge of the sample window. The solid blue point is the emission point of the alpha particle. The scheme of the determination of the emission point, or the track sense, is explained in Sec. 3.4. Figure 5 (a) and (d) show anode- and cathode-drift planes, respectively. The drift coordinate is converted from the timing and is set to zero base, which corresponds to the drift-plate position. Figure 5 (b) shows a flash ADC waveform.

The track angles were determined on the anodecathode, anode-drift, and cathode-drift planes. These angles were determined with a common fitting algorithm. First, the weighted means of the hit points (x_w, y_w) were defined as

$$\begin{pmatrix} x_{\rm w} \\ y_{\rm w} \end{pmatrix} = \frac{1}{n} \sum_{j=0}^{n} \begin{pmatrix} x_j \\ y_j \end{pmatrix},\tag{1}$$

where x_j and y_j are the measured hit points and n is the number of points. Next, the track was shifted and rotated through the angle θ as follows

$$\begin{pmatrix} x'_j \\ y'_j \end{pmatrix} = \begin{pmatrix} \cos\theta & -\sin\theta \\ \sin\theta & \cos\theta \end{pmatrix} \begin{pmatrix} x_j - x_w \\ y_j - y_w \end{pmatrix}.$$
 (2)

Here x'_j and y'_j are the points after the shift, the rotation angle θ were determined to minimize the quantity f, which is defined as

$$f(\theta) = \sum {y'}_j^2,\tag{3}$$

where this formula means a sum of the square of the distance between the rotated point and the xaxis. This method has the advantage to determine the angle with no infinity pole at $\theta = 90^{\circ}$ (i.e. parallel to cathode strip (fitting in the anode-cathode plane) or drift axis (fitting in the anode-drift and cathode-drift plane)).

3.4. Track-sense determination

Backgrounds in low radioactivity alpha-particle detectors are in general alpha particles from the radon (radon- α) and materials of construction used in the detector (detector- α). The radon- α 's are expected to be distributed uniformly in the gas volume with isotropic directions. The detector- α 's are expected to have position and direction distributions specific to their sources. One of the main sources of the detector- α 's is the μ -PIC so the directions of α 's coming from this component are mostly

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Fig. 5: Event display of an alpha particle from 210Po. 276 (a) cathode-drift projection, (b) flash ADC waveform (c) cathode-anode projection, and (d) anode-drift projection are displayed. The drift coordinate is set to zero base corre-279 sponding to the drift plate position for the top of the track.

upward-oriented. Since the direction of alpha parti-237

cles from the sample are downward, these detector-238

 α 's and half of the radon- α 's can be rejected by the 282 239 cut of upward-direction events. 240

The deposit energy per unit path length, dE/dx_{283} 241 of an alpha particle with an initial energy over a few $_{284}$ 242 MeV, has a peak before stopping (Bragg peak). The $_{285}$ 243 number of electrons ionized by the alpha particle in $_{286}$ 244 the gas is proportional to dE/dx, and dE/dx along 287 245 the track profile is projected onto the time evolution 246 200 in the signal due to the mechanism of the TPC. 247 289 This time profile was recorded as the waveform and 248 290 thus the track sense (i.e., whether the track was 249 291 upward or downward) can be determined from the 250 292 waveform. 251 293

A parameter to determine the track sense is 252

$$F_{\rm dwn} = S_2/(S_1 + S_2),$$
 (4) 295

where S_1 and S_2 are the time-integrated waveform 253 before and after the peak. They are defined as 254

$$S_1 = \int_{t_0}^{t_p} v(t) dt, \qquad (5) \begin{array}{c} {}^{299}_{300} \\ {}^{300} \end{array}$$

$$S_2 = \int_{t_p}^{t_1} v(t) dt. \tag{6} \begin{array}{c} 301\\ 302\\ 303\\ 303 \end{array}$$

Here, $t_0 = 0 \ \mu s$, $t_1 = 1.5 \ \mu s$, and t_p are the start, 304 255 stop, and peak time, respectively, for the waveform 305 256

shown in Fig. 5 (b). The t_p is determined as a time when the voltage is highest in the region between t_0 and t_1 . Figure 6 (a) shows typical F_{dwn} distribution with the alpha-particle source, where most of the events are expected to be downwardoriented. The F_{dwn} values of the downward events are distributed around 0.7, as shown by the blackshaded histograms. Conversely, radon- α 's have an isotropic direction, i.e., F_{dwn} has two components of upward- and downward-oriented, as shown by the red solid histogram, where the radon- α are background events in the sample test data, as explained later. The scale of the source- α was normalized to the radon- α peak of downward for clarity. Figure 6 (b) shows the efficiency related on $F_{\rm dwn}$ threshold for downward-(black solid) and upwardoriented (blue dashed). The selection efficiency of $F_{\rm dwn} > 0.5$ was estimated to be 0.964 ± 0.004 in the source- α spectrum while the radon background was reduced to half. The blue dashed histogram is a spectrum that subtracted the normalized source- α from the radon- α . The cut efficiency of the upwardoriented events $(F_{\rm dwn} \leq 0.5)$ was estimated to be 0.85 ± 0.04 . The energy dependence of $F_{\rm dwn}$ will be explained in Sec. 3.6.

3.5. Distribution of emission position

Since alpha particles are mainly emitted from the source, the top points of the alpha-particle tracks trace the shape of the radioactivity on the sample. Figures 7 (a) and 7 (b) show the anode–cathode projection distribution of the top and bottom of the alpha-particle tracks, respectively, where the top and bottom are defined as the zero and maximum drift coordinate, respectively, as shown in Fig. 5 (a) and 5 (d). The dashed line represents the edge of the drift-plate sample window. Comparing Fig. 7 (a) with Fig. 7 (b) clearly reveals the shape of the radioactivity.

The position resolution was evaluated along the four dashed lines in Fig. 7 (a). The number of events was projected onto the axis perpendicular to the lines and was fit with error functions as shown in Fig. 8. Figure 8 (a) and (b) represent the alpha-particle emission position projection to cathode and anode, respectively. The red lines are the fitting based on the error functions. As a result, the position resolution was determined to be 0.68 ± 0.14 cm (σ), where the error is a standard deviation in the four positions.

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Fig. 6: (a) Downward-oriented distribution for source- α (black shade), radon- α (red solid), and a histogram made by subtracting the radon- α spectrum from the source- α one(blue dashed) (b) Detection efficiency for downward-(black solid) and rejection efficiency for upward-oriented (blue dashed) events as a function of $F_{\rm dwn}$ threshold.

306 3.6. Detection and selection efficiency

To select good events for alpha particles from the 323 307 sample, we use the following criteria: (C1) selec-324 308 tion for events with good fitting tracks, (C2) cut 325 309 for the upward-oriented events, and (C3) selection 326 310 for events with emission points in the sample region. 327 311 For criterion C1, the good fit to track events was ³²⁸ 312 selected as $f_{\min}(\theta)/(n-1) < 0.02 \text{ cm}^2$. It is de- ³²⁹ 313 termined as the best θ to minimize $f(\theta)/(n-1)$ 330 314 at each plane, for both track of electron and α - 331 315 ray. The electron track tends to be scattered, so 332 316 $f_{\min}(\theta)/(n-1)$ of electron is bigger than that of 333 317 α -ray. Therefore, the upper limit of $f_{\min}(\theta)/(n-1)$ 334 318 makes to suppress electron-track events. 319 335

320 Criterion C2 rejects the upward-oriented tracks 336



Fig. 7: Anode–cathode projection distributions of (a) top and (b) bottom of tracks for alpha particles emitted from the source. The dashed line is the edge of the sample window.

with > 3.5 MeV and $F_{\rm dwn} \leq 0.5$ because the determination efficiency depends on the energy. The upward- and downward-oriented tracks can be determined with 95% or more certainly at over 3.5 MeV. Note that this cut was applied for the events > 3.5 MeV, because the radon background, which was assumed to be the dominant background source, created the peak around 6 MeV and the contribution to the energy range below 3.5 MeV was limited.

