

Manuscript Number: NIMA-D-19-00217R3

Title: Development of an alpha-particle imaging detector based on a low  
radioactivity micro-time-projection chamber

Article Type: Full length article

Section/Category: Space Radiation and Underground Detectors

Keywords: Alpha-particle detector; Position sensitivity; Time projection;  
chamber;  $\mu$ -PIC; Low background

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# Development of an alpha-particle imaging detector based on a low radioactivity micro-time-projection chamber

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## Abstract

An important issue for rare-event-search experiments, such as the search for dark matter or neutrinoless double beta decay, is to reduce radioactivity of the detector materials and the experimental environment. The selection of materials with low radioactive impurities, such as isotopes of the uranium and thorium chains, requires a precise measurement of surface and bulk radioactivity. Focused on the first one, an alpha-particle detector has been developed based on a gaseous micro-time-projection chamber. A low- $\alpha$   $\mu$ -PIC with reduced alpha-emission background was installed in the detector. The detector offers the advantage of position sensitivity, which allows the alpha-particle contamination of the sample to be imaged and the background to be measured at the same time. The detector performance was measured by using an alpha-particle source. The measurement with a sample was also demonstrated and the sensitivity is discussed.

*Keywords:* Alpha-particle detector, Position sensitivity, Time projection chamber,  $\mu$ -PIC, Low background

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## 1. Introduction

1    **1. Introduction**  
2    Approximately 27% of the universe is domi-  
3    nated by non-baryonic matter, called dark mat-  
4    ter. Although many experimental groups have been  
5    searching for dark matter, arguably a direct detec-  
6    tion has not been observed. Typical experiments  
7    that search for dark matter are performed by using  
8    massive, low-background detectors. Although the  
9    DAMA group has observed the presumed annual  
10   modulation of dark matter particles in the galac-  
11   tic halo with a significance of  $9.3\sigma$  [1], other groups  
12   such as XENON1T [2] and LUX [3] were unable  
13   to confirm these results. Meanwhile, a direction-  
14   sensitive method has been focused because of an  
15   expected clear anisotropic signal due to the motion  
16   of the solar system in the galaxy [4]. The NEWAGE  
17   group precedes a three-dimensionally sensitive dark

18   matter search with a micro-time-projection cham-  
19   ber (micro-TPC), being the main background sur-  
20   face alpha particles from  $^{238}\text{U}$  and  $^{232}\text{Th}$  in the de-  
21   tector materials or in the  $\mu$ -PIC [5].

22   Neutrinoless double beta ( $0\nu\beta\beta$ ) decay is a  
23   lepton-number-violating process, which suggests  
24   the neutrino as a Majorana particle (i.e. it is  
25   its own antiparticle). Experiments like GERDA  
26   [6] and KamLAND-Zen [7] have been able to set  
27   a lower limit on the half-life over  $10^{25}$  yr and  
28    $10^{26}$  yr at 90%CL by using  $^{76}\text{Ge}$  and  $^{136}\text{Xe}$ , re-  
29   spectively, but no positive signal of the  $0\nu\beta\beta$  pro-  
30   cess has been observed yet. Conversely, a track-  
31   ing system for two electrons provides strong ev-  
32   idence of the  $0\nu\beta\beta$  decay process. The  $0\nu\beta\beta$   
33   background has been well investigated as radioac-  
34   tive impurities such as  $^{238}\text{U}$  and  $^{232}\text{Th}$  decay-chain  
35   isotopes,  $^{40}\text{K}$ ,  $^{60}\text{Co}$ ,  $^{137}\text{Cs}$  including in the de-  
36   tector material, which emit  $\gamma$  with around MeV  
37   [8, 9]. The NEMO3 group set lower limits at

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$T_{1/2}(0\nu\beta\beta) > 2.5 \times 10^{23}$  yr (90%CL) for  $^{82}\text{Se}$  [10],  
 and  $T_{1/2}(0\nu\beta\beta) > (1.1 - 3.2) \times 10^{21}$  yr (90%CL)  
 for  $^{150}\text{Nd}$  [11]. For this experiment background is  
 dominated by the  $^{208}\text{Tl}$  and  $^{214}\text{Bi}$  contamination  
 present in the double beta emitter source foils. The  
 SuperNEMO group has developed the BiPo-3 de-  
 tector to measure the radioactive impurities in these  
 foils with a sensitivity less than  $2 \mu\text{Bq/kg}$  (90%CL)  
 for  $^{208}\text{Tl}$  and  $140 \mu\text{Bq/kg}$  (90%CL) for  $^{214}\text{Bi}$  [12].  
 Therefore, the background of  $0\nu\beta\beta$  decay is not  
 only a contamination by the end point of continu-  
 ous energy in an ordinary  $2\nu\beta\beta$  decay process, but  
 also the radiative impurities such as  $^{238}\text{U}$  and  $^{232}\text{Th}$   
 in the detector.

To estimate the radioactive impurities in the  
 detector materials, the XMASS group measured  
 $^{210}\text{Pb}$  and  $^{210}\text{Po}$  in the bulk of copper by using a  
 commercial alpha-particle detector (Ultra-Lo 1800,  
 XIA) [13]. The alpha detector has a good energy  
 resolution (as explained in Sec. 3.2) and a mecha-  
 nism to reduce the background by waveform anal-  
 ysis, and thus its sensitivity is  $\sim 10^{-4} \alpha/\text{cm}^2/\text{hr}$ .  
 However, it has no position sensitivity. A sample  
 such as a micro pattern gas detector board does  
 not have a uniform radioactive contamination. For  
 example the impurities can be in a particular loca-  
 tion due to the manufacturing process. Therefore,  
 a position-sensitive alpha detector is required in or-  
 der to determine the site and perhaps the process  
 associated with the materials contamination.

This paper is organized as follows. The details  
 of the alpha-particle detector, setup, low- $\alpha$  micro  
 pixel chamber ( $\mu$ -PIC), gas circulation system, elec-  
 tronics, and trigger and data acquisition systems  
 are described in Sec. 2. The performance check  
 that uses the alpha-particle source, a sample test,  
 and background estimation are described in Sec. 3.  
 The remaining background of the detector and fu-  
 ture prospects are discussed in Sec. 4. Finally, main  
 conclusions are presented in Sec. 5.

## 2. Alpha-particle imaging detector based on gaseous micro-TPC

A new alpha-particle detector was developed  
 based on a gaseous micro-TPC upgraded from the  
 NEWAGE-0.3a detector [14] which was used to  
 search for dark matter from September, 2008 to  
 January, 2013. The detector consisted of the micro-  
 TPC using a low- $\alpha$   $\mu$ -PIC as readout, a gas circula-  
 tion system, and electronics, as shown in Fig.1.

The TPC was enclosed in a stainless-steel vessel for  
 the gas seal during the measurement.

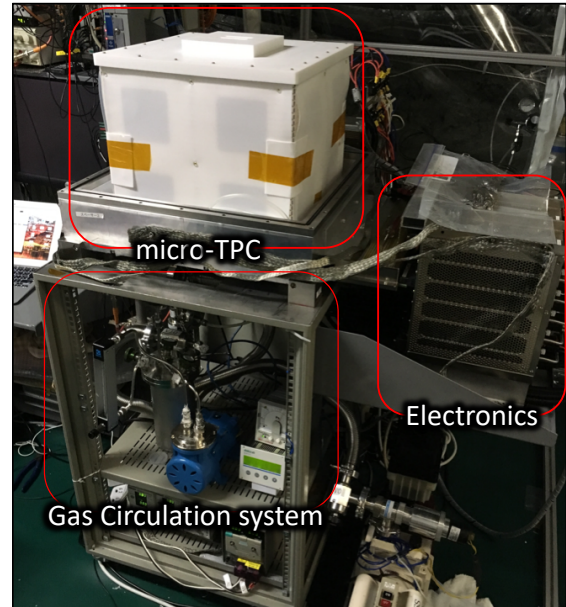


Fig. 1: Photograph of the experimental setup. The detector system is composed of a micro-TPC, a gas circulation system, and electronics. The stainless-steel vessel is uncovered so that the outer view of the TPC field cage can be viewed.

### 2.1. Setup and configuration

Figure 2 shows a schematic view of the detector, where the gas volume is  $(35 \text{ cm} \times 35 \text{ cm}) \times 31 \text{ cm}$ . The detector was placed underground at the Kamioka facility in the Institute for Cosmic Ray Research, Japan. An oxygen-free copper plate with a surface electro-polished to a roughness of  $0.4 \mu\text{m}$  and a size of  $(35 \text{ cm} \times 35 \text{ cm}) \times 0.1 \text{ cm}$  was used as the drift plate. The drift plate had an opening with a size of  $9.5 \text{ cm} \times 9.5 \text{ cm}$  as a sample window. A copper mesh made of 1-mm- $\phi$  wire in 1-cm pitch (aperture ratio of 0.81) was set on the drift plate to hold the sample at the window area, as shown in Fig. 3. The electrons ionized by the alpha particles drift towards the  $\mu$ -PIC with a vertical upward-pointing electric field  $E$ .  $\text{CF}_4$  gas (TOMOEO SHOKAI Co.LTD, 5N grade: a purity of 99.999% or more), which was also used in the NEWAGE-0.3a, was used because of the low diffusion properties. The pressure was set at 0.2 bar as a result of the optimization between the expected track length and the detector stability. The track length was expected to be longer, which improved

112 the tracking performance when the gas pressures 124  
 113 were low, while the discharge rate of the  $\mu$ -PIC 125  
 114 increased. The range of 5 MeV alpha particle is 126  
 115  $\sim 8$  cm in 0.2 bar  $\text{CF}_4$  gas, which would provide a 127  
 116 reasonable detection efficiency considering the de- 128  
 117 tector size. The electric field in the drift volume, 129  
 118  $E = 0.4$  kV/cm/bar, was formed by supplying a 130  
 119 negative voltage of 2.5 kV and placing field-shaping 131  
 120 patterns with chain resistors every centimeter [15]. 132  
 121 The drift velocity was  $7.4 \pm 0.1$  cm/ $\mu\text{s}$ . The  $\mu$ -PIC 133  
 122 anode was connected to +550 V. The typical gas 134  
 123 gain of  $\mu$ -PIC was  $10^3$  at  $\sim 500$  V.

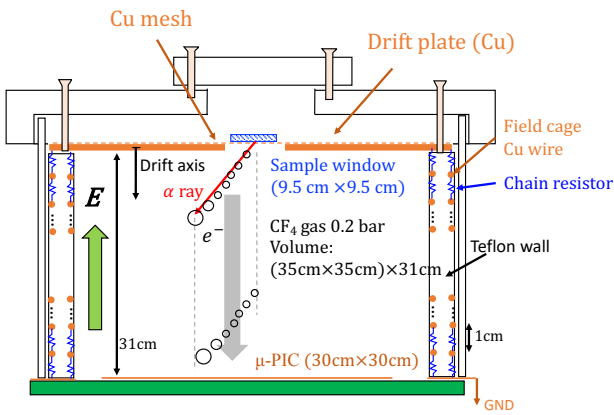


Fig. 2: Schematic cross section of detector setup. Sample window size is 9.5 cm  $\times$  9.5 cm. Electric field is formed by a drift plate biased at -2.5 kV and copper wires with 1 cm pitch connecting with chain registers.

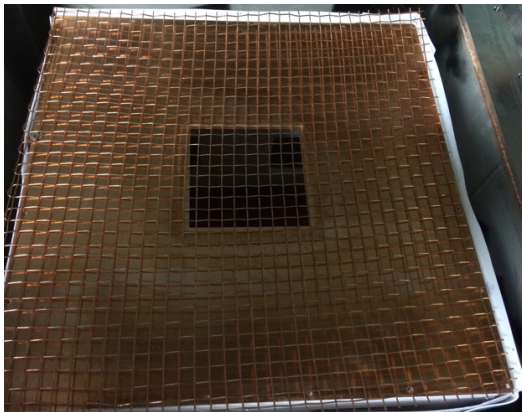


Fig. 3: Drift plate with a sample window (hole size is 9.5 cm  $\times$  9.5 cm) and copper support mesh.

## 2.2. Low- $\alpha$ $\mu$ -PIC

The background study for the direction-sensitive dark matter search suggests that  $\mu$ -PIC has radioactive impurities of  $^{238}\text{U}$  and  $^{232}\text{Th}$  which emit alpha particles [5]. A survey with a HPGc detector revealed that  $\mu$ -PIC's glass cloth was the main background source, and so the impurities were removed. The polyimide with glass cloth in the  $\mu$ -PIC was replaced with a new material of polyimide and epoxy. Details of the device with the new material, a low- $\alpha$   $\mu$ -PIC, will be described in Ref [16, 17].

## 2.3. Gas circulation system

A gas circulation system that uses activated charcoal pellets (Molsievon, X2M4/6M811) was developed for the suppression of radon background and a prevention of gain deterioration due to the outgassing. A pump (EMP, MX-808ST-S) and a needle-type flow-meter (KOFLOC, PK-1250) were used to flow the gas at a rate of  $\sim 500$  cm $^3$ /min. The gas pressure was monitored to ensure the stable operation of the circulation system, operating within  $\pm 2\%$  for several weeks.

## 2.4. Electronics and trigger and data acquisition systems

The electronics for the  $\mu$ -PIC readout consisted of amplifier-shaper discriminators [18] for 768 anode and 768 cathode signals and a position-encoding module [19] to reconstruct the hit pattern. A data acquisition system consisted of a memory board to record tracks and a flash analog-to-digital converter (ADC) for the energy measurement. The flash ADC with 100 MHz sampling recorded the sum signal of the cathode strips with a full time range of 12  $\mu\text{s}$ . The anode sum signal issued the trigger. The trigger occurred when the electrons closest to the detection plane (indicated with the largest circle ( $e^-$ ) in Fig. 2) reach the  $\mu$ -PIC. Since the main purpose of the detector is the alpha particle detection from the sample, the emission position of the alpha particle in the anode-cathode plane was determined at the position most distant from the  $\mu$ -PIC in the track (the smallest circle in Fig. 2).

## 3. Performance check

### 3.1. Alpha-particle source

A 10 cm  $\times$  10 cm copper plate with  $^{210}\text{Pb}$  accumulated on the surface was used as an alpha-particle source for the energy calibration and

171 energy-resolution measurement [13]. The source 198  
 172 emits alpha particles with an energy of 5.3 MeV as 199  
 173 a decay of  $^{210}\text{Po}$ . The alpha-particle emission rate 200  
 174 (hereinafter called the  $\alpha$  rate) of the entire source 201  
 175 plate was calibrated to be  $1.49 \pm 0.01 \alpha \text{ s}^{-1}$  for 4.8– 202  
 176 5.8 MeV by using the Ultra-Lo 1800 [13]. 203

### 177 3.2. Energy calibration

178 An energy calibration was conducted with the 206  
 179 alpha-particle source (5.3 MeV). The event's en- 207  
 180 ergy was obtained by integrating the charge from 208  
 181 the pulses registered by the flash ADC. Thus spec- 209  
 182 tra showed in this paper are presented in MeV. 210  
 183 Figure 4 shows a typical energy spectrum of the 211  
 184 alpha-particle source. The energy resolution was 212  
 185 estimated to be 6.7% ( $1\sigma$ ) for 5.3 MeV, which is  
 186 not as good as the Ultra-Lo 1800 resolution of 4.7%  
 187 ( $1\sigma$ ) for 5.3 MeV. This deterioration was thought to  
 188 be due to the gain variation of the  $\mu$ -PIC detection  
 189 area.