For criterion C3, the source- α was selected within a region of ± 8 cm in both the anode and cathode. The cut condition was decided to cover both tails of the distribution (or more 4σ) in Fig. 8 (a) and (b). The rate of radon- α in the selected region was around two orders of magnitude lower than the

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Fig. 8: Alpha-particle emission position projected to cathode (a) and anode (b). Red lines represent fitting with error functions.

source- α rate, considering negligible. 337

The selection efficiency for C1, C2, and C3 con-338 taining the detection efficiency was calculated to 330 be $(2.17 \pm 0.29) \times 10^{-1} \text{ counts}/\alpha$ (the ratio of the count rate to the α rate of the source), where the 341 error represents the systematic error of C1 to C3 se-342 lections and uncertainty of the source radioactivity 343 is considered negligible. 344

3.7. Sample test and background estimate 345

3.7.1. Setup 346

A 5 cm \times 5 cm piece of the standard μ -PIC whose 347 α rate was known to be $0.28 \pm 0.12 \ \alpha/\text{cm}^2/\text{hr}$ in 348 previous work [16] served as a sample and was in-349 spected by using the detector. A photograph of the 350 sample position over the setup mesh is shown in 351 Fig. 9. The measurement live time was 75.85 hr. 352

3.7.2. Background in sample region 353

The α rate of the sample was estimated by sub-384 354 tracting the background rate. Considered back-385 355 ground was mainly the radon- α . The detector mea-356 sured both the α rates in the region of the sample 387 357 and around the sample (outer region). The back-358 ground rate could be determined from the α rate in 389 359 360 the outer region. Typically, the upward and downward radon- α rates are same. The sample- α has 391 361 mainly downward-oriented. Thus, the background 392 362 rate could be estimated by the upward rate in the 393 363



Fig. 9: Setup for a 5 cm \times 5 cm piece of the standard μ -PIC as sample.

sample region and independently cross-checked by the upward rate in the outer region.

We checked the upward-oriented $(F_{\rm dwn} \leq 0.5)$ α rate in both regions because the alpha particles from a sample are typically emitted downward. Measured energy spectra are shown in Fig. 10. The red- and black-shaded histograms show the energy spectra inside and outside the sample region, respectively. These spectra are scaled by the selection efficiency. Both peaks are around 6 MeV and α rates are $(2.16^{+0.54}_{-0.35}) \times 10^{-2}$ (inside) and $(1.54^{+0.64}_{-0.40}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$ (outside). Therefore, the background condition inside the sample region is compatible at less than 1σ with the background condition outside the sample region. The alphaparticle energy spectrum is interpreted as the radon peaks at 5.5 MeV (²²²Rn), 6.0 MeV (²¹⁸Po), and $7.7 \,\mathrm{MeV} \ (^{214}\mathrm{Po}).$

The downward-oriented $(F_{\rm dwn}>0.5)\;\alpha$ rate outside the sample is $(1.58^{+0.29}_{-0.26})\times10^{-2}\;\alpha/{\rm cm}^2/{\rm hr},$ as shown in the black-shaded spectrum of Fig. 11. In this work, the background rate was improved by one order of magnitude in comparison with that of our previous work [16]. The background reduction is attributed to the track-sense determination to reject upward-oriented alpha (for > 3.5 MeV) and the replacement of the low- $\alpha \mu$ -PIC (for ≤ 3.5 MeV). In the energy region between 2.0 and 4.0 MeV, where most radon background is suppressed, the background rate is $(9.6^{+7.9}_{-5.6}) \times 10^{-4} \alpha/\text{cm}^2/\text{hr}$.

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Fig. 10: Upward-oriented alpha-particle energy spectra inside (red) and outside (black shade) the sample region. The dashed line is the threshold of 2 MeV.

394 3.7.3. α rate of sample

Figure 12 shows the distribution of the top of 395 the tracks for the sample, where the candidates 396 are selected by the criteria C1 and C2. The re-397 gions (1) and (2) are defined as sample and back-398 ground regions, respectively. The sample region 399 corresponds to the sample window. The sample 400 region is the inside of ± 5 cm of anode and cath- 429 401 ode. The background region is the outside of the 402 sample region and the inside of ± 7.5 cm of anode $_{430}$ 403 and cathode. The systematic uncertainty due to 431 404 the setting of the background region is estimated 432 405 by changing the outer bound by \pm 0.5cm to be 433 406 $\sim 0.5\%$. Figure 11 shows the energy spectra of 434 407 downward-oriented alpha particles in the sample 435 408 (red) and the background region (black shaded). 436 409 The α rate of the sample was calculated to be 437 410 $(3.57^{+0.35}_{-0.33}) \times 10^{-1} \alpha/\text{cm}^2/\text{hr} (> 2.0 \text{ MeV})$ by sub- 438 411 tracting the background rate. 439 412

Here, the impurity of ²³²Th and ²³⁸U is estimated ⁴⁴⁰ 413 by comparing with a prediction of α rate spectrum 441 414 in the simulation, where it mentions that the iso- 442 415 tope in the material is assumed as only 232 Th or 443 416 238 U because of the continuous α rate spectrum. 444 417 In the fit region between 2 and 10 MeV, the impu- 445 418 rity of 232 Th or 238 U is estimated to be 6.0 ± 1.4 446 419 or 3.0 \pm 0.7 ppm, respectively. The impurities of $_{\rm 447}$ 420 $^{232}\mathrm{Th}$ and $^{238}\mathrm{U}$ are measured to be 5.84 ± 0.03 and $_{^{448}}$ 421 2.31 ± 0.02 ppm, respectively, by using the HPGe 449 422 detector with the measuring time of 308 hr. Al- 450 423

though the error is huge because of the continuous energy spectrum, it is consistent with the prediction of prior measurement. In this sample test, it was demonstrated to observe the background alphas at the same time.



Fig. 11: Downward-oriented alpha-particle energy spectra in sample region (red) and background region (black shade). The dashed line is the threshold of 2 MeV.

4. Discussion

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We begin by discussing the sensitivity for the energy between 2 and 9 MeV based on long-term measurements. In this energy range, the background is dominated by the radon- α 's with \sim $(1.58^{+0.29}_{-0.26}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr.}$ The statistical error (σ) is expected to scale with the inverse of the square root of the measurement time (t) given as $\sigma \propto 1/\sqrt{t}$. In this work, the live time was only three days, and the statistical error was $\sigma\sim 3\times 10^{-3}\alpha/{\rm cm^2/hr}.$ With a measurement time of one month, the error of sample- α 's was estimated to be $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$. When the α rate $(\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr})$ as the same of the radon- α 's ($\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$) was observed, the sum of squares of these σ s for the sample and radon- α 's would be expected to be a few $10^{-3} \alpha/\mathrm{cm}^2/\mathrm{hr}$ as the measurement limit by subtraction with these α rates.

The edges region (anode $\sim \pm 15$ cm or cathode $\sim \pm 15$ cm) has a high rate of background, as shown in Fig. 12. These events have an energy and

	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net α rate $(\alpha/\text{cm}^2/\text{hr}))$	$(3.57^{+0.35}_{-0.33}) \times 10^{-1}$	
232 Th impurities (ppm)	6.0 ± 1.4	5.84 ± 0.03
238 U impurities (ppm)	3.0 ± 0.7	2.31 ± 0.02

Table 1: Comparison of Screening result with this work and HPGe detector.

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Fig. 12: Distribution of the top of downward-oriented alphaparticle track. The regions ① and ② are the sample and background regions, respectively.

path-length dependence similar to that of the al-451 pha particles. The alpha particles were mainly 476 452 oriented upward and were emitted from outside 477 453 the detection area, limited by the μ -PIC. As an 454 impurity candidate, a piece of the printed cir-455 cuit board (PCB) was inspected and the α rate 478 456 was $(1.16 \pm 0.06) \times 10^{-1} \alpha / cm^2 / hr$. Although the 457 alpha-particle events could be rejected by the fidu-458 470 cial region cut, these impurities could be the radon 480 459 sources (see Fig. 13). Therefore, as a next im- 481 460 provement, a material with less radiative impurities 482 461 should be used for the PCB. 462 483

The goal for detector sensitivity is less than 484 463 $10^{-4} \alpha/\mathrm{cm}^2/\mathrm{hr}$, which corresponds to measuring 485 464 radioactive impurities at the ppb level. Here, this 486 465 level was estimated as an assumption of ²³⁸U or 487 466 ²³²Th in 1-mm-thick copper plate. We can po- 488 467 tentially improve the background rate by using the 489 468 cooled charcoal to suppress radon gas and using a 490 469 material with less impurities such as polytetraflu- 491 470



Fig. 13: Schematic cross section of background alpha particles in detector setup.

oroethylene, polyimide, and polyetheretherketone without glass fibers. A recent study reported that a cooled charcoal could suppress the radon by 99% in the argon gas [20]. A recent NEWAGE detector suppresses the radon to 1/50 by using cooled charcoal [5]. With these improvements, the detector would achieve to the goal of performance.

5. Conclusion

We developed a new alpha-particle imaging detector based on the gaseous micro-TPC. The measured energy resolution is 6.7% (σ) for 5.3 MeV alpha particles. The measured position resolution is 0.68 ± 0.14 cm. Based on a waveform analysis, the downward-oriented events' selection efficiency is 0.964 ± 0.004 and the cut efficiency of the upwardoriented events is 0.85 ± 0.04 at > 3.5 MeV. Also, a piece of the standard μ -PIC was measured as a sample, and the result is consistent with the one obtained by a measurement done with a HPGe detector. A measurement of the alpha particles from a sample and background was also established at the same time. A background rate near the radon- α ((1.58^{+0.51}_{-0.42}) × 10⁻² α /cm²/hr) was achieved.

494 Acknowledgments

This work was supported by a Grant-in-Aid for 495 Scientific Research on Innovative Areas, 26104004 496 and 26104008, from the Japan Society for the Pro-497 motion of Science in Japan. This work was sup-498 ported by the joint research program of the Insti-499 tute for Cosmic Ray Research (ICRR), the Univer-500 sity of Tokyo. We thank Dr. Y. Nakano of the 501 ICRR, University of Tokyo, Japan for providing us 502 with a helium-gas leak detector. 503

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micro-TPC

Electronics

Gas Circulation system





gure4





















Printed Circuit Board

	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net α rate $(\alpha/cm^2/hr))$	$(3.57^{+0.35}_{-0.33}) \times 10^{-1}$	
232 Th impurities (ppm)	6.0 ± 1.4	5.84 ± 0.03
238 U impurities (ppm)	3.0 ± 0.7	2.31 ± 0.02

Table 1: Comparison of Screening result with this work and HPGe detector.

Dear Reviewer #1,

Thank you for your advices. I think our paper has been improved clearly due to your suggestions. The replies for your comments and questions are follows. And you can see revised manuscript and difference one. The corrected sentences have been indicated as a red with remove-line (old) and blue (new) one.

1.- Introduction:

Line 18: compatible \rightarrow compatibles

According to the other reviewer's suggestion, the sentence was revised to "...XENON1T [2] and LUX[3] were unable to confirm these results." in line 8-13.

Line 41: has not be \rightarrow has been It was revised in line 30.

Line 52: [11], for \rightarrow [11]. For It was revised in line 40.

Line 73: a sensitivity \rightarrow its sensitivity It was revised in line 59.

Line 83: experiments \rightarrow experiments. (or may be there is a piece of text missing, to check) According to the other reviewer's suggestion, it was revised to "Therefore, a positionsensitive alpha detector is required in order to determine the site and perhaps the process associated with the materials contamination." in line 64-67.

Line 87: trigger data \rightarrow trigger and data It was revised in line 71.

Line 87-88: system \rightarrow systems It was revised in line 71.

2.1.- Setup and configuration

Line 121: toward \rightarrow towards It was revised in line 103.

Line 125: Remove "as the chamber gas" It was removed.

2.4.- Electronics and trigger data acquisition systems

Line 170: Electronics and trigger data acquisition system \rightarrow Electronics and trigger and data acquisition systems

It was revised in line 146-147.

Line 192: particle from \rightarrow particle detection from It was revised in line 161-162.

3.2.- Energy calibration

Line 212 – 215: Rewrite "The energy was ... MeV."

Suggestion: "The event's energy was obtained by integrating the charge from the pulses registered by the flash ADC. Thus spectra showed in this paper are presented in MeV." Thank you for your suggestion. It was revised in line 179-182.

Figure 4: The Y-axis units are still not correct. What is the width of the energy bins? Clearly it is not 1 MeV so Y-axis cannot be Counts/MeV but something around Counts/XXX keV, as you actually do correctly in figure 10. Please address this.

Yes, we understood your suggestion. In the previous correction: Counts/MeV was not presented bin-width, but only the Y-scale was normalized to Counts/MeV. We corrected the Figure 4 to one with the bin-width corresponds to 0.05 MeV.



3.3.- Event reconstruction

Line 257-258: $\theta = 90^{\circ}$ (i.e. parallel or perpendicular to the m-PIC plane)

 θ = 90°must correspond to parallel OR (selective OR) perpendicular but never both at the same time. Please check and correct this sentence.

Thank you for your suggestion. The sentence was revised from "(i.e. parallel or perpendicular to the m-PIC plane)" to "(i.e. parallel to cathode strip (fitting in the anode-cathode plane) or drift axis (fitting in the anode-drift and cathode-drift plane))." in line 222-225.

3.4.- Track-sense determination

Line 311-312: How is it estimated the "radon background was reduced to half"? I imagine that it comes for an equivalent efficiency study that those showed in figure 6b but for the radon- α spectrum (red line if Figure 6a) isn't it? In that case, to present the efficiency line of the red histogram in figure 6b is highly advisable.

Thank you for your advice. According to your advice, the threshold line was added in Fig. 6 (b).



Figure 6: The showed plots are detection efficiency for the downward events and rejection or cut efficiency for the upward events. Please precise this in the figure caption. Thank you for your suggestion. It was revised "(b) Detection efficiency for downward-(black solid) and rejection efficiency for upward-oriented (blue dashed) events as a function of F_{dwn} threshold.