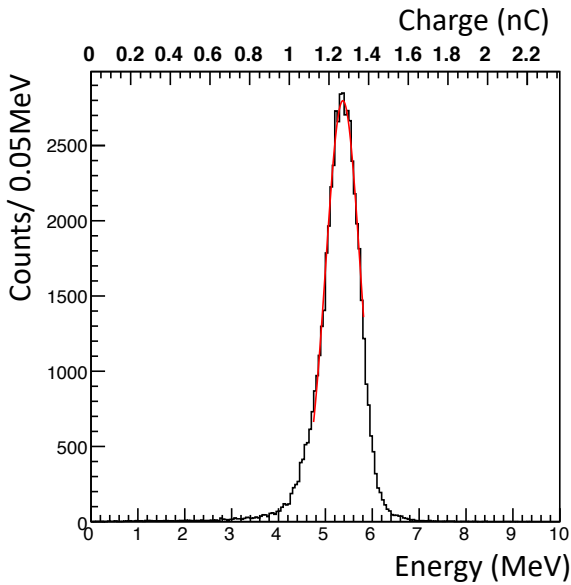


Fig. 4: Energy spectrum for alpha particles from  $^{210}\text{Po}$  (5.3 MeV). Red line is a fit result with a Gaussian.

### 190 3.3. Event reconstruction

191 Figure 5 shows a typical event display with the 230  
 192 tracks and flash ADC waveform data for alpha- 231  
 193 particle emission from  $^{210}\text{Po}$ . The hit points were 232  
 194 determined based on coincidence of anode and cath- 233  
 195 ode detections. Figure 5 (c) shows the anode- 234  
 196 cathode plane for the track. The open circles corre- 235  
 197 spond to hits registered in data. The red solid line 236

is a linear fit result. The dashed line represents 198  
 the edge of the sample window. The solid blue 199  
 point is the emission point of the alpha particle. 200  
 The scheme of the determination of the emission 201  
 point, or the track sense, is explained in Sec. 3.4. 202  
 Figure 5 (a) and (d) show anode- and cathode-drift 203  
 planes, respectively. The drift coordinate is con- 204  
 verted from the timing and is set to zero base, which 205  
 corresponds to the drift-plate position. Figure 5 (b)  
 shows a flash ADC waveform.

The track angles were determined on the anode- 206  
 cathode, anode-drift, and cathode-drift planes. 207  
 These angles were determined with a common fit- 208  
 ting algorithm. First, the weighted means of the 209  
 hit points  $(x_w, y_w)$  were defined as 210  
 211

$$212 \begin{pmatrix} x_w \\ y_w \end{pmatrix} = \frac{1}{n} \sum_{j=0}^n \begin{pmatrix} x_j \\ y_j \end{pmatrix}, \quad (1)$$

213 where  $x_j$  and  $y_j$  are the measured hit points and  $n$   
 214 is the number of points. Next, the track was shifted  
 215 and rotated through the angle  $\theta$  as follows

$$216 \begin{pmatrix} x'_j \\ y'_j \end{pmatrix} = \begin{pmatrix} \cos \theta & -\sin \theta \\ \sin \theta & \cos \theta \end{pmatrix} \begin{pmatrix} x_j - x_w \\ y_j - y_w \end{pmatrix}. \quad (2)$$

217 Here  $x'_j$  and  $y'_j$  are the points after the shift, the  
 218 rotation angle  $\theta$  were determined to minimize the  
 quantity  $f$ , which is defined as

$$219 f(\theta) = \sum y'^2_j, \quad (3)$$

220 where this formula means a sum of the square of  
 221 the distance between the rotated point and the  $x$   
 222 axis. This method has the advantage to determine  
 223 the angle with no infinity pole at  $\theta = 90^\circ$  (i.e. par-  
 224 allel to cathode strip (fitting in the anode-cathode  
 225 plane) or drift axis (fitting in the anode-drift and  
 cathode-drift plane)).

### 226 3.4. Track-sense determination

227 Backgrounds in low radioactivity alpha-particle  
 228 detectors are in general alpha particles from the  
 229 radon (radon- $\alpha$ ) and materials of construction used  
 in the detector (detector- $\alpha$ ). The radon- $\alpha$ 's are ex-  
 230 pected to be distributed uniformly in the gas vol-  
 231 ume with isotropic directions. The detector- $\alpha$ 's are  
 232 expected to have position and direction distribu-  
 233 tions specific to their sources. One of the main  
 234 sources of the detector- $\alpha$ 's is the  $\mu$ -PIC so the direc-  
 235 tions of  $\alpha$ 's coming from this component are mostly  
 236

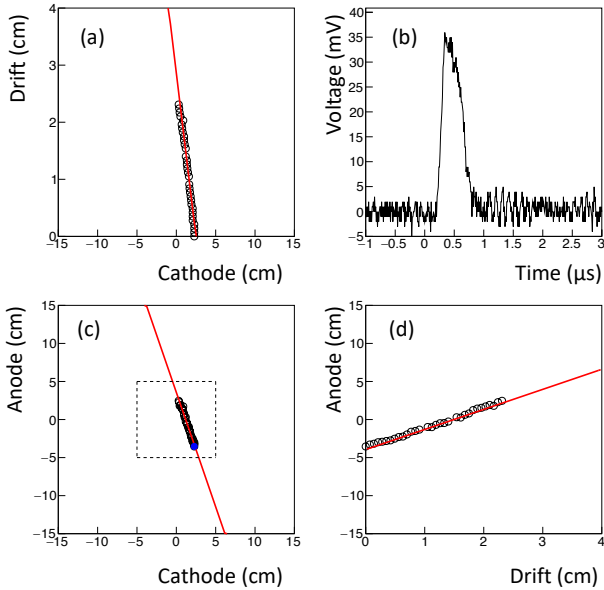


Fig. 5: Event display of an alpha particle from  $^{210}\text{Po}$ . (a) cathode-drift projection, (b) flash ADC waveform (c) cathode-anode projection, and (d) anode-drift projection are displayed. The drift coordinate is set to zero base corresponding to the drift plate position for the top of the track.

237 upward-oriented. Since the direction of alpha particles  
 238 from the sample are downward, these detector-  
 239  $\alpha$ 's and half of the radon- $\alpha$ 's can be rejected by the  
 240 cut of upward-direction events.

241 The deposit energy per unit path length,  $dE/dx$   
 242 of an alpha particle with an initial energy over a few  
 243 MeV, has a peak before stopping (Bragg peak). The  
 244 number of electrons ionized by the alpha particle in  
 245 the gas is proportional to  $dE/dx$ , and  $dE/dx$  along  
 246 the track profile is projected onto the time evolution  
 247 in the signal due to the mechanism of the TPC.  
 248 This time profile was recorded as the waveform and  
 249 thus the track sense (i.e., whether the track was  
 250 upward or downward) can be determined from the  
 251 waveform.

252 A parameter to determine the track sense is

$$F_{\text{dwn}} = S_2 / (S_1 + S_2), \quad (4)$$

253 where  $S_1$  and  $S_2$  are the time-integrated waveform  
 254 before and after the peak. They are defined as

$$S_1 = \int_{t_0}^{t_p} v(t) dt, \quad (5)$$

$$S_2 = \int_{t_p}^{t_1} v(t) dt. \quad (6)$$

255 Here,  $t_0 = 0 \mu\text{s}$ ,  $t_1 = 1.5 \mu\text{s}$ , and  $t_p$  are the start,  
 256 stop, and peak time, respectively, for the waveform

257 shown in Fig. 5 (b). The  $t_p$  is determined as a  
 258 time when the voltage is highest in the region be-  
 259 tween  $t_0$  and  $t_1$ . Figure 6 (a) shows typical  $F_{\text{dwn}}$   
 260 distribution with the alpha-particle source, where  
 261 most of the events are expected to be downward-  
 262 oriented. The  $F_{\text{dwn}}$  values of the downward events  
 263 are distributed around 0.7, as shown by the black-  
 264 shaded histograms. Conversely, radon- $\alpha$ 's have an  
 265 isotropic direction, i.e.,  $F_{\text{dwn}}$  has two components  
 266 of upward- and downward-oriented, as shown by  
 267 the red solid histogram, where the radon- $\alpha$  are  
 268 background events in the sample test data, as ex-  
 269 plained later. The scale of the source- $\alpha$  was normal-  
 270 ized to the radon- $\alpha$  peak of downward for clarity.  
 271 Figure 6 (b) shows the efficiency related on  $F_{\text{dwn}}$   
 272 threshold for downward-(black solid) and upward-  
 273 oriented (blue dashed). The selection efficiency of  
 274  $F_{\text{dwn}} > 0.5$  was estimated to be  $0.964 \pm 0.004$  in  
 275 the source- $\alpha$  spectrum while the radon background  
 276 was reduced to half. The blue dashed histogram is a  
 277 spectrum that subtracted the normalized source- $\alpha$   
 278 from the radon- $\alpha$ . The cut efficiency of the upward-  
 279 oriented events ( $F_{\text{dwn}} \leq 0.5$ ) was estimated to be  
 280  $0.85 \pm 0.04$ . The energy dependence of  $F_{\text{dwn}}$  will  
 281 be explained in Sec. 3.6.

### 3.5. Distribution of emission position

Since alpha particles are mainly emitted from the  
 source, the top points of the alpha-particle tracks  
 trace the shape of the radioactivity on the sample.  
 Figures 7 (a) and 7 (b) show the anode-cathode  
 projection distribution of the top and bottom of the  
 alpha-particle tracks, respectively, where the top  
 and bottom are defined as the zero and maximum  
 drift coordinate, respectively, as shown in Fig. 5 (a)  
 and 5 (d). The dashed line represents the edge of  
 the drift-plate sample window. Comparing Fig. 7  
 (a) with Fig. 7 (b) clearly reveals the shape of the  
 radioactivity.

The position resolution was evaluated along the  
 four dashed lines in Fig. 7 (a). The number of  
 events was projected onto the axis perpendicular  
 to the lines and was fit with error functions as  
 shown in Fig. 8. Figure 8 (a) and (b) represent  
 the alpha-particle emission position projection to  
 cathode and anode, respectively. The red lines are  
 the fitting based on the error functions. As a re-  
 sult, the position resolution was determined to be  
 $0.68 \pm 0.14 \text{ cm}$  ( $\sigma$ ), where the error is a standard  
 deviation in the four positions.

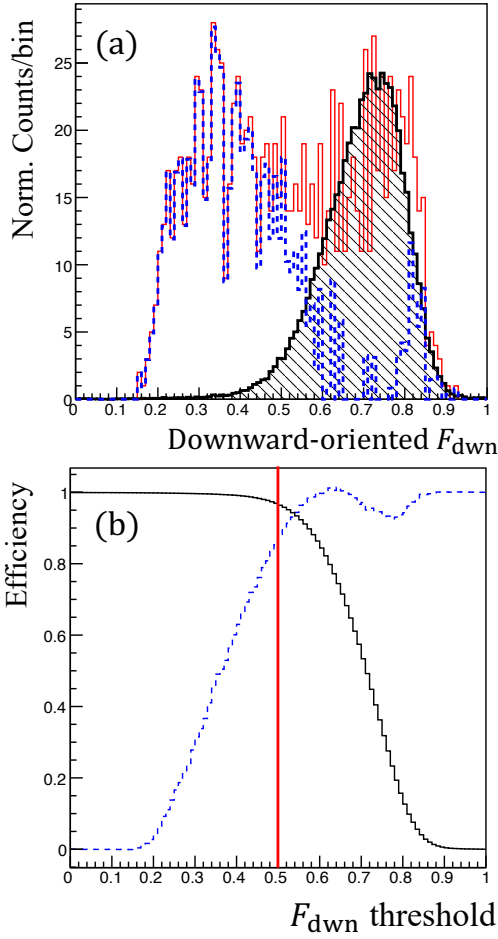


Fig. 6: (a) Downward-oriented distribution for source- $\alpha$  (black shade), radon- $\alpha$  (red solid), and a histogram made by subtracting the radon- $\alpha$  spectrum from the source- $\alpha$  one (blue dashed) (b) Detection efficiency for downward-oriented (black solid) and rejection efficiency for upward-oriented (blue dashed) events as a function of  $F_{dwn}$  threshold.

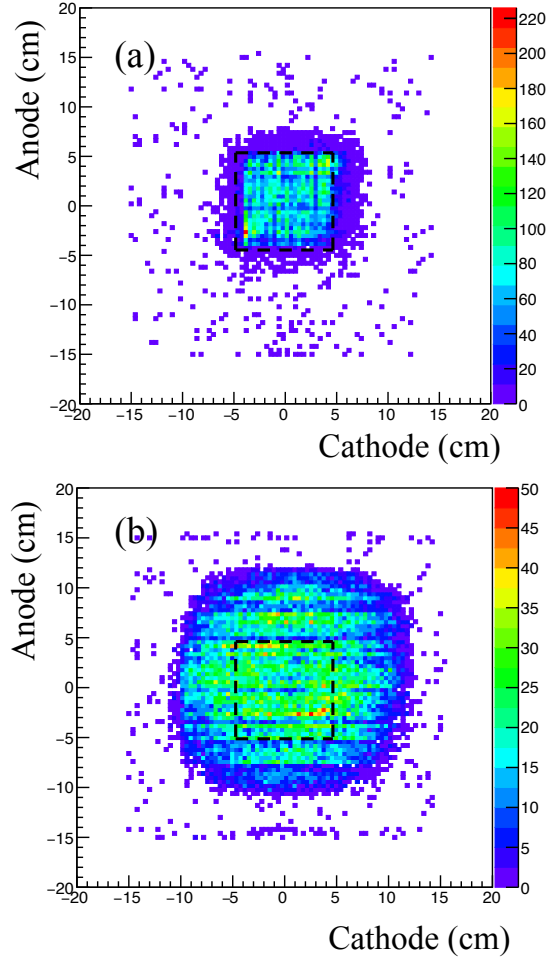


Fig. 7: Anode-cathode projection distributions of (a) top and (b) bottom of tracks for alpha particles emitted from the source. The dashed line is the edge of the sample window.

### 3.6. Detection and selection efficiency

To select good events for alpha particles from the sample, we use the following criteria: (C1) selection for events with good fitting tracks, (C2) cut for the upward-oriented events, and (C3) selection for events with emission points in the sample region.

For criterion C1, the best fit to track events was selected as  $f_{\min}(\theta)/(n-1) < 0.02 \text{ cm}^2$ . It was determined as the best  $\theta$  to minimize  $f(\theta)/(n-1)$  at each plane, for both tracking of electrons and  $\alpha$ -ray. The electron track tends to be scattered, so  $f_{\min}(\theta)/(n-1)$  for electrons is bigger than that of  $\alpha$ -ray. Therefore, the upper limit of  $f_{\min}(\theta)/(n-1)$  serves to suppress electron-track events.

Criterion C2 rejects the upward-oriented tracks

with  $> 3.5 \text{ MeV}$  and  $F_{dwn} \leq 0.5$  because the determination efficiency depends on the energy. The upward- and downward-oriented tracks can be determined with 95% or more certainly at over 3.5 MeV. Note that this cut was applied for the events  $> 3.5 \text{ MeV}$ , because the radon background, which was assumed to be the dominant background source, created the peak around 6 MeV and the contribution to the energy range below 3.5 MeV was limited.