3.6.- Detection and selection efficiency

Line 355: You quote that $f_{min}(\theta)$ is a minimum in Eq. 3 for electron tracks. But in line 351 you quote that the selection criteria is $f_{min}(\theta)/(n-1) < 0.02 \text{ cm}^2$. I trend to think that the minimum of $f_{min}(\theta)$ would pass this cut so electron tracks will be selected, which is the opposite what you want. Am I misleading your reasoning? Please clarify this point.

It is determined as the best θ to minimize $f(\theta)/(n-1)$ at each plane, for both track of electron and alpha-ray. The electron track tends to be scattering, so $f_{\min}(\theta)/(n-1)$ of electron is bigger than that of alpha-ray. Therefore, the upper limit of $f_{\min}(\theta)/(n-1)$ makes to suppress electron-track events. So that, the sentence was revised

from "For criterion C1, the good fit to track events was selected as $f_{min}(\theta)/(n-1) < 0.02$ cm² for the anode-cathode, anode-drift, and cathode-drift planes to remove events that had any noise and to remove candidates for electron tracks, where $f_{min}(\theta)$ is a minimum of Eq. (3)."

to "For criterion C1, the good fit to track events was selected as $f_{min}(\theta)/(n-1) < 0.02$ cm². It is determined as the best θ to minimize $f(\theta)/(n-1)$ at each plane, for both track of electron and alpha particle. The electron track tends to be scattered, so $f_{min}(\theta)/(n-1)$ of electron is bigger than that of alpha-ray. Therefore, the upper limit of $f_{min}(\theta)/(n-1)$ makes to suppress electron-track events."

in line 312-319.

Lines 374-376: Rewrite "The rate of ... negligible"

Suggestion: "The rate of radon-a in the selected region was around two orders of magnitude lower than the source-a a rate, considering negligible"

Thank you for your suggestion. The sentence was revised to "The rate of radon- α in the selected region was around two orders of magnitude lower than the source-alpha rate, considering negligible." in line 335-337.

Dear Reviewer #2,

Thank you for your advices. I think our paper has been improved clearly due to your suggestions. The replies for your comments and questions are follows. And you can see revised manuscript and difference one. The corrected sentences have been indicated as a red with remove-line (old) and blue (new) one.

Lines 8-12: Suggest changing to the following: Although the DAMA group has observed the presumed annual modulation of dark matter particles in the galactic halo with a significance of 9.3<sigma> [1], other groups such as XENON1T [2] and LUX [3] were unable to confirm these results.

Thank you for your suggestion. It was revised in line 8-13.

Line 30: change to "has been observed yet." It was revised in line 30.

Line 65: suggest changing to: Therefore, a position-sensitive alpha detector is required in order to determine the site and perhaps the process associated with the materials contamination".

Thank you for your suggestion. It was revised in line 64-67.

Figure 1 caption, change from "photography" to "photograph". Better picture available? Thank you for your suggestion. It was revised in the Fig. 1 caption. We consider the picture is best to look whole system.

Line 104: Vendor source should be specified for the CF4 gas.The vender source was added as a sentence of "CF4 gas (TOMOE SHOKAI Co. LTD, 5N grade: a purity of 99.999% or more), …" in line 105.

Line 130-131: Briefly state how were the impurities were removed, remove the glass cloth, cleaning? If the cloth removed, replaced with what? Additional details can then be found in 16, 17.

The polyimide with glass cloth was replaced with a new material of polyimide and epoxy for reduction of radioactive impurities in the μ -PIC. The sentence was added o "The polyimide with glass cloth in the μ -PIC was replaced with a new material of polyimide and epoxy." in line 131-133.

Line 136: suggest changing to: "...was developed for the suppression of radon..." Thank you for your suggestion. It was revised in line 137-138.

Line 155: change to "The trigger occurred when the electrons..." It was revised in line 158.

Line 171: suggest change to "...of the entire source plate..." It was revised in line 174.

Line 176-178: This wording is awkard, please revise. "The energy was converted from the charge integrated the voltage in time of flash ADC." According to the other reviewer's suggestion, the sentence was revised to "The event's energy was obtained by integrating the charge from the pulses registered by the flush ADC. Thus, spectra showed in this paper are presented in MeV." in line 179-182.

Line 225: change to "and materials of construction used in the detector"... It was revised in line 229.

Line 254: "...voltage is highest in the region..." It was revised in line 258.



Line 325: What was the criteria for selecting ± 8 cm? The sentence that follows is unclear please revise. It seems like this would have been calculated based on some expected efficiency.

The reason why the select region is determined to ± 8 cm is to cover the source-alpha events, looking at Fig. 8 (a) and (b). So, the sentence was revised from "region of ± 8 cm in both the anode and cathode, as shown in Fig. 7 (a)." to "region of ± 8 cm in both the anode and cathode. The cut condition was decided to cover both tails of the distribution (or more 4 σ) in Fig. 8 (a) and (b)." in line 332-334.



And, according to the other reviewer's suggestion, the sentence was revised to "The rate of radon- α in the selected region was around two orders of magnitude lower than the source-alpha rate, considering negligible." in line 334-337.

Line 336: Are you saying the source radioactivity is considered negligible? If so please change to "...uncertainty of the source radioactivity is considered negligible." Yes, thank you for your suggestion. It was revised in line 343-344.

Line 395: The \pm 7.5 cm region is different than that used to evaluate the source which was \pm 8 cm so the calculated assumed efficiency would really be lower for the sample. Would the background rate then be over predicted?

Thank you for your suggestion. The cut region is determined to suppress contamination from edge and to keep background region. We have checked the result with set to region of ± 7.0 cm, ± 7.5 cm, and ± 8.0 cm. The results show below

$$(\pm 7.0 \text{ cm})$$
 Net α rate = $0.358^{+0.035}_{-0.033}$ a/cm2/h
 $(\pm 7.5 \text{ cm})$ Net α rate = $0.357^{+0.035}_{-0.033}$ a/cm2/h
 $(\pm 8.0 \text{ cm})$ Net α rate = $0.359^{+0.034}_{-0.033}$ a/cm2/h

Thus, the systematic uncertainty was estimated to be ~0.5%. So, the sentence was added after "The background region is the outside of the sample region and the inside of ± 7.5 cm of anode and cathode.", "The systematic uncertainty due to the setting of the background region is estimated by changing the outer bound by ± 0.5 cm to be ~0.5%." in line 404-407.

Development of an alpha-particle imaging detector based on a low radioactive micro-time-projection chamber

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Abstract

An important issue for rare-event-search experiments, such as the search for dark matter or neutrinoless double beta decay, is to reduce radioactivity of the detector materials and the experimental environment. The selection of materials with low radioactive impurities, such as isotopes of the uranium and thorium chains, requires a precise measurement of surface and bulk radioactivity. Focused on the first one, an alphaparticle detector has been developed based on a gaseous micro-time-projection chamber. A low- $\alpha \mu$ -PIC with reduced alpha-emission background was installed in the detector. The detector offers the advantage of position sensitivity, which allows the alpha-particle contamination of the sample to be imaged and the background to be measured at the same time. The detector performance was measured by using an alphaparticle source. The measurement with a sample was also demonstrated and the sensitivity is discussed.

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Keywords: Alpha-particle detector, Position sensitivity, Time projection chamber, $\mu\text{-}\mathrm{PIC},$ Low background

1 1. Introduction

Approximately 27% of the universe is domi-2 nated by non-baryonic matter, called dark mat-3 Although many experimental groups have ter. been searching for dark matter, any direct detec-5 tion has yet been detected. Typical experiments 6 that search for dark matter are performed by using massive, low-background detectors. Although the 8 DAMA group has observed the presumed annual 9 modulation of dark matter particles in the galac-10 tic halo with a significance of 9.3σ [1], other groups 11 such as XENON1T [2] and LUX [3] did not report 12 compatibles were unable to confirm these results. 13 Meanwhile, a direction-sensitive method has been 14 focused because of an expected clear anisotropic 15 signal due to the motion of the solar system in the 16

galaxy [4]. The NEWAGE group precedes a threedimensionally sensitive dark matter search with a micro-time-projection chamber (micro-TPC), being the main background surface alpha particles from 238 U and 232 Th in the detector materials or in the μ -PIC [5].

Neutrinoless double beta $(0\nu\beta\beta)$ decay is a lepton-number-violating process, which suggests the neutrino as a Majorana particle (i.e. it is its own antiparticle). Experiments like GERDA [6] and KamLAND-Zen [7] have been able to set a lower limit on the half-life over 10^{25} yr and 10^{26} yr at 90%CL by using ⁷⁶Ge and ¹³⁶Xe, respectively, but no positive signal of the $0\nu\beta\beta$ process has not be been observed yet. Conversely, a tracking system for two electrons provides strong evidence of the $0\nu\beta\beta$ decay process. The $0\nu\beta\beta$ background has been well investigated as radioactive impurities such as ²³⁸U and ²³²Th decay-chain isotopes, ⁴⁰K, ⁶⁰Co, ¹³⁷Cs in-

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cluding in the detector material, which emit γ with 37 around MeV [8, 9]. The NEMO3 group set lower 38 limits at $T_{1/2}(0\nu\beta\beta) > 2.5 \times 10^{23} \text{ yr} (90\% \text{CL})$ for 39 ⁸²Se [10], and $T_{1/2}(0\nu\beta\beta) > (1.1 - 3.2) \times 10^{21} \text{ yr}$ 40 (90%CL) for ¹⁵⁰Nd [11]. for For this experiment 41 background is dominated by the ²⁰⁸Tl and ²¹⁴Bi 42 contamination present in the double beta emitter 43 source foils. The SuperNEMO group has devel-44 oped the BiPo-3 detector to measure the radioac-45 tive impurities in these foils with a sensitivity less 46 than 2 μ Bq/kg (90%CL) for ²⁰⁸Tl and 140 μ Bq/kg 47 (90%CL) for ²¹⁴Bi [12]. Therefore, the background 48 of $0\nu\beta\beta$ decay is not only a contamination by the 49 end point of continuous energy in an ordinary $2\nu\beta\beta$ 50 decay process, but also the radiative impurities such 51 as 238 U and 232 Th in the detector. 52

To estimate the radioactive impurities in the 53 detector materials, the XMASS group measured 54 ²¹⁰Pb and ²¹⁰Po in the bulk of copper by us-55 ing a commercial alpha-particle detector (Ultra-56 Lo 1800, XIA) [13]. The alpha detector has a 57 good energy resolution (as explained in Sec. 3.2) 58 and a mechanism to reduce the background by 59 waveform analysis, and thus aits sensitivity is 60 $\sim 10^{-4} \alpha/\mathrm{cm}^2/\mathrm{hr}$. However, it has no position sen-61 sitivity. A sample such as a micro pattern gas 62 detector board does not have a uniform radioac-63 tive contamination. For example the impurities 64 can be in a particular location due to the manu-65 facturing process. Therefore, a position-sensitive 66 alpha detector is required to select materials for 67 the rare-event-search experiments. Therefore, a 68 position-sensitive alpha detector is required in or-69 der to determine the site and perhaps the process 70 associated with the materials contamination. 71

This paper is organized as follows. The details 72 of the alpha-particle detector, setup, low- α micro 73 pixel chamber (μ -PIC), gas circulation system, elec-74 tronics, and trigger and data acquisition systems 75 are described in Sec. 2. The performance check 76 that uses the alpha-particle source, a sample test, 77 and background estimation are described in Sec. 3. 100 78 The remaining background of the detector and fu- 101 79 ture prospects are discussed in Sec. 4. Finally, main 102 80 conclusions are presented in Sec. 5. 81

Alpha-particle imaging detector based on 2. 82 gaseous micro-TPC 83

A new alpha-particle detector was developed 108 84 based on a gaseous micro-TPC upgraded from the 109 85 NEWAGE-0.3a detector [14] which was used to 110 86

search for dark matter from September, 2008 to January, 2013. The detector consisted of the micro-TPC using a low- α μ -PIC as readout, a gas circulation system, and electronics, as shown in Fig.1. The TPC was enclosed in a stainless-steel vessel for the gas seal during the measurement.



Fig. 1: PhotographyPhotograph of the experimental setup. The detector system is composed of a micro-TPC, a gas circulation system, and electronics. The stainless-steel vessel is uncovered so that the outer view of the TPC field cage can be viewed.

2.1. Setup and configuration

Figure 2 shows a schematic view of the detector, where the gas volume is $(35 \text{ cm} \times 35 \text{ cm}) \times 31 \text{ cm}$. The detector was placed underground at the Kamioka facility in the Institute for Cosmic Ray Research, Japan. An oxygen-free copper plate with a surface electro-polished to a roughness of $0.4 \,\mu\text{m}$ and a size of $(35 \text{ cm} \times 35 \text{ cm}) \times 0.1 \text{ cm}$ was used as the drift plate. The drift plate had an opening with a size of $9.5 \text{ cm} \times 9.5 \text{ cm}$ as a sample window. A copper mesh made of 1-mm- ϕ wire in 1-cm pitch (aperture ratio of 0.81) was set on the drift plate to hold the sample at the window area, as shown in Fig. 3. The electrons ionized by the alpha particles drift towards the μ -PIC with a vertical upward-pointing electric field E. CF₄ gas (TOMOE) SHOKAI Co.LTD, 5N grade: a purity of 99.999% or more), which was also used in the NEWAGE-0.3a,

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was used as the chamber gas because of the low dif-111 fusion properties. The pressure was set at 0.2 bar 112 as a result of the optimization between the expected 113 track length and the detector stability. The track 114 length was expected to be longer, which improved 115 the tracking performance when the gas pressures 116 were low, while the discharge rate of the μ -PIC 117 increased. The range of 5 MeV alpha particle is 118 ~ 8 cm in 0.2 bar CF₄ gas, which would provide a 119 reasonable detection efficiency considering the de-120 tector size. The electric field in the drift volume, 121 E = 0.4 kV/cm/bar, was formed by supplying a 122 negative voltage of 2.5 kV and placing field-shaping 123 patterns with chain resistors every centimeter [15]. 124 The drift velocity was $7.4 \pm 0.1 \text{ cm}/\mu\text{s}$. The μ -PIC 125 anode was connected to +550 V. The typical gas 126 gain of μ -PIC was 10³ at ~ 500 V. 127



152 Fig. 2: Schematic cross section of detector setup. Sample window size is $9.5 \text{ cm} \times 9.5 \text{ cm}$. Electric field is formed by a drift plate biased at -2.5 kV and copper wires with 1 cm pitch connecting with chain registers. 153