For criterion C3, the source- $\alpha$  was selected within a region of  $\pm 8 \text{ cm}$  in both the anode and cathode. The cut condition was decided to cover both tails of the distribution (or  $> 4\sigma$ ) in Fig. 8 (a) and (b). The rate of radon- $\alpha$  in the selected region was around two orders of magnitude lower than the source- $\alpha$

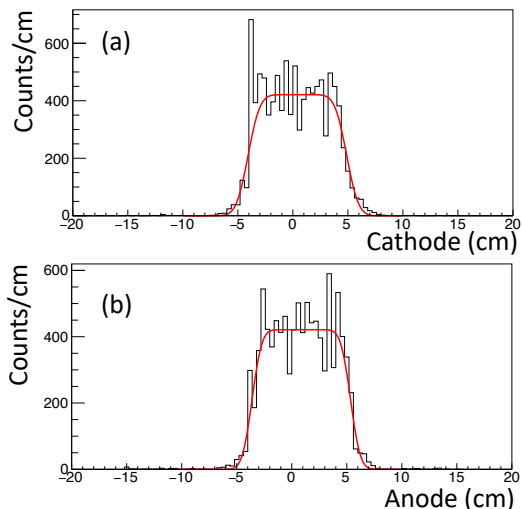


Fig. 8: Alpha-particle emission position projected to cathode (a) and anode (b). Red lines represent fitting with error functions.

rate, and considered negligible.

The selection efficiency for C1, C2, and C3 containing the detection efficiency was calculated to be  $(2.17 \pm 0.29) \times 10^{-1}$  counts/ $\alpha$  (the ratio of the count rate to the  $\alpha$  rate of the source), where the error represents the systematic error of C1 to C3 selections and uncertainty of the source radioactivity is considered negligible.

### 3.7. Sample test and background estimate

#### 3.7.1. Setup

A 5 cm  $\times$  5 cm piece of the standard  $\mu$ -PIC whose  $\alpha$  rate was known to be  $0.28 \pm 0.12$   $\alpha/\text{cm}^2/\text{hr}$  in previous work [16] served as a sample and was inspected by using the detector. A photograph of the sample position over the setup mesh is shown in Fig. 9. The measurement live time was 75.85 hr.

#### 3.7.2. Background in sample region

The  $\alpha$  rate of the sample was estimated by subtracting the background rate. Considered background was mainly the radon- $\alpha$ . The detector measured both the  $\alpha$  rates in the region of the sample and around the sample (outer region). The background rate could be determined from the  $\alpha$  rate in the outer region. Recall, the upward and downward radon- $\alpha$  rates are same. The sample- $\alpha$  has mainly downward-oriented. Thus, the background rate could be estimated by the upward rate in the

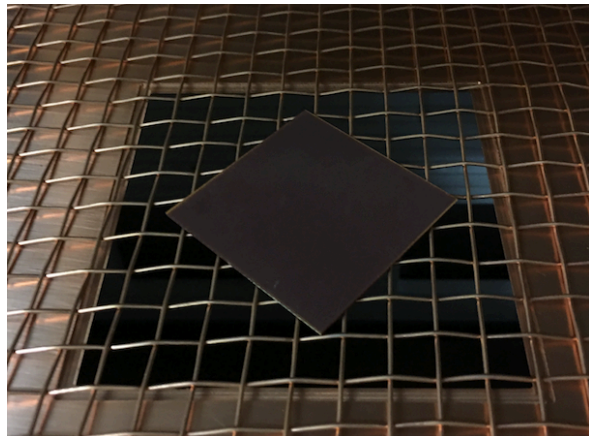


Fig. 9: Setup for a 5 cm  $\times$  5 cm piece of the standard  $\mu$ -PIC as sample.

sample region and independently cross-checked by the upward rate in the outer region.

We checked the upward-oriented ( $F_{\text{down}} \leq 0.5$ )  $\alpha$  rate in both regions because the alpha particles from a sample are typically emitted downward. Measured energy spectra are shown in Fig. 10. The red- and black-shaded histograms show the energy spectra inside and outside the sample region, respectively. These spectra are scaled by the selection efficiency. Both peaks are around 6 MeV and  $\alpha$  rates are  $(2.16_{-0.35}^{+0.54}) \times 10^{-2}$  (inside) and  $(1.54_{-0.40}^{+0.64}) \times 10^{-2}$   $\alpha/\text{cm}^2/\text{hr}$  (outside). Therefore, the background condition inside the sample region is compatible at less than  $1\sigma$  with the background condition outside the sample region. The alpha-particle energy spectrum is interpreted as the radon peaks at 5.5 MeV ( $^{222}\text{Rn}$ ), 6.0 MeV ( $^{218}\text{Po}$ ), and 7.7 MeV ( $^{214}\text{Po}$ ).

The downward-oriented ( $F_{\text{down}} > 0.5$ )  $\alpha$  rate outside the sample is  $(1.58_{-0.26}^{+0.29}) \times 10^{-2}$   $\alpha/\text{cm}^2/\text{hr}$ , as shown in the black-shaded spectrum of Fig. 11. In this work, the background rate was improved by one order of magnitude in comparison with that of our previous work [16]. The background reduction is attributed to the track-sense determination to reject upward-oriented alpha (for  $> 3.5$  MeV) and the replacement of the low- $\alpha$   $\mu$ -PIC (for  $\leq 3.5$  MeV). In the energy region between 2.0 and 4.0 MeV, where most radon background is suppressed, the background rate is  $(9.6_{-5.6}^{+7.9}) \times 10^{-4}$   $\alpha/\text{cm}^2/\text{hr}$ .



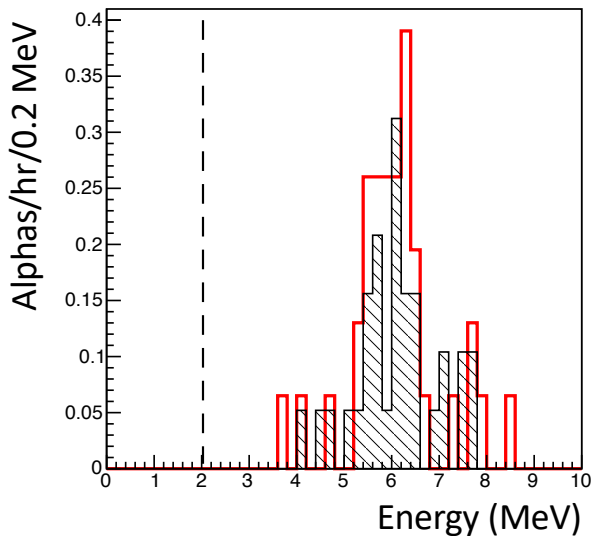


Fig. 10: Upward-oriented alpha-particle energy spectra inside (red) and outside (black shade) the sample region. The dashed line is the threshold of 2 MeV.

though the error is huge because of the continuous energy spectrum, it is consistent with the prediction of prior measurement. In this sample test, it was demonstrated to observe the background alphas at the same time.

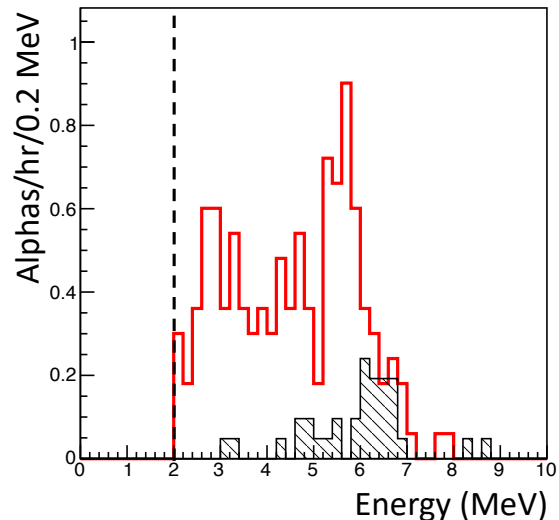


Fig. 11: Downward-oriented alpha-particle energy spectra in sample region (red) and background region (black shade). The dashed line is the threshold of 2 MeV.

### 3.7.3. $\alpha$ rate of sample

Figure 12 shows the distribution of the top of the tracks for the sample, where the candidates are selected by the criteria C1 and C2. The regions ① and ② are defined as sample and background regions, respectively. The sample region corresponds to the sample window. The sample region is the inside of  $\pm 5$  cm of anode and cathode. The background region is the outside of the sample region and the inside of  $\pm 7.5$  cm of anode and cathode. The systematic uncertainty due to the setting of the background region is estimated by changing the outer bound by  $\pm 0.5$  cm to be  $\sim 0.5\%$ . Figure 11 shows the energy spectra of downward-oriented alpha particles in the sample (red) and the background region (black shaded). The  $\alpha$  rate of the sample was calculated to be  $(3.57^{+0.35}_{-0.33}) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$  ( $> 2.0$  MeV) by subtracting the background rate.

Here, the impurity of  $^{232}\text{Th}$  and  $^{238}\text{U}$  is estimated by comparing with a prediction of  $\alpha$  rate spectrum in the simulation, where it mentions that the isotope in the material is assumed as only  $^{232}\text{Th}$  or  $^{238}\text{U}$  because of the continuous  $\alpha$  rate spectrum. In the fit region between 2 and 10 MeV, the impurity of  $^{232}\text{Th}$  or  $^{238}\text{U}$  is estimated to be  $6.0 \pm 1.4$  or  $3.0 \pm 0.7$  ppm, respectively. The impurities of  $^{232}\text{Th}$  and  $^{238}\text{U}$  are measured to be  $5.84 \pm 0.03$  and  $2.31 \pm 0.02$  ppm, respectively, by using the HPGe detector with the measuring time of 308 hr. Al-

## 4. Discussion

We begin by discussing the sensitivity for the energy between 2 and 9 MeV based on long-term measurements. In this energy range, the background is dominated by the radon- $\alpha$ 's with  $\sim (1.58^{+0.29}_{-0.26}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$ . The statistical error ( $\sigma$ ) is expected to scale with the inverse of the square root of the measurement time ( $t$ ) given as  $\sigma \propto 1/\sqrt{t}$ . In this work, the live time was only three days, and the statistical error was  $\sigma \sim 3 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ . With a measurement time of one month, the error of sample- $\alpha$ 's was estimated to be  $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ . The sensitivity for a sample with a radioactivity much lower than the background rate is practically determined by the statistics of the background when the background can be subtracted. The expected statistical errors of both the background and sample are  $1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$  with one month of measurement time. The statistical error of the subtracted event rate, or the detection sensitivity of the sample, is therefore expected to be a few  $\times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ .

	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net $\alpha$ rate ( $\alpha/\text{cm}^2/\text{hr}$ )	$(3.57_{-0.33}^{+0.35}) \times 10^{-1}$	—
$^{232}\text{Th}$ impurities (ppm)	$6.0 \pm 1.4$	$5.84 \pm 0.03$
$^{238}\text{U}$ impurities (ppm)	$3.0 \pm 0.7$	$2.31 \pm 0.02$

Table 1: Comparison of Screening result with this work and HPGe detector.

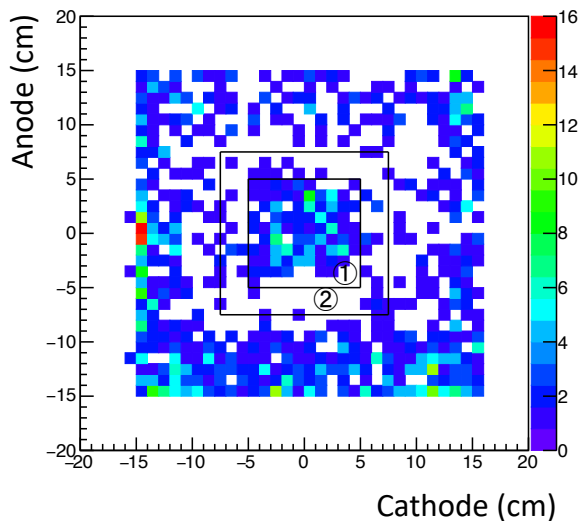


Fig. 12: Distribution of the top of downward-oriented alpha-particle track. The regions ① and ② are the sample and background regions, respectively.

The edges region (anode  $\sim \pm 15$  cm or cathode  $\sim \pm 15$  cm) has a high rate of background, as shown in Fig. 12. These events have an energy and path-length dependence similar to that of the alpha particles. The alpha particles were mainly oriented upward and were emitted from outside the detection area, limited by the  $\mu$ -PIC. As an impurity candidate, a piece of the printed circuit board (PCB) was inspected and the  $\alpha$  rate was  $(1.16 \pm 0.06) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$ . Although the alpha-particle events could be rejected by the fiducial region cut, these impurities could be the radon sources (see Fig. 13). Therefore, as a next improvement, a material with less radiative impurities should be used for the PCB.

The goal for detector sensitivity is less than  $10^{-4} \alpha/\text{cm}^2/\text{hr}$ . We can potentially reduce the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities. Insulators such as polytetrafluoroethy-

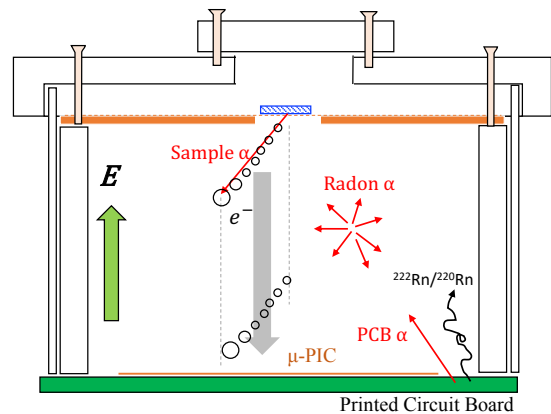


Fig. 13: Schematic cross section of background alpha particles in detector setup.

lene, polyimide, and polyetheretherketone, are in general low radioactive if we can use them without extra materials with relatively high radioactive like reinforcing glass-cloth. A recent study reported that a cooled charcoal could suppress the radon by 99% in the argon gas [20]. A recent NEWAGE detector suppresses the radon to 1/50 by using cooled charcoal [5]. With these improvements, the detector would achieve to the goal of performance.

## 5. Conclusion

We developed a new alpha-particle imaging detector based on the gaseous micro-TPC. The measured energy resolution is 6.7% ( $\sigma$ ) for 5.3 MeV alpha particles. The measured position resolution is  $0.68 \pm 0.14$  cm. Based on a waveform analysis, the downward-oriented events' selection efficiency is  $0.964 \pm 0.004$  and the cut efficiency of the upward-oriented events is  $0.85 \pm 0.04$  at  $> 3.5$  MeV. Also, a piece of the standard  $\mu$ -PIC was measured as a sample, and the result is consistent with the one obtained by a measurement done with a HPGe detector. A measurement of the alpha particles from a

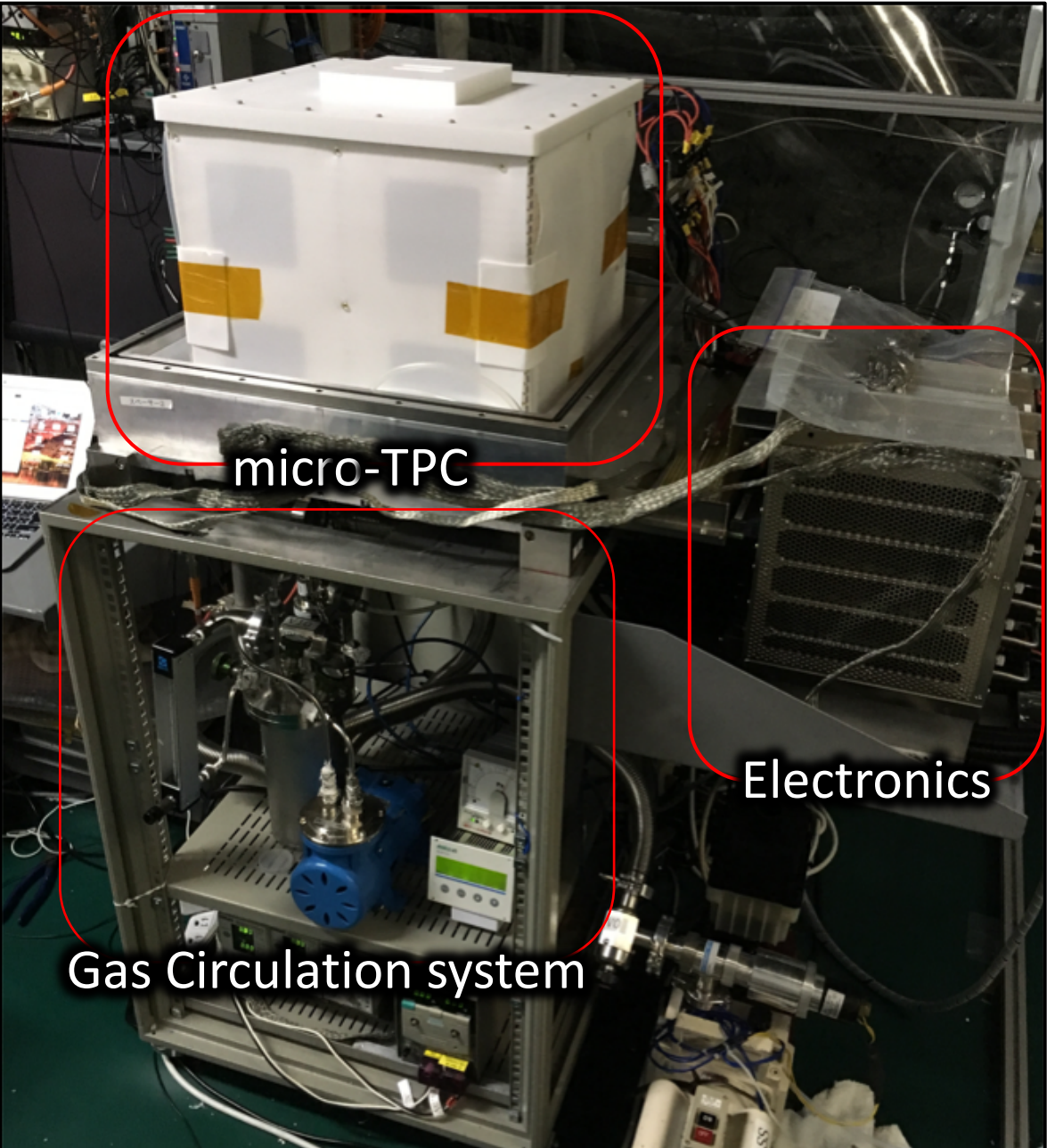
494 sample and background was also established at the  
495 same time. A background rate near the radon- $\alpha$   
496  $((1.58_{-0.42}^{+0.51}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr})$  was achieved.

## 497 Acknowledgments

498 This work was supported by a Grant-in-Aid for  
499 Scientific Research on Innovative Areas, 26104004  
500 and 26104008, from the Japan Society for the Pro-  
501 motion of Science in Japan. This work was sup-  
502 ported by the joint research program of the Insti-  
503 tute for Cosmic Ray Research (ICRR), the Univer-  
504 sity of Tokyo. We thank Dr. Y. Nakano of the  
505 ICRR, University of Tokyo, Japan for providing us  
506 with a helium-gas leak detector.

## 507 References

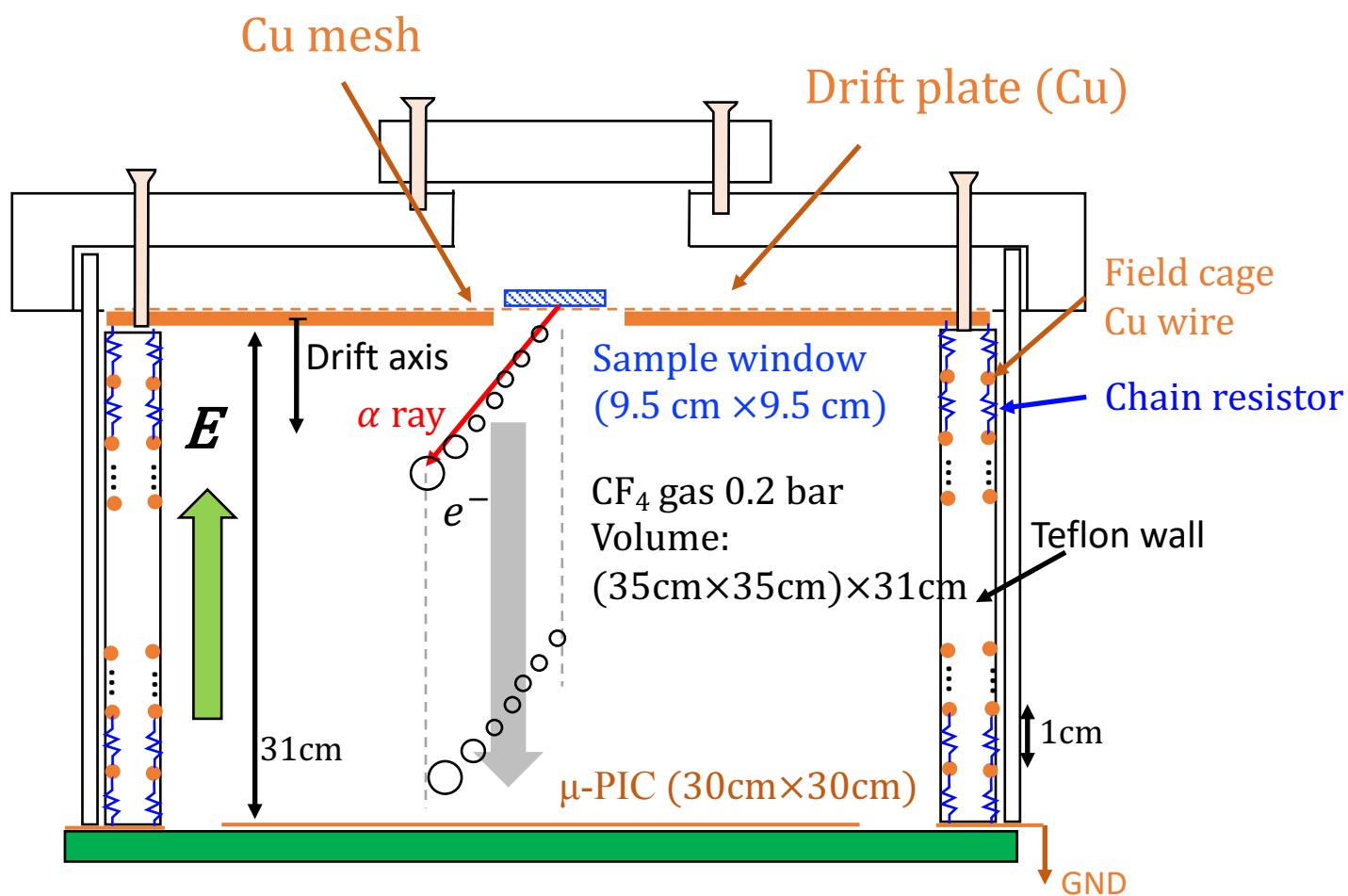
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micro-TPC

Gas Circulation system

Electronics



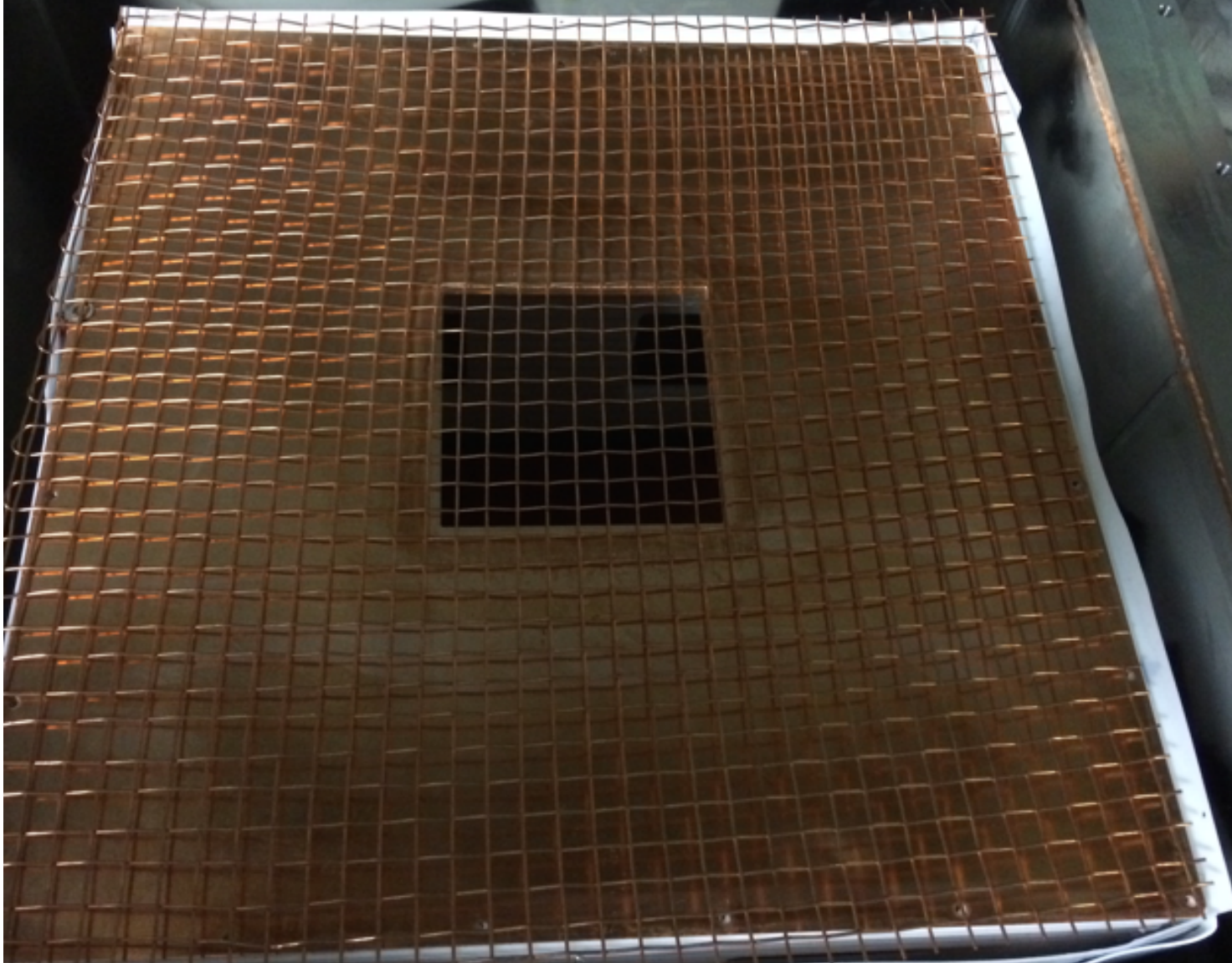
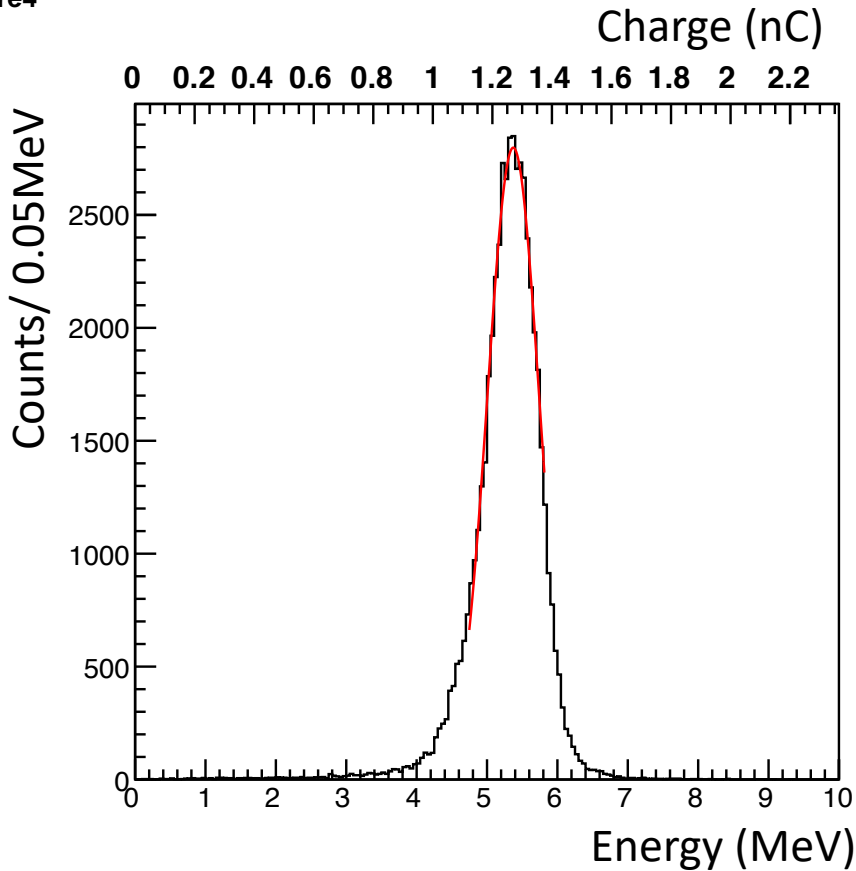
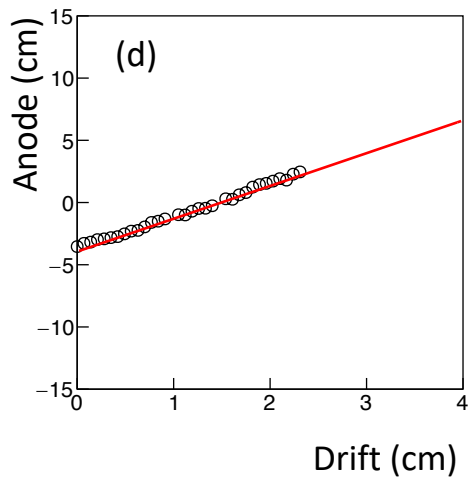
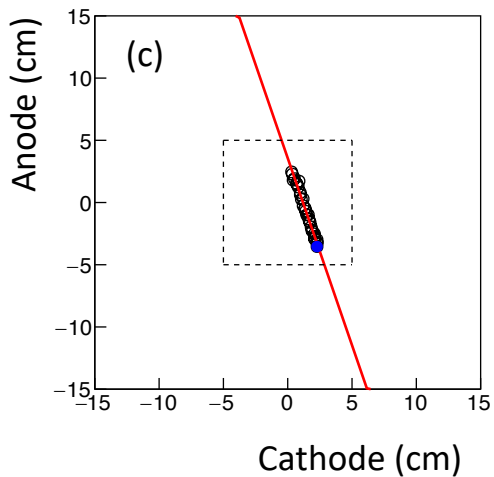
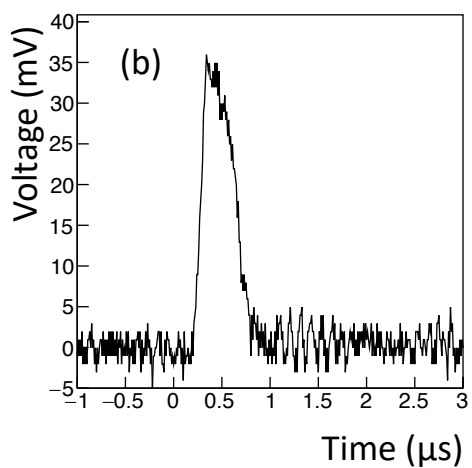
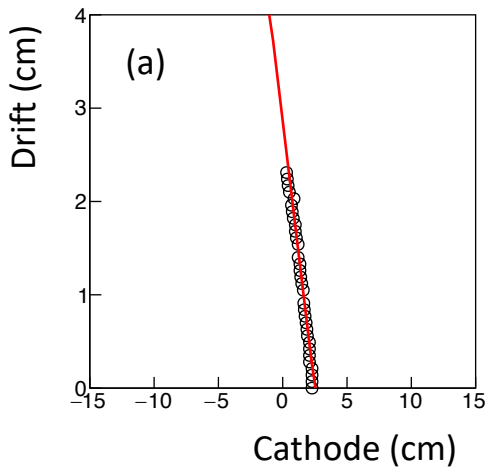
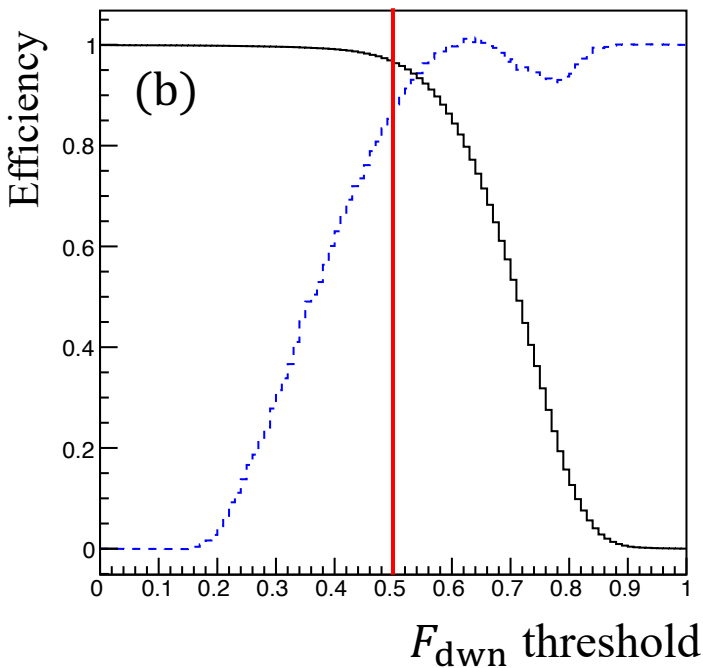
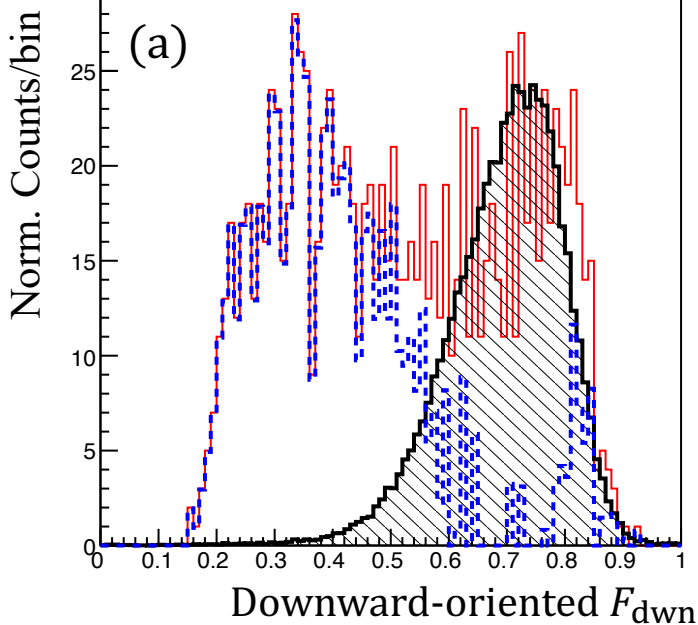