128 2.2. Low- $\alpha \mu$ -PIC

The background study for the direction-sensitive 129 dark matter search suggests that μ -PIC has ra-157 130 dioactive impurities of ²³⁸U and ²³²Th which emit ¹⁵⁸ 131 alpha particles [5]. A survey with a HPGe detec- ¹⁵⁹ 132 tor revealed that μ -PIC's glass cloth was the main ¹⁶⁰ 133 background source, and so the impurities were re-161 134 moved [16]. The polyimide with glass cloth in the ¹⁶² 135 μ -PIC was replaced with a new material of poly-163 136 imide and epoxy. Details of the device with the ¹⁶⁴ 137 new material, a low- α μ -PIC, will be described in ¹⁶⁵ 138 Ref [16] [17]. 139

140 2.3. Gas circulation system

A gas circulation system that uses activated char-141 coal pellets (Molsievon, X2M4/6M811) was devel-142



Fig. 3: Drift plate with a sample window (hole size is $9.5 \text{ cm} \times 9.5 \text{ cm}$) and copper support mesh.

oped for following purposes: athe suppression of radon background and a prevention of gain deterioration due to the outgassing. A pump (EMP, MX-808ST-S) and a needle-type flow-meter (KOFLOC, PK-1250) were used to flow the gas at a rate of $\sim 500 \text{ cm}^3/\text{min}$. The gas pressure was monitored to ensure the stable operation of the circulation system, operating within $\pm 2\%$ for several weeks.

2.4. Electronics and trigger and data acquisition systems

The electronics for the μ -PIC readout consisted of amplifier-shaper discriminators [18] for 768 anode and 768 cathode signals and a position-encoding module [19] to reconstruct the hit pattern. A data acquisition system consisted of a memory board to record tracks and a flash analog-to-digital converter (ADC) for the energy measurement. The flash ADC with 100 MHz sampling recorded the sum signal of the cathode strips with a full time range of $12 \,\mu s$. The anode sum signal issued the trigger. The trigger is occurred when the electrons closest to the detection plane (indicated with the largest circle (e^{-}) in Fig. 2) reach the μ -PIC. Since the main purpose of the detector is the alpha particle detection from the sample, the emission position of the alpha particle in the anode-cathode plane was determined at the position most distant from the μ -PIC in the track (the smallest circle in Fig. 2).

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3. Performance check 171

3.1. Alpha-particle source 172

A $10 \text{ cm} \times 10 \text{ cm}$ copper plate with ^{210}Pb ac-173 cumulated on the surface was used as an alpha-174 particle source for the energy calibration and 175 energy-resolution measurement [13]. The source 176 emits alpha particles with an energy of 5.3 MeV as 177 a decay of ²¹⁰Po. The alpha-particle emission rate 178 (hereinafter called the α rate) of the entire source 179 plate was calibrated to be $1.49 \pm 0.01 \alpha \text{ s}^{-1}$ for 4.8– 180 5.8 MeV by using the Ultra-Lo 1800 [13]. 181

3.2. Energy calibration 182

An energy calibration was conducted with the 226 183 alpha-particle source (5.3 MeV). The energy was 184 converted from the charge integrated the voltage in 185 time of flash ADC. In this paper, the alpha-particle 186 equivalent is used as the energy unit, MeV. The 187 228 event's energy was obtained by integrating the 188 229 charge from the pulses registered by the flush ADC. 189 230 Thus spectra showed in this paper are presented in 190 MeV. Figure 4 shows a typical energy spectrum of 191 the alpha-particle source. The energy resolution 192 233 was estimated to be 6.7% (1 σ) for 5.3 MeV, which 193 is worse than the Ultra-Lo 1800 resolution of 4.7%194 (1σ) for 5.3 MeV. This deterioration was thought to 195 be due to the gain variation of the μ -PIC detection 196 area. 197

3.3. Event reconstruction 198

Figure 5 shows a typical event display with the 240 199 tracks and flash ADC waveform data for alpha-241 200 particle emission from ²¹⁰Po. The hit points were ²⁴² 201 determined based on coincidence of anode and cath- 243 202 ode detections. Figure 5 (c) shows the anode-203 cathode plane for the track. The open circles corre-204 spond to hits registered in data. The red solid line 246 205 is a linear fit result. The dashed line represents 247 206 the edge of the sample window. The solid blue 248 207 point is the emission point of the alpha particle. 249 208 The scheme of the determination of the emission 250 209 point, or the track sense, is explained in Sec. 3.4. 251 210 Figure 5 (a) and (d) show anode- and cathode-drift 252 211 planes, respectively. The drift coordinate is con-253 212 verted from the timing and is set to zero base, which 254 213 corresponds to the drift-plate position. Figure 5 (b) 255 214 215 shows a flash ADC waveform.

The track angles were determined on the anode-257 216 cathode, anode-drift, and cathode-drift planes. 217 258

These angles were determined with a common fit-218 ting algorithm. First, the weighted means of the 219 hit points $(x_{\rm w}, y_{\rm w})$ were defined as

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$$\begin{pmatrix} x_{\rm w} \\ y_{\rm w} \end{pmatrix} = \frac{1}{n} \sum_{j=0}^{n} \begin{pmatrix} x_j \\ y_j \end{pmatrix}, \tag{1}$$

where x_i and y_i are the measured hit points and nis the number of points. Next, the track was shifted and rotated through the angle θ as follows

$$\begin{pmatrix} x'_j \\ y'_j \end{pmatrix} = \begin{pmatrix} \cos\theta & -\sin\theta \\ \sin\theta & \cos\theta \end{pmatrix} \begin{pmatrix} x_j - x_w \\ y_j - y_w \end{pmatrix}.$$
 (2)

Here x'_j and y'_j are the points after the shift, the rotation angle θ were determined to minimize the quantity f, which is defined as

$$f(\theta) = \sum {y'}_j^2,\tag{3}$$

where this formula means a sum of the square of the distance between the rotated point and the x axis. This method has the advantage to determine the angle with no infinity pole at $\theta = 90^{\circ}$ (i.e. parallel or perpendicular to the μ -PIC plane) in contrast with a linear fit. (i.e. parallel to cathode strip (fitting in the anode-cathode plane) or drift axis (fitting in the anode-drift and cathode-drift plane)).

3.4. Track-sense determination

Backgrounds in low radioactivity alpha-particle detectors are in general alpha particles from the radon (radon- α) and materials of construction used in the detector (detector- α). The radon- α 's are expected to be distributed uniformly in the gas volume with isotropic directions. The detector- α 's are expected to have position and direction distributions specific to their sources. One of the main sources of the detector- α 's is the μ -PIC so the directions of α 's coming from this component are mostly upward-oriented. Since the direction of alpha particles from the sample are downward, these detector- α 's and half of the radon- α 's can be rejected by the cut of upward-direction events.

The deposit energy per unit path length, dE/dxof an alpha particle with an initial energy over a few MeV, has a peak before stopping (Bragg peak). The number of electrons ionized by the alpha particle in the gas is proportional to dE/dx, and dE/dx along the track profile is projected onto the time evolution in the signal due to the mechanism of the TPC. This time profile was recorded as the waveform and thus the track sense (i.e., whether the track was



Fig. 4: old figure (left). corrected figure (right). Energy spectrum for alpha particles from ²¹⁰Po (5.3 MeV). Red line is a fit result with a Gaussian.