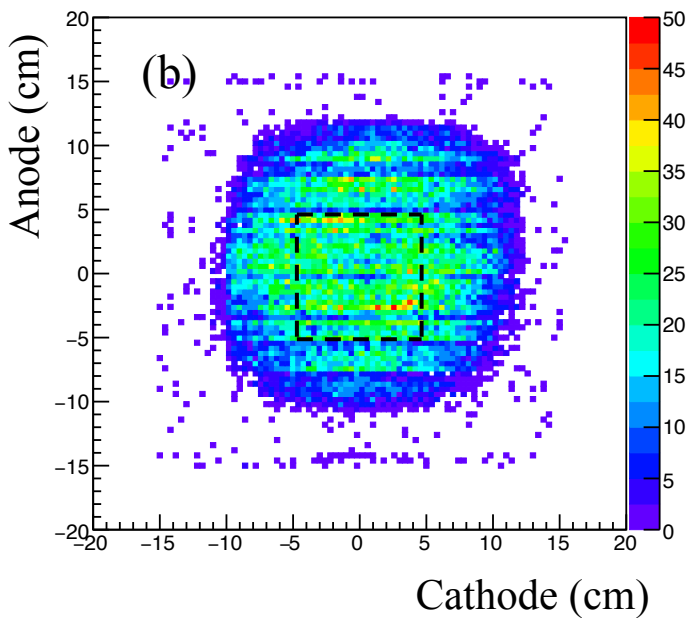
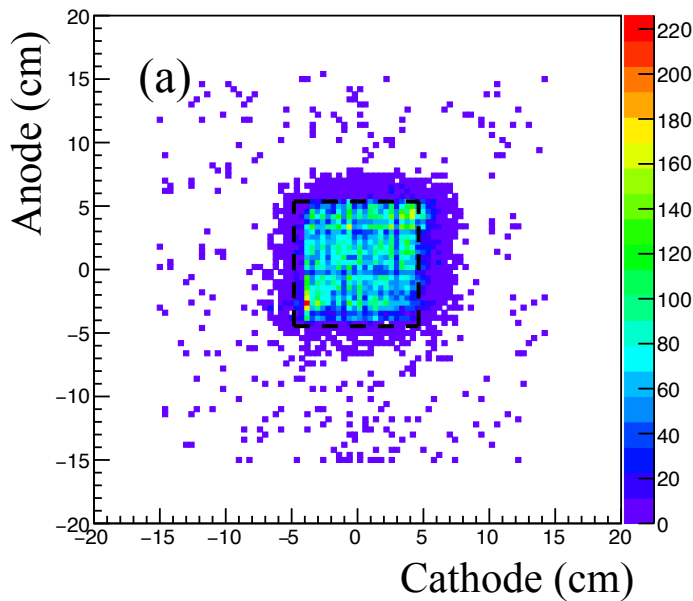
Figure 4











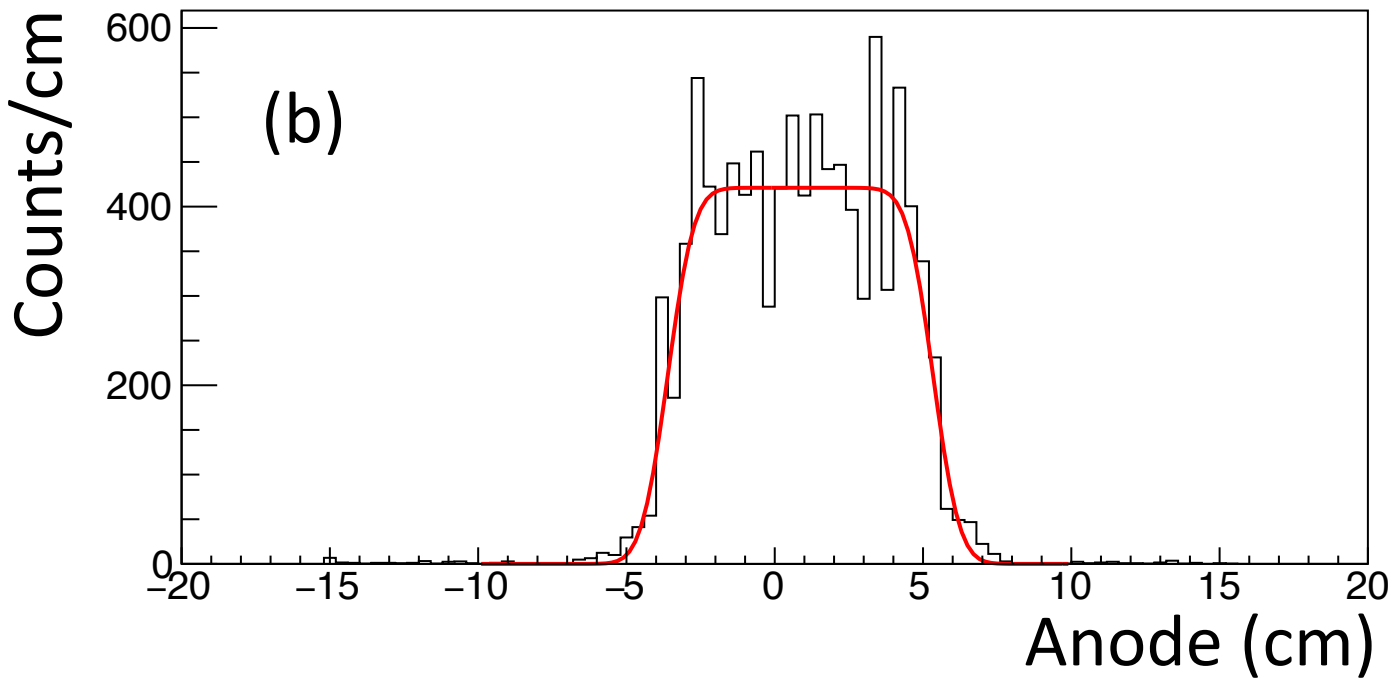
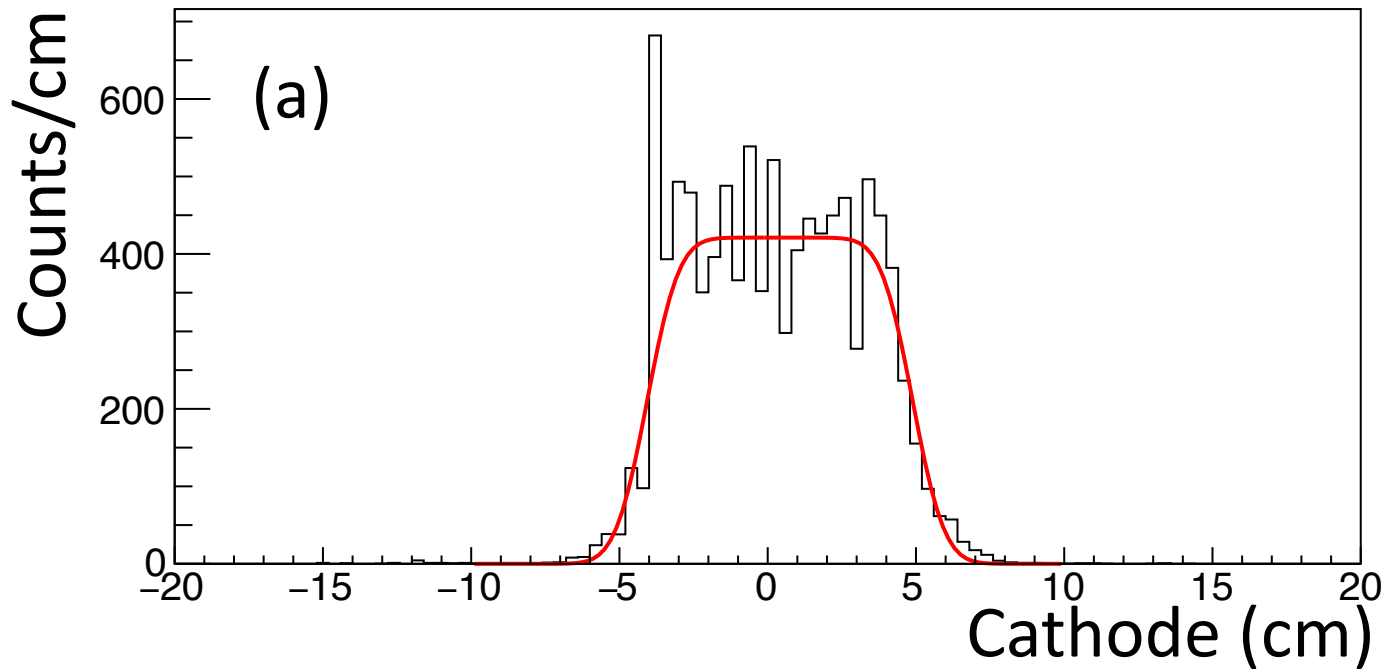
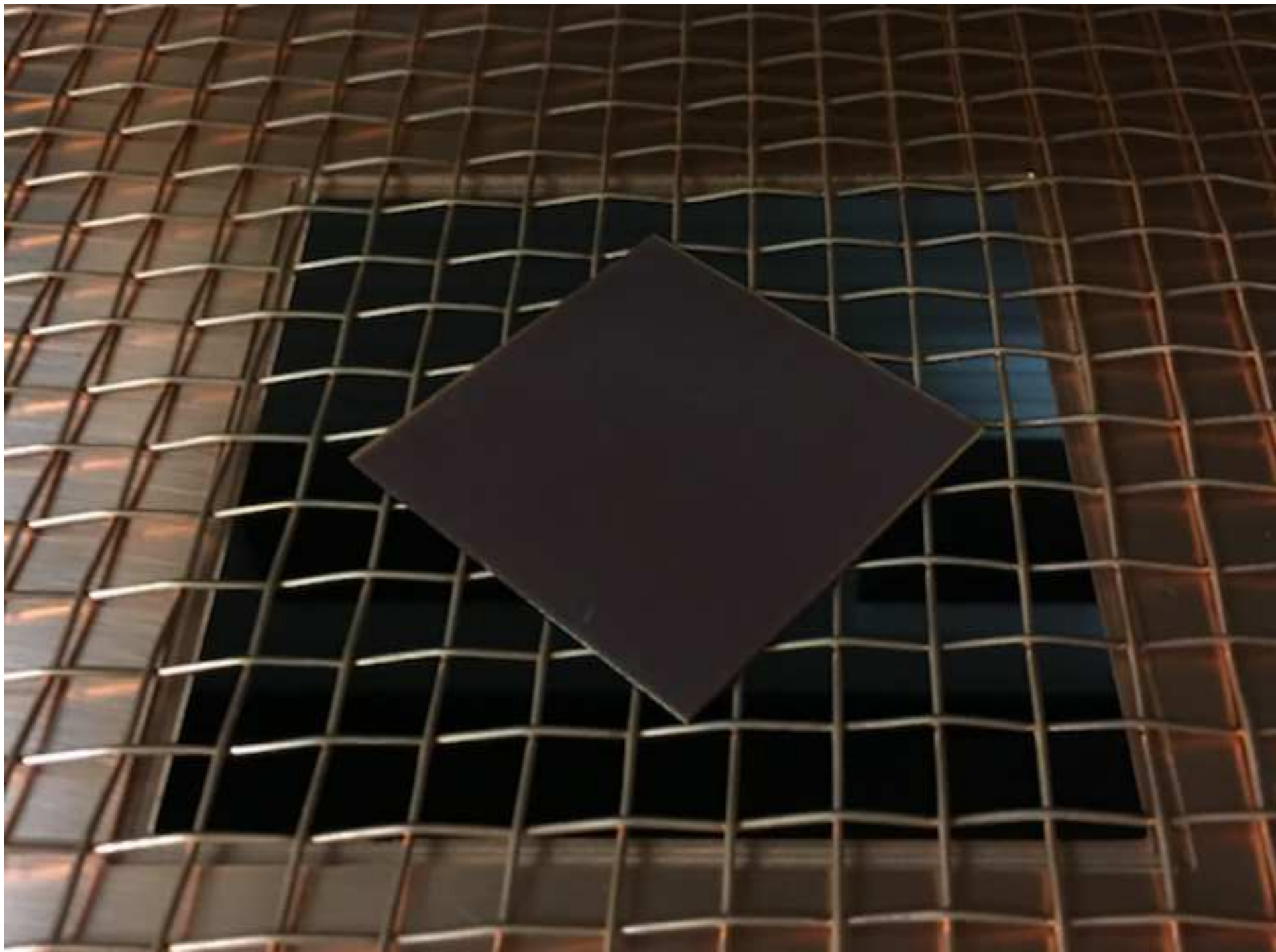
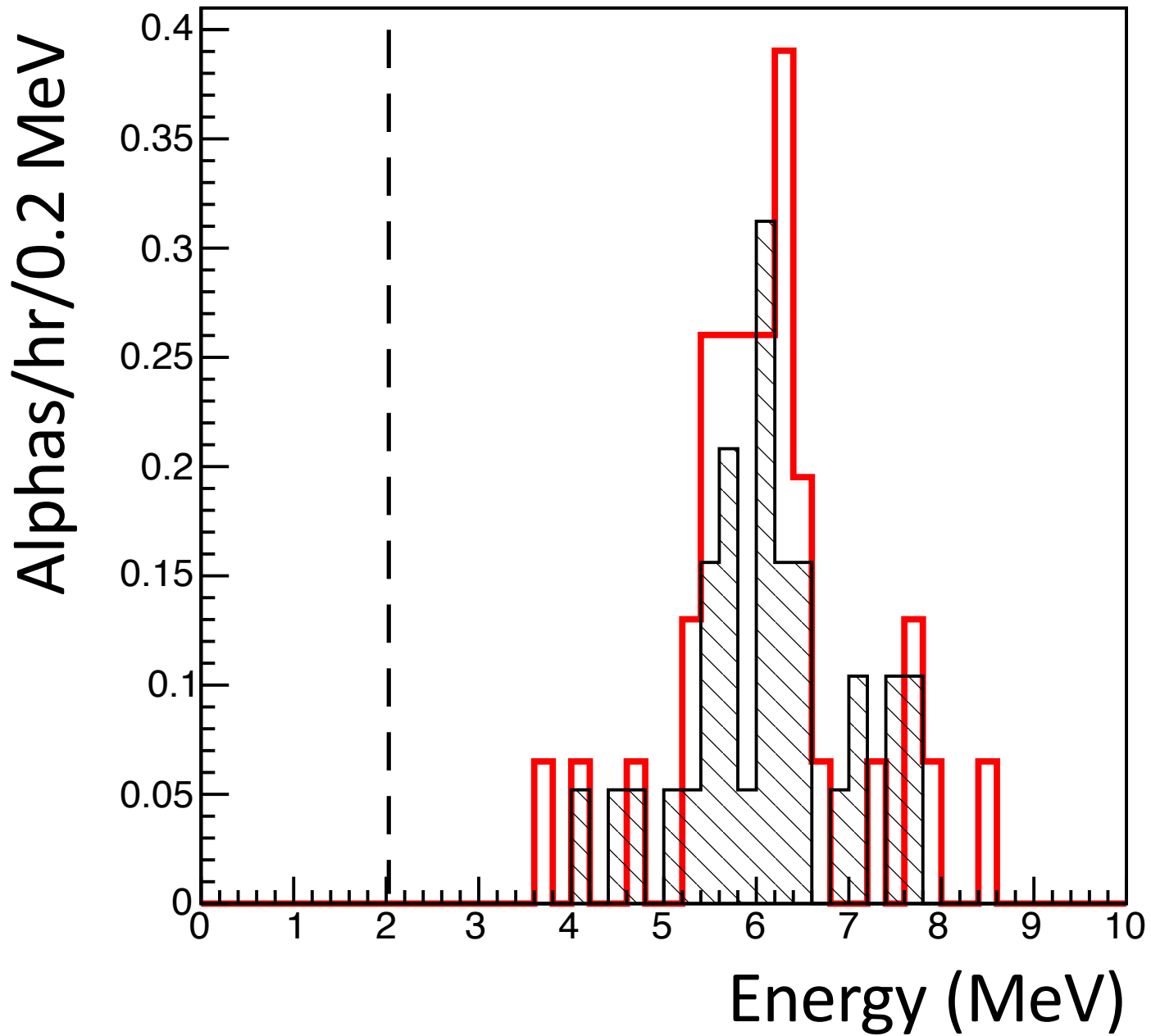
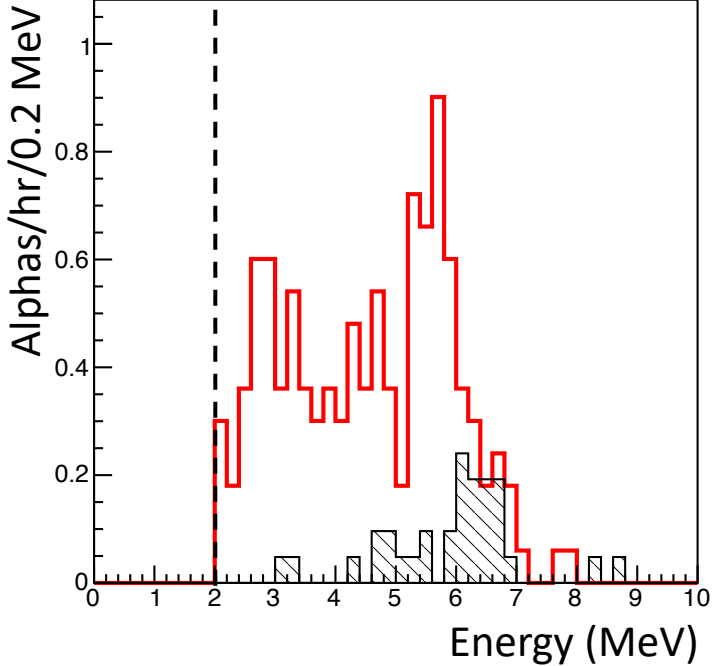
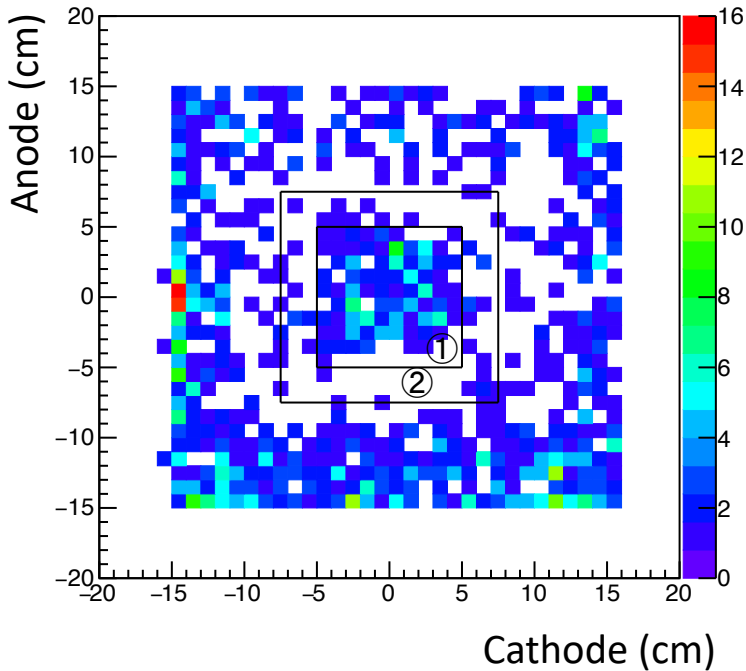


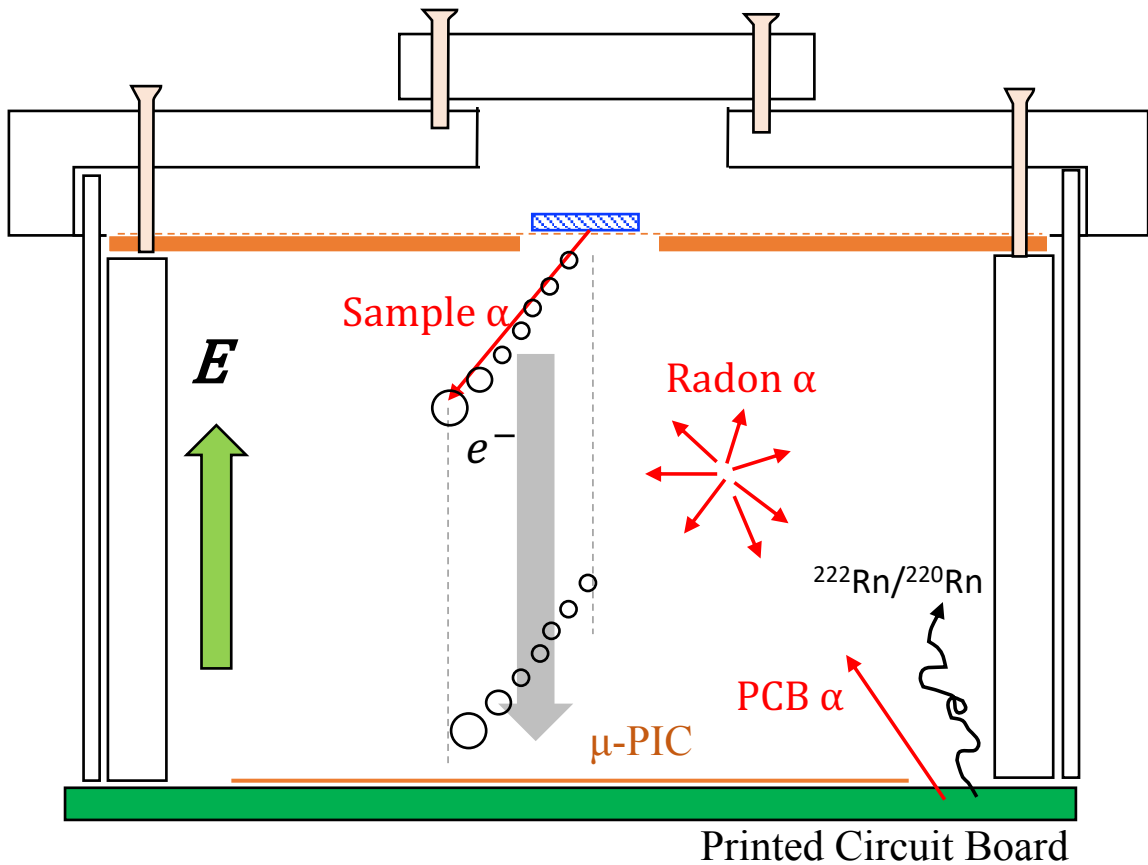
Figure9













	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net $\alpha$ rate ( $\alpha/\text{cm}^2/\text{hr}$ )	$(3.57^{+0.35}_{-0.33}) \times 10^{-1}$	—
$^{232}\text{Th}$ impurities (ppm)	$6.0 \pm 1.4$	$5.84 \pm 0.03$
$^{238}\text{U}$ impurities (ppm)	$3.0 \pm 0.7$	$2.31 \pm 0.02$

Table 1: Comparison of Screening result with this work and HPGe detector.

Dear reviewer #1,  
Thank you for your advices.

Dear Reviewer #2,

Thank you for your advices. I think our paper has been improved clearly due to your suggestions. The replies for your comments and questions are follows. And you can see revised manuscript and difference one. The corrected sentences have been indicated as a red with remove-line (old) and blue (new) one.

Suggest title would read better by changing "radioactive" to "radioactivity"

>> Title was revised as "Development of alpha-particle imaging detector based on a low radioactivity micro-time-projection chamber".

Line 5-6: change to "...searching for dark matter, arguably a direct detection has not been observed".

>> It was revised at line 5-6.

Line 181: Change "flush" to "flash".

>> It was revised at line 181.

Line 186: replace "worse than" with "not as good as".

>> It was revised at line 186.

Line 239–240: I agree that it makes sense that half of the events can be rejected due to the upward cut. But have you some data to prove such an assumption? I worry that there are some detector orientation or design issues that may make assumption invalid. The remainder of this section relies heavily on the assumption.

>> In Sec. 3.7.2, a result of radon–alpha rates of the upward and downward in region ② is shown. The data are shown in lines 375 and 383, and histograms in Fig.10 and 11.

● Upward oriented alpha rate:  $1.54_{-0.40}^{+0.64} \times 10^{-2} \alpha/\text{cm}^2/\text{h}$

● Downward oriented alpha rate:  $1.58_{-0.29}^{+0.29} \times 10^{-2} \alpha/\text{cm}^2/\text{h}$

These results are consistent within the statistical errors and thus the assumption of upward and downward symmetry is shown.

Line 312: replace "good" with "best".

>> It was revised at line 312 .

Line 313: Replace "is" with "was".

>> It was revised at line 313.

Line 315: change to "...tracking of electrons...".

>> It was revised at line 315.

Line 317: change to "...for electrons...".

>> It was revised at line 317.

Line 319: change to "...serves to suppress...".

>> It was revised at line 319.

Line 334: (or >4...

>> It was revised at line 334.

Line 337: change to "and considered negligible".

>> It was revised at line 337.

Line 360: change to "Recall, the upward and down...".

>> It was revised at line 360.

Line 441-447: It's not clear what you are trying to say here. Are you saying that when the standard deviation of the sample counts matched that observed for the radon that is what dictated the sample time?

>> We apology for the misleading sentence. So, the sentence was revised to

The sensitivity for a sample with a radioactivity much lower than the background rate is practically determined by the statistics of the background when the background can be subtracted. The expected statistical errors of both the background and sample are  $1 \times 10^{-3}$   $\alpha/\text{cm}^2/\text{hr}$  with one month of measurement time. The statistical error of the subtracted event rate, or the detection sensitivity of the sample, is therefore expected to be a few  $\times 10^{-3}$   $\alpha/\text{cm}^2/\text{hr}$ .

at line 441-451.

Line 470–472: Commercial copper with lower impurities than ppb levels of U and Th is readily available and may be better than the suggested materials.

>> We apology for the misleading sentence. We meant to replace mu-PIC and PCB (not copper) with clean materials. Previous sentence means about copper plate for sample material. We consider this sentence about “copper estimate” is explained in detail but might make to mislead for readers. So that, it was simply and clearly revised to

(revised) The goal for detector sensitivity is less than  $10^{-4}$   $\alpha/\text{cm}^2/\text{hr}$ . We can potentially reduce the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities. Insulators such as polytetrafluoroethylene, polyimide, and polyetheretherketone, are in general low radioactive if we can use them without extra materials with relatively high radioactive like reinforcing glass-cloth.