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upward or downward) can be determined from the 281 259 waveform. 260 282

A parameter to determine the track sense is 261

$$F_{\rm dwn} = S_2/(S_1 + S_2),$$
 (4) ²⁸⁴₂₈₅

where S_1 and S_2 are the time-integrated waveform ²⁸⁶ 262 before and after the peak. They are defined as 263

$$S_{1} = \int_{t_{0}}^{t_{p}} v(t)dt, \qquad (5)$$

$$S_2 = \int_{t_p}^{t_1} v(t) dt.$$
 (6)

Here, $t_0 = 0 \ \mu s$, $t_1 = 1.5 \ \mu s$, and t_p are the start, 292 264 stop, and peak time, respectively, for the waveform ²⁹³ 265 shown in Fig. 5 (b). The t_p is determined as a time 294 266 when the voltage is the highest in the region be- 295 267 tween t_0 and t_1 . Figure 6 (a) shows typical F_{dwn} ²⁹⁶ 268 distribution with the alpha-particle source, where 297 269 most of the events are expected to be downward- 298 270 oriented. The $F_{\rm dwn}$ values of the downward events ²⁹⁹ 271 are distributed around 0.7, as shown by the black- 300 272 shaded histograms. Conversely, radon- α 's have an 301 273 isotropic direction, i.e., F_{dwn} has two components 302 274 of upward- and downward-oriented, as shown by 303 275 the red solid histogram, where the radon- α are 304 276 background events in the sample test data, as ex- 305 277 plained later. The scale of the source- α was normal-278 ized to the radon- α peak of downward for clarity. 307 279 Figure 6 (b) shows the efficiency related on F_{dwn} 280 308

threshold for downward-(black solid) and upwardoriented (blue dashed). The selection efficiency of $F_{\rm dwn} > 0.5$ was estimated to be 0.964 ± 0.004 in the source- α spectrum while the radon background was reduced to half. The blue dashed histogram is a spectrum that subtracted the normalized source- α from the radon- α . The cut efficiency of the upwardoriented events $(F_{\rm dwn} \leq 0.5)$ was estimated to be 0.85 ± 0.04 . The energy dependence of $F_{\rm dwn}$ will be explained in Sec. 3.6.

3.5. Distribution of emission position

Since alpha particles are mainly emitted from the source, the top points of the alpha-particle tracks trace the shape of the radioactivity on the sample. Figures 7 (a) and 7 (b) show the anode–cathode projection distribution of the top and bottom of the alpha-particle tracks, respectively, where the top and bottom are defined as the zero and maximum drift coordinate, respectively, as shown in Fig. 5 (a) and 5 (d). The dashed line represents the edge of the drift-plate sample window. Comparing Fig. 7 (a) with Fig. 7 (b) clearly reveals the shape of the radioactivity.

The position resolution was evaluated along the four dashed lines in Fig. 7 (a). The number of events was projected onto the axis perpendicular to the lines and was fit with error functions as shown in Fig. 8. Figure 8 (a) and (b) represent



Fig. 5: Event display of an alpha particle from 210Po. (a) cathode-drift projection, (b) flash ADC waveform (c) cathode-anode projection, and (d) anode-drift projection are displayed. The drift coordinate is set to zero base corre-357 sponding to the drift plate position for the top of the track.

the alpha-particle emission position projection to 309 cathode and anode, respectively. The red lines are $_{361}$ 310 the fitting based on the error functions. As a re-311 sult, the position resolution was determined to be 312 0.68 ± 0.14 cm (σ), where the error is a standard 313 deviation in the four positions. 314

3.6. Detection and selection efficiency 315

366 To select good events for alpha particles from the 316 367 sample, we use the following criteria: (C1) selec-317 368 tion for events with good fitting tracks, (C2) cut 318 369 for the upward-oriented events, and (C3) selection 319 370 for events with emission points in the sample region. 320 For criterion C1, the good fit to track events 321 was selected as $f_{\min}(\theta)/(n-1) < 0.02$ cm² for ³⁷¹ 322 the anode-cathode, anode-drift, and cathode-drift 372 323 planes to remove events that had any noise and 373 324 to remove candidates for electron tracks, where 374 325 $f_{\min}(\theta)$ is a minimum of Eq. (3). It is determined as 375 326 the best θ to minimize $f(\theta)/(n-1)$ at each plane, for 376 327 both track of electron and alpha particle. The elec-377 328 tron track tends to be scattered, so $f_{\min}(\theta)/(n-1)$ 378 329 of electron is bigger than that of α -ray. Therefore, 379 330 the upper limit of $f_{\min}(\theta)/(n-1)$ makes to suppress 380 331 electron-track events. 332 381

Criterion C2 rejects the upward-oriented tracks 382 333 with > 3.5 MeV and $F_{\rm dwn} \leq 0.5$ because the de- 383 334

termination efficiency depends on the energy. The upward- and downward-oriented tracks can be determined with 95% or more certainly at over 3.5 MeV. Note that this cut was applied for the events > 3.5 MeV, because the radon background, which was assumed to be the dominant background source, created the peak around 6 MeV and the contribution to the energy range below 3.5 MeV was limited.

For criterion C3, the source- α was selected within a region of ± 8 cm in both the anode and cathode, as shown in Fig. 7 (a). region of ± 8 cm in both the anode and cathode. The cut condition was decided to cover both tails of the distribution (or more 4σ) in Fig. 8 (a) and (b). The radon- α rate in the selected region was less than a few hundred time of source- α , considering it negligible. The rate of radon- α in the selected region was around two orders of magnitude lower than the source- α rate, considering negligible.

The selection efficiency for C1, C2, and C3 containing the detection efficiency was calculated to be $(2.17 \pm 0.29) \times 10^{-1}$ counts/ α (the ratio of the count rate to the α rate of the source), where the error represents the systematic error of C1 to C3 selections and uncertainty of the source radioactivity, being the statistical error negligible. uncertainty of the source radioactivity is considered negligible.

3.7. Sample test and background estimate

3.7.1. Setup

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A 5 cm \times 5 cm piece of the standard μ -PIC whose α rate was known to be $0.28 \pm 0.12 \ \alpha/\text{cm}^2/\text{hr}$ in previous work [16] served as a sample and was inspected by using the detector. A photograph of the sample position over the setup mesh is shown in Fig. 9. The measurement live time was 75.85 hr.

3.7.2. Background in sample region

The α rate of the sample was estimated by subtracting the background rate. Considered background was mainly the radon- α . The detector measured both the α rates in the region of the sample and around the sample (outer region). The background rate could be determined from the α rate in the outer region. Typically, the upward and downward radon- α rates are same. The sample- α has mainly downward-oriented. Thus, the background rate could be estimated by the upward rate in the sample region and independently cross-checked by the upward rate in the outer region.



Fig. 6: old figure (left). new figure (right). (a) Downward-oriented distribution for source- α (black shade), radon- α (red solid), and a histogram made by subtracting the radon- α spectrum from the source- α one(blue dashed) (b) Efficiency of Detection efficiency for downward-(black solid) and rejection efficiency for upward-oriented (blue dashed) events as a function of F_{dwn} threshold.