(original) The goal for detector sensitivity is less than  $10^{-4}$   $\alpha/\text{cm}^2/\text{hr}$ , which corresponds to measuring radioactive impurities at the ppb level. Here, this level was estimated as an assumption of  $^{238}\text{U}$  or  $^{232}\text{Th}$  in 1-mm-thick copper plate. We can potentially improve the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities such as polytetrafluoroethylene, polyimide, and polyetheretherketone without glass fibers.

at line 467–475.

# Development of an alpha-particle imaging detector based on a low ~~radioactive~~radioactivity micro-time-projection chamber

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<sup>b</sup>Institute for Cosmic Ray Research (ICRR), the University of Tokyo, Kashiwa, Chiba 277-8582 Japan.

<sup>c</sup>Kavli Institute for the Physics and Mathematics of the Universe (WPI), The University of Tokyo Institutes for Advanced Study, University of Tokyo, Kashiwa, Chiba 277-8583, Japan.

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## Abstract

An important issue for rare-event-search experiments, such as the search for dark matter or neutrinoless double beta decay, is to reduce radioactivity of the detector materials and the experimental environment. The selection of materials with low radioactive impurities, such as isotopes of the uranium and thorium chains, requires a precise measurement of surface and bulk radioactivity. Focused on the first one, an alpha-particle detector has been developed based on a gaseous micro-time-projection chamber. A low- $\alpha$   $\mu$ -PIC with reduced alpha-emission background was installed in the detector. The detector offers the advantage of position sensitivity, which allows the alpha-particle contamination of the sample to be imaged and the background to be measured at the same time. The detector performance was measured by using an alpha-particle source. The measurement with a sample was also demonstrated and the sensitivity is discussed.

*Keywords:* Alpha-particle detector, Position sensitivity, Time projection chamber,  $\mu$ -PIC, Low background

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## 1. Introduction

Approximately 27% of the universe is dominated by non-baryonic matter, called dark matter. Although many experimental groups have been ~~searching for dark matter, any direct detection has yet been detected.~~ ~~searching for dark matter, arguably a direct detection has not been observed.~~ Typical experiments that search for dark matter are performed by using massive, low-background detectors. Although the DAMA group has observed the presumed annual modulation of dark matter particles in the galactic halo with a significance of  $9.3\sigma$  [1], other groups such as XENON1T [2] and LUX [3] were unable to confirm these results. Meanwhile, a direction-sensitive method has been focused because of an expected clear anisotropic signal due to the motion of the solar system in the

galaxy [4]. The NEWAGE group precedes a three-dimensionally sensitive dark matter search with a micro-time-projection chamber (micro-TPC), being the main background surface alpha particles from  $^{238}\text{U}$  and  $^{232}\text{Th}$  in the detector materials or in the  $\mu$ -PIC [5].

Neutrinoless double beta ( $0\nu\beta\beta$ ) decay is a lepton-number-violating process, which suggests the neutrino as a Majorana particle (i.e. it is its own antiparticle). Experiments like GERDA [6] and KamLAND-Zen [7] have been able to set a lower limit on the half-life over  $10^{25}$  yr and  $10^{26}$  yr at 90%CL by using  $^{76}\text{Ge}$  and  $^{136}\text{Xe}$ , respectively, but no positive signal of the  $0\nu\beta\beta$  process has been observed yet. Conversely, a tracking system for two electrons provides strong evidence of the  $0\nu\beta\beta$  decay process. The  $0\nu\beta\beta$  background has been well investigated as radioactive impurities such as  $^{238}\text{U}$  and  $^{232}\text{Th}$  decay-chain isotopes,  $^{40}\text{K}$ ,  $^{60}\text{Co}$ ,  $^{137}\text{Cs}$  including in the de-

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\*Corresponding author. E-mail address: ito.hiroshi@crystal.kobe-u.ac.jp (H. Ito).

38 tector material, which emit  $\gamma$  with around MeV 88  
 39 [8, 9]. The NEMO3 group set lower limits at 89  
 40  $T_{1/2}(0\nu\beta\beta) > 2.5 \times 10^{23}$  yr (90%CL) for  $^{82}\text{Se}$  [10],  
 41 and  $T_{1/2}(0\nu\beta\beta) > (1.1 - 3.2) \times 10^{21}$  yr (90%CL)  
 42 for  $^{150}\text{Nd}$  [11]. For this experiment background is  
 43 dominated by the  $^{208}\text{Tl}$  and  $^{214}\text{Bi}$  contamination  
 44 present in the double beta emitter source foils. The  
 45 SuperNEMO group has developed the BiPo-3 de-  
 46 tector to measure the radioactive impurities in these  
 47 foils with a sensitivity less than  $2 \mu\text{Bq/kg}$  (90%CL)  
 48 for  $^{208}\text{Tl}$  and  $140 \mu\text{Bq/kg}$  (90%CL) for  $^{214}\text{Bi}$  [12].  
 49 Therefore, the background of  $0\nu\beta\beta$  decay is not  
 50 only a contamination by the end point of continu-  
 51 ous energy in an ordinary  $2\nu\beta\beta$  decay process, but  
 52 also the radiative impurities such as  $^{238}\text{U}$  and  $^{232}\text{Th}$   
 53 in the detector.

54 To estimate the radioactive impurities in the  
 55 detector materials, the XMASS group measured  
 56  $^{210}\text{Pb}$  and  $^{210}\text{Po}$  in the bulk of copper by using a  
 57 commercial alpha-particle detector (Ultra-Lo 1800,  
 58 XIA) [13]. The alpha detector has a good energy  
 59 resolution (as explained in Sec. 3.2) and a mecha-  
 60 nism to reduce the background by waveform anal-  
 61 ysis, and thus its sensitivity is  $\sim 10^{-4} \alpha/\text{cm}^2/\text{hr}$ .  
 62 However, it has no position sensitivity. A sample  
 63 such as a micro pattern gas detector board does  
 64 not have a uniform  $\mu$  radioactive contamination. For  
 65 example the impurities can be in a particular loca-  
 66 tion due to the manufacturing process. Therefore,  
 67 a position-sensitive alpha detector is required in or-  
 68 der to determine the site and perhaps the process  
 69 associated with the materials contamination.

70 This paper is organized as follows. The details  
 71 of the alpha-particle detector, setup, low- $\alpha$  micro  
 72 pixel chamber ( $\mu$ -PIC), gas circulation system, elec-  
 73 tronics, and trigger and data acquisition systems  
 74 are described in Sec. 2. The performance check  
 75 that uses the alpha-particle source, a sample test,  
 76 and background estimation are described in Sec. 3.  
 77 The remaining background of the detector and fu-  
 78 ture prospects are discussed in Sec. 4. Finally, main  
 79 conclusions are presented in Sec. 5.

## 80 2. Alpha-particle imaging detector based on 81 gaseous micro-TPC

82 A new alpha-particle detector was developed  
 83 based on a gaseous micro-TPC upgraded from the  
 84 NEWAGE-0.3a detector [14] which was used to  
 85 search for dark matter from September, 2008 to  
 86 January, 2013. The detector consisted of the micro-  
 87 TPC using a low- $\alpha$   $\mu$ -PIC as readout, a gas circu-

88 lation system, and electronics, as shown in Fig.1.  
 89 The TPC was enclosed in a stainless-steel vessel for  
 90 the gas seal during the measurement.

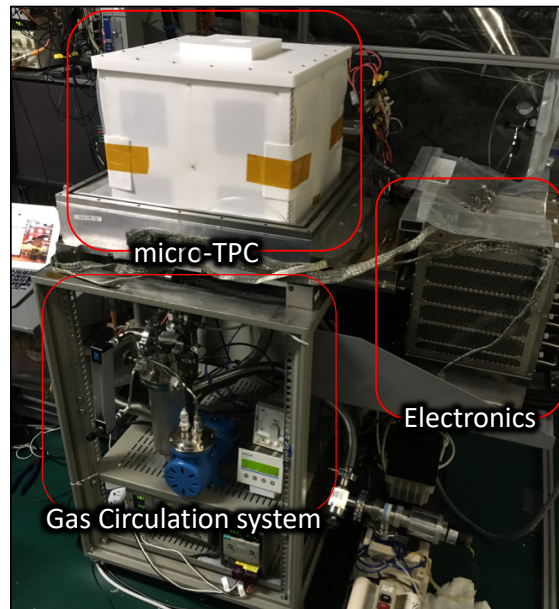


Fig. 1: Photograph of the experimental setup. The detector system is composed of a micro-TPC, a gas circulation system, and electronics. The stainless-steel vessel is uncovered so that the outer view of the TPC field cage can be viewed.

### 91 2.1. Setup and configuration

92 Figure 2 shows a schematic view of the detector,  
 93 where the gas volume is  $(35 \text{ cm} \times 35 \text{ cm}) \times 31 \text{ cm}$ .  
 94 The detector was placed underground at the  
 95 Kamioka facility in the Institute for Cosmic Ray  
 96 Research, Japan. An oxygen-free copper plate with  
 97 a surface electro-polished to a roughness of  $0.4 \mu\text{m}$   
 98 and a size of  $(35 \text{ cm} \times 35 \text{ cm}) \times 0.1 \text{ cm}$  was used  
 99 as the drift plate. The drift plate had an open-  
 100 ing with a size of  $9.5 \text{ cm} \times 9.5 \text{ cm}$  as a sample win-  
 101 drow. A copper mesh made of 1-mm- $\phi$  wire in 1-cm  
 102 pitch (aperture ratio of 0.81) was set on the drift  
 103 plate to hold the sample at the window area, as  
 104 shown in Fig. 3. The electrons ionized by the al-  
 105 pha particles drift towards the  $\mu$ -PIC with a ver-  
 106 tical upward-pointing electric field  $E$ .  $\text{CF}_4$  gas  
 107 (TOMOIE SHOKAI Co.LTD, 5N grade: a purity  
 108 of 99.999% or more), which was also used in the  
 109 NEWAGE-0.3a, was used because of the low diffu-  
 110 sion properties. The pressure was set at 0.2 bar as  
 111 a result of the optimization between the expected  
 112 track length and the detector stability. The track



length was expected to be longer, which improved the tracking performance when the gas pressures were low, while the discharge rate of the  $\mu$ -PIC increased. The range of 5 MeV alpha particle is  $\sim 8$  cm in 0.2 bar  $\text{CF}_4$  gas, which would provide a reasonable detection efficiency considering the detector size. The electric field in the drift volume,  $E = 0.4$  kV/cm/bar, was formed by supplying a negative voltage of 2.5 kV and placing field-shaping patterns with chain resistors every centimeter [15]. The drift velocity was  $7.4 \pm 0.1$  cm/ $\mu$ s. The  $\mu$ -PIC anode was connected to +550 V. The typical gas gain of  $\mu$ -PIC was  $10^3$  at  $\sim 500$  V.

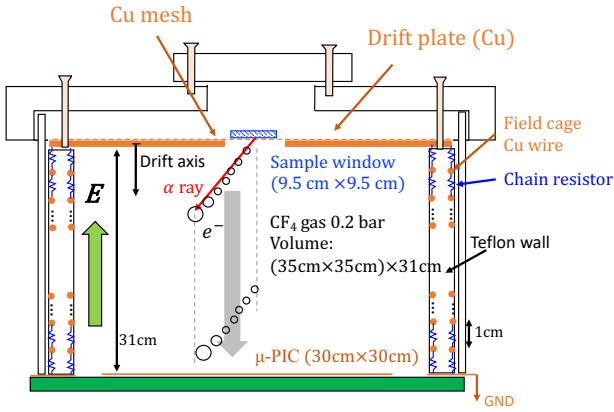


Fig. 2: Schematic cross section of detector setup. Sample window size is 9.5 cm  $\times$  9.5 cm. Electric field is formed by a drift plate biased at -2.5 kV and copper wires with 1 cm pitch connecting with chain registers.

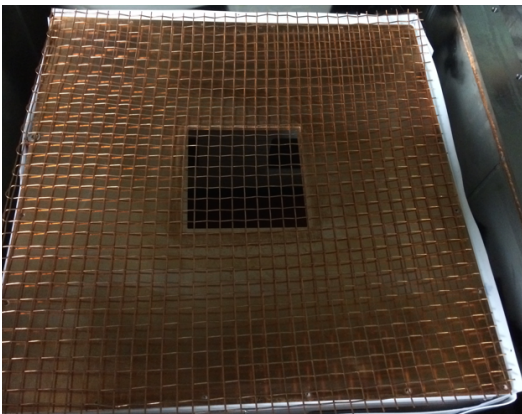


Fig. 3: Drift plate with a sample window (hole size is 9.5 cm  $\times$  9.5 cm) and copper support mesh.

## 2.2. Low- $\alpha$ $\mu$ -PIC

The background study for the direction-sensitive dark matter search suggests that  $\mu$ -PIC has radioactive impurities of  $^{238}\text{U}$  and  $^{232}\text{Th}$  which emit alpha particles [5]. A survey with a HPGGe detector revealed that  $\mu$ -PIC's glass cloth was the main background source, and so the impurities were removed. The polyimide with glass cloth in the  $\mu$ -PIC was replaced with a new material of polyimide and epoxy. Details of the device with the new material, a low- $\alpha$   $\mu$ -PIC, will be described in Ref [16, 17].

## 2.3. Gas circulation system

A gas circulation system that uses activated charcoal pellets (Molsievon, X2M4/6M811) was developed for the suppression of radon background and a prevention of gain deterioration due to the outgassing. A pump (EMP, MX-808ST-S) and a needle-type flow-meter (KOFLOC, PK-1250) were used to flow the gas at a rate of  $\sim 500$  cm $^3$ /min. The gas pressure was monitored to ensure the stable operation of the circulation system, operating within  $\pm 2\%$  for several weeks.

## 2.4. Electronics and trigger and data acquisition systems

The electronics for the  $\mu$ -PIC readout consisted of amplifier-shaper discriminators [18] for 768 anode and 768 cathode signals and a position-encoding module [19] to reconstruct the hit pattern. A data acquisition system consisted of a memory board to record tracks and a flash analog-to-digital converter (ADC) for the energy measurement. The flash ADC with 100 MHz sampling recorded the sum signal of the cathode strips with a full time range of 12  $\mu$ s. The anode sum signal issued the trigger. The trigger occurred when the electrons closest to the detection plane (indicated with the largest circle ( $e^-$ ) in Fig. 2) reach the  $\mu$ -PIC. Since the main purpose of the detector is the alpha particle detection from the sample, the emission position of the alpha particle in the anode-cathode plane was determined at the position most distant from the  $\mu$ -PIC in the track (the smallest circle in Fig. 2).

## 3. Performance check

### 3.1. Alpha-particle source

A 10 cm  $\times$  10 cm copper plate with  $^{210}\text{Pb}$  accumulated on the surface was used as an alpha-particle source for the energy calibration and

173 energy-resolution measurement [13]. The source 200  
 174 emits alpha particles with an energy of 5.3 MeV as 201  
 175 a decay of  $^{210}\text{Po}$ . The alpha-particle emission rate 202  
 176 (hereinafter called the  $\alpha$  rate) of the entire source 203  
 177 plate was calibrated to be  $1.49 \pm 0.01 \alpha \text{ s}^{-1}$  for 4.8– 204  
 178 5.8 MeV by using the Ultra-Lo 1800 [13]. 205

### 179 3.2. Energy calibration

180 An energy calibration was conducted with the 208  
 181 alpha-particle source (5.3 MeV). The event's en- 209  
 182 ergy was obtained by integrating the charge from 210  
 183 the pulses registered by the `flushflash` ADC. Thus 211  
 184 spectra showed in this paper are presented in MeV. 212  
 185 Figure 4 shows a typical energy spectrum of the 213  
 186 alpha-particle source. The energy resolution was 214  
 187 estimated to be 6.7% ( $1\sigma$ ) for 5.3 MeV, which is  
 188 worse than not as good as the Ultra-Lo 1800 reso-  
 189 lution of 4.7% ( $1\sigma$ ) for 5.3 MeV. This deterioration  
 190 was thought to be due to the gain variation of the  
 191  $\mu$ -PIC detection area.