We checked the upward-oriented $(F_{\rm dwn} \leq 0.5)$ 401 384 α rate in both regions because the alpha parti- 402 385 cles from a sample are typically emitted downward. 403 386 Measured energy spectra are shown in Fig. 10. The $_{404}$ 387 red- and black-shaded histograms show the energy 405 388 spectra inside and outside the sample region, re-406 389 spectively. These spectra are scaled by the se-407 390 lection efficiency. Both peaks are around 6 MeV $_{\rm 408}$ 391 and α rates are $(2.16^{+0.54}_{-0.35}) \times 10^{-2}$ (inside) and 409 392 $(1.54^{+0.64}_{-0.40}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$ (outside). Therefore, 410 393 the background condition inside the sample region 411 394 is compatible at less than 1σ with the background 395 condition outside the sample region. The alpha-412 396 particle energy spectrum is interpreted as the radon 413 397 peaks at 5.5 MeV (222 Rn), 6.0 MeV (218 Po), and $_{414}$ 398 $7.7 \,\mathrm{MeV} \ (^{214}\mathrm{Po}).$ 399 415

400 The downward-oriented ($F_{\rm dwn} > 0.5$) α rate out- 416

side the sample is $(1.58^{+0.29}_{-0.26}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$, as shown in the black-shaded spectrum of Fig. 11. In this work, the background rate was improved by one order of magnitude in comparison with that of our previous work [16]. The background reduction is attributed to the track-sense determination to reject upward-oriented alpha (for > 3.5 MeV) and the replacement of the low- $\alpha \mu$ -PIC (for ≤ 3.5 MeV). In the energy region between 2.0 and 4.0 MeV, where most radon background is suppressed, the background rate is $(9.6^{+7.9}_{-5.6}) \times 10^{-4} \alpha/\text{cm}^2/\text{hr}$.

3.7.3. α rate of sample

Figure 12 shows the distribution of the top of the tracks for the sample, where the candidates are selected by the criteria C1 and C2. The regions (1) and (2) are defined as sample and back-



Fig. 7: Anode-cathode projection distributions of (a) top and (b) bottom of tracks for alpha particles emitted from the source. The dashed line is the edge of the sample window.

ground regions, respectively. The sample region 417 corresponds to the sample window. The sample 418 region is the inside of ± 5 cm of anode and cath-419 ode. The background region is the outside of the 420 118 sample region and the inside of ± 7.5 cm of anode 110 421 and cathode. The systematic uncertainty due to 422 450 the setting of the background region is estimated 423 451 by changing the outer bound by \pm 0.5cm to be 452 424 $\sim 0.5\%$. Figure 11 shows the energy spectra of 453 425 downward-oriented alpha particles in the sample $_{454}$ 426 (red) and the background region (black shaded). 455 427 The α rate of the sample was calculated to be $_{456}^{456}$ (3.57 $^{+0.35}_{-0.33}$) × 10⁻¹ α /cm²/hr (> 2.0 MeV) by sub- $_{457}^{457}$ 428 429 tracting the background rate. 430

Here, the impurity of ²³²Th and ²³⁸U is estimated 459</sup> 431 by comparing with a prediction of α rate spectrum $_{460}$ 432



Fig. 8: Alpha-particle emission position projected to cathode (a) and anode (b). Red lines represent fitting with error functions.

in the simulation, where it mentions that the isotope in the material is assumed as only 232 Th or ²³⁸U because of the continuous α rate spectrum. In the fit region between 2 and 10 MeV, the impurity of 232 Th or 238 U is estimated to be 6.0 ± 1.4 or 3.0 ± 0.7 ppm, respectively. The impurities of $^{232}\mathrm{Th}$ and $^{238}\mathrm{U}$ are measured to be 5.84 ± 0.03 and 2.31 ± 0.02 ppm, respectively, by using the HPGe detector with the measuring time of 308 hr. Although the error is huge because of the continuous energy spectrum, it is consistent with the prediction of prior measurement. In this sample test, it was demonstrated to observe the background alphas at the same time.

4. Discussion

We begin by discussing the sensitivity for the energy between 2 and 9 MeV based on long-term measurements. In this energy range, the background is dominated by the radon- α 's with \sim $(1.58^{+0.29}_{-0.26}) \times 10^{-2} \ \alpha/\text{cm}^2/\text{hr}$. The statistical error (σ) is expected to scale with the inverse of the square root of the measurement time (t) given as $\sigma \propto 1/\sqrt{t}$. In this work, the live time was only three days, and the statistical error was $\sigma \sim 3 \times 10^{-3} \alpha / \mathrm{cm}^2 / \mathrm{hr.}$ With a measurement time of one month, the error of sample- α 's was estimated to be $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$. When the α rate $(\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr})$ as the same of the

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	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net α rate $(\alpha/\text{cm}^2/\text{hr}))$	$(3.57^{+0.35}_{-0.33}) \times 10^{-1}$	
232 Th impurities (ppm)	6.0 ± 1.4	5.84 ± 0.03
238 U impurities (ppm)	3.0 ± 0.7	2.31 ± 0.02

Table 1: Comparison of Screening result with this work and HPGe detector.

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Fig. 9: Setup for a 5 cm \times 5 cm piece of the standard μ -PIC as sample.

radon- α 's ($\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$) was observed, 461 the sum of squares of these σs for the sample 462 and radon- α 's would be expected to be a few 463 $10^{-3} \alpha/\text{cm}^2/\text{hr}$ as the measurement limit by sub-464 traction with these α rates. 465

The edges region (anode $\sim \pm 15$ cm or cathode 466 $\sim \pm 15$ cm) has a high rate of background, as shown 467 in Fig. 12. These events have an energy and 468 path-length dependence similar to that of the al-469 pha particles. The alpha particles were mainly 470 509 oriented upward and were emitted from outside 471 510 the detection area, limited by the μ -PIC. As an 472 511 impurity candidate, a piece of the printed cir-473 cuit board (PCB) was inspected and the α rate 474 was $(1.16 \pm 0.06) \times 10^{-1} \alpha/cm^2/hr$. Although the 512 475 alpha-particle events could be rejected by the fidu-476 cial region cut, these impurities could be the radon 513 477 sources (see Fig. 13). Therefore, as a next im-514 478 provement, a material with less radiative impurities 515 479 should be used for the PCB. 480

The goal for detector sensitivity is less than 517 481 $10^{-4} \alpha/\mathrm{cm}^2/\mathrm{hr}$, which corresponds to measuring 518 482 radioactive impurities at the ppb level. Here, this 519 483

level was estimated as an assumption of ²³⁸U or ²³²Th in 1-mm-thick copper plate. We can potentially improve the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities such as polytetrafluoroethylene, polyimide, and polyetheretherketone without glass fibers. A recent study reported that a cooled charcoal could suppress the radon by 99% in the argon gas [20]. A recent NEWAGE detector suppresses the radon to 1/50 by using cooled charcoal [5]. With these improvements, the detector would achieve to the goal of performance.

5. Conclusion

We developed a new alpha-particle imaging detector based on the gaseous micro-TPC. The measured energy resolution is 6.7% (σ) for 5.3 MeV alpha particles. The measured position resolution is 0.68 ± 0.14 cm. Based on a waveform analysis, the downward-oriented events' selection efficiency is 0.964 ± 0.004 and the cut efficiency of the upwardoriented events is 0.85 ± 0.04 at > 3.5 MeV. Also, a piece of the standard μ -PIC was measured as a sample, and the result is consistent with the one obtained by a measurement done with a HPGe detector. A measurement of the alpha particles from a sample and background was also established at the same time. A background rate near the radon- α $((1.58^{+0.51}_{-0.42}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr})$ was achieved.

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Fig. 10: old figure (left). new figure (right). Upward-oriented alpha-particle energy spectra inside (red) and outside (black shade) the sample region. The dashed line is the threshold of 2 MeV.

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Fig. 11: old figure (left). new figure (right). Downward-oriented alpha-particle energy spectra in sample region (red) and background region (black shade). The dashed line is the threshold of 2 MeV.



Fig. 12: Distribution of the top of downward-oriented alphaparticle track. The regions ① and ② are the sample and background regions, respectively.



Fig. 13: Schematic cross section of background alpha particles in detector setup.