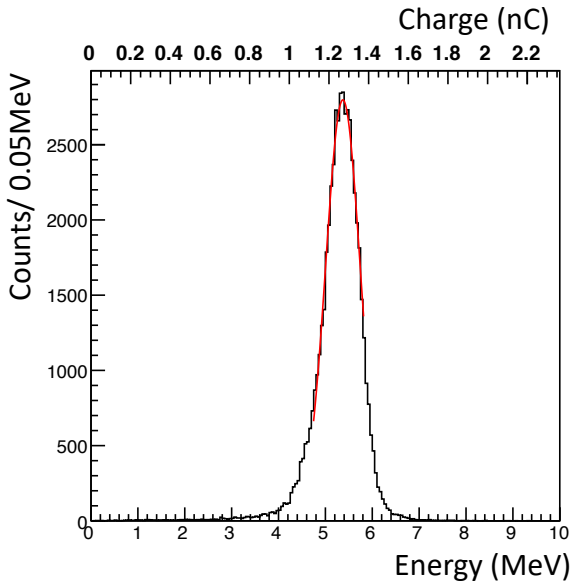


Fig. 4: Energy spectrum for alpha particles from  $^{210}\text{Po}$  (5.3 MeV). Red line is a fit result with a Gaussian.

### 192 3.3. Event reconstruction

193 Figure 5 shows a typical event display with the 232  
 194 tracks and flash ADC waveform data for alpha- 233  
 195 particle emission from  $^{210}\text{Po}$ . The hit points were 234  
 196 determined based on coincidence of anode and cath- 235  
 197 ode detections. Figure 5 (c) shows the anode- 236  
 198 cathode plane for the track. The open circles corre- 237  
 199 spond to hits registered in data. The red solid line 238

is a linear fit result. The dashed line represents 200  
 the edge of the sample window. The solid blue 201  
 point is the emission point of the alpha particle. 202  
 The scheme of the determination of the emission 203  
 point, or the track sense, is explained in Sec. 3.4. 204  
 Figure 5 (a) and (d) show anode- and cathode-drift 205  
 planes, respectively. The drift coordinate is con- 206  
 verted from the timing and is set to zero base, which 207  
 corresponds to the drift-plate position. Figure 5 (b)  
 shows a flash ADC waveform.

The track angles were determined on the anode- 210  
 cathode, anode-drift, and cathode-drift planes. 211  
 These angles were determined with a common fit- 212  
 ting algorithm. First, the weighted means of the 213  
 hit points  $(x_w, y_w)$  were defined as 214

$$\begin{pmatrix} x_w \\ y_w \end{pmatrix} = \frac{1}{n} \sum_{j=0}^n \begin{pmatrix} x_j \\ y_j \end{pmatrix}, \quad (1)$$

215 where  $x_j$  and  $y_j$  are the measured hit points and  $n$   
 216 is the number of points. Next, the track was shifted  
 217 and rotated through the angle  $\theta$  as follows

$$\begin{pmatrix} x'_j \\ y'_j \end{pmatrix} = \begin{pmatrix} \cos \theta & -\sin \theta \\ \sin \theta & \cos \theta \end{pmatrix} \begin{pmatrix} x_j - x_w \\ y_j - y_w \end{pmatrix}. \quad (2)$$

218 Here  $x'_j$  and  $y'_j$  are the points after the shift, the  
 219 rotation angle  $\theta$  were determined to minimize the  
 220 quantity  $f$ , which is defined as

$$f(\theta) = \sum y'^2_j, \quad (3)$$

221 where this formula means a sum of the square of  
 222 the distance between the rotated point and the  $x$   
 223 axis. This method has the advantage to determine  
 224 the angle with no infinity pole at  $\theta = 90^\circ$  (i.e. par-  
 225 allel to cathode strip (fitting in the anode-cathode  
 226 plane) or drift axis (fitting in the anode-drift and  
 227 cathode-drift plane)).

### 228 3.4. Track-sense determination

229 Backgrounds in low radioactivity alpha-particle  
 230 detectors are in general alpha particles from the  
 231 radon (radon- $\alpha$ ) and materials of construction used  
 232 in the detector (detector- $\alpha$ ). The radon- $\alpha$ 's are ex-  
 233 pected to be distributed uniformly in the gas vol-  
 234 ume with isotropic directions. The detector- $\alpha$ 's are  
 235 expected to have position and direction distribu-  
 236 tions specific to their sources. One of the main  
 237 sources of the detector- $\alpha$ 's is the  $\mu$ -PIC so the direc-  
 238 tions of  $\alpha$ 's coming from this component are mostly

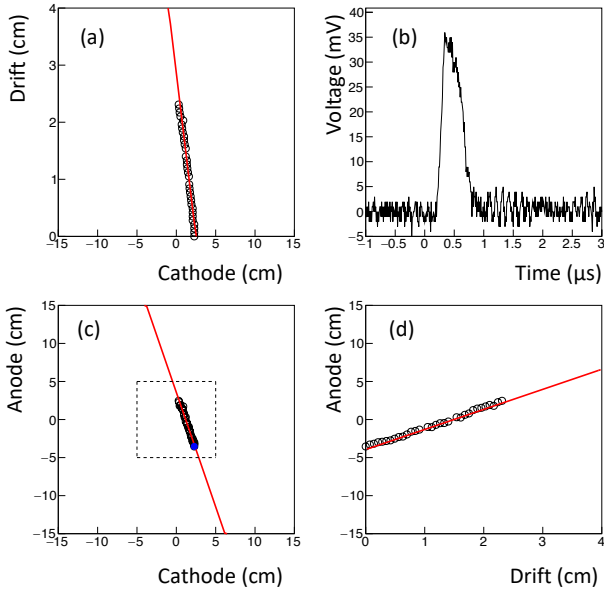


Fig. 5: Event display of an alpha particle from  $^{210}\text{Po}$ . (a) cathode-drift projection, (b) flash ADC waveform (c) cathode-anode projection, and (d) anode-drift projection are displayed. The drift coordinate is set to zero base corresponding to the drift plate position for the top of the track.

upward-oriented. Since the direction of alpha particles from the sample are downward, these detector- $\alpha$ 's and half of the radon- $\alpha$ 's can be rejected by the cut of upward-direction events.

The deposit energy per unit path length,  $dE/dx$  of an alpha particle with an initial energy over a few MeV, has a peak before stopping (Bragg peak). The number of electrons ionized by the alpha particle in the gas is proportional to  $dE/dx$ , and  $dE/dx$  along the track profile is projected onto the time evolution in the signal due to the mechanism of the TPC. This time profile was recorded as the waveform and thus the track sense (i.e., whether the track was upward or downward) can be determined from the waveform.

A parameter to determine the track sense is

$$F_{\text{dwn}} = S_2 / (S_1 + S_2), \quad (4)$$

where  $S_1$  and  $S_2$  are the time-integrated waveform before and after the peak. They are defined as

$$S_1 = \int_{t_0}^{t_p} v(t) dt, \quad (5)$$

$$S_2 = \int_{t_p}^{t_1} v(t) dt. \quad (6)$$

Here,  $t_0 = 0 \mu\text{s}$ ,  $t_1 = 1.5 \mu\text{s}$ , and  $t_p$  are the start, stop, and peak time, respectively, for the waveform

shown in Fig. 5 (b). The  $t_p$  is determined as a time when the voltage is highest in the region between  $t_0$  and  $t_1$ . Figure 6 (a) shows typical  $F_{\text{dwn}}$  distribution with the alpha-particle source, where most of the events are expected to be downward-oriented. The  $F_{\text{dwn}}$  values of the downward events are distributed around 0.7, as shown by the black-shaded histograms. Conversely, radon- $\alpha$ 's have an isotropic direction, i.e.,  $F_{\text{dwn}}$  has two components of upward- and downward-oriented, as shown by the red solid histogram, where the radon- $\alpha$  are background events in the sample test data, as explained later. The scale of the source- $\alpha$  was normalized to the radon- $\alpha$  peak of downward for clarity. Figure 6 (b) shows the efficiency related on  $F_{\text{dwn}}$  threshold for downward-(black solid) and upward-oriented (blue dashed). The selection efficiency of  $F_{\text{dwn}} > 0.5$  was estimated to be  $0.964 \pm 0.004$  in the source- $\alpha$  spectrum while the radon background was reduced to half. The blue dashed histogram is a spectrum that subtracted the normalized source- $\alpha$  from the radon- $\alpha$ . The cut efficiency of the upward-oriented events ( $F_{\text{dwn}} \leq 0.5$ ) was estimated to be  $0.85 \pm 0.04$ . The energy dependence of  $F_{\text{dwn}}$  will be explained in Sec. 3.6.

### 3.5. Distribution of emission position

Since alpha particles are mainly emitted from the source, the top points of the alpha-particle tracks trace the shape of the radioactivity on the sample. Figures 7 (a) and 7 (b) show the anode-cathode projection distribution of the top and bottom of the alpha-particle tracks, respectively, where the top and bottom are defined as the zero and maximum drift coordinate, respectively, as shown in Fig. 5 (a) and 5 (d). The dashed line represents the edge of the drift-plate sample window. Comparing Fig. 7 (a) with Fig. 7 (b) clearly reveals the shape of the radioactivity.

The position resolution was evaluated along the four dashed lines in Fig. 7 (a). The number of events was projected onto the axis perpendicular to the lines and was fit with error functions as shown in Fig. 8. Figure 8 (a) and (b) represent the alpha-particle emission position projection to cathode and anode, respectively. The red lines are the fitting based on the error functions. As a result, the position resolution was determined to be  $0.68 \pm 0.14 \text{ cm}$  ( $\sigma$ ), where the error is a standard deviation in the four positions.

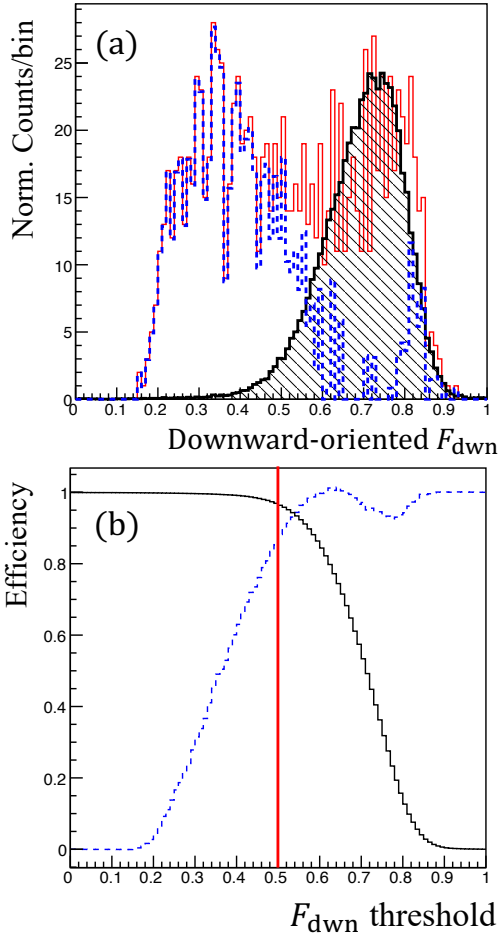


Fig. 6: (a) Downward-oriented distribution for source- $\alpha$  (black shade), radon- $\alpha$  (red solid), and a histogram made by subtracting the radon- $\alpha$  spectrum from the source- $\alpha$  one (blue dashed) (b) Detection efficiency for downward-oriented (black solid) and rejection efficiency for upward-oriented (blue dashed) events as a function of  $F_{dwn}$  threshold.

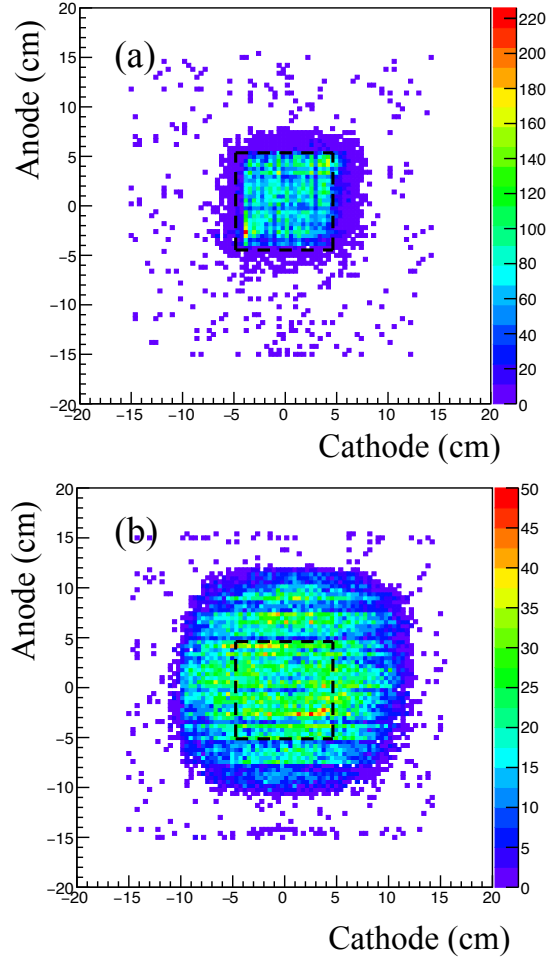


Fig. 7: Anode-cathode projection distributions of (a) top and (b) bottom of tracks for alpha particles emitted from the source. The dashed line is the edge of the sample window.

### 3.6. Detection and selection efficiency

To select good events for alpha particles from the sample, we use the following criteria: (C1) selection for events with good fitting tracks, (C2) cut for the upward-oriented events, and (C3) selection for events with emission points in the sample region.

For criterion C1, the ~~good~~best fit to track events was selected as  $f_{\min}(\theta)/(n-1) < 0.02 \text{ cm}^2$ . It ~~is~~was determined as the best  $\theta$  to minimize  $f(\theta)/(n-1)$  at each plane, for both ~~track-of-electron~~tracking of electrons and  $\alpha$ -ray. The electron track tends to be scattered, so  $f_{\min}(\theta)/(n-1)$  ~~of-electron~~for electrons is bigger than that of  $\alpha$ -ray. Therefore, the upper limit of  $f_{\min}(\theta)/(n-1)$  ~~makes-to-suppress~~serves to ~~suppress~~ electron-track events.

Criterion C2 rejects the upward-oriented tracks with  $> 3.5 \text{ MeV}$  and  $F_{dwn} \leq 0.5$  because the determination efficiency depends on the energy. The upward- and downward-oriented tracks can be determined with 95% or more certainly at over 3.5 MeV. Note that this cut was applied for the events  $> 3.5 \text{ MeV}$ , because the radon background, which was assumed to be the dominant background source, created the peak around 6 MeV and the contribution to the energy range below 3.5 MeV was limited.

For criterion C3, the source- $\alpha$  was selected within a region of  $\pm 8 \text{ cm}$  in both the anode and cathode. The cut condition was decided to cover both tails of the distribution (or ~~more~~ $> 4\sigma$ ) in Fig. 8 (a) and (b). The rate of radon- $\alpha$  in the selected region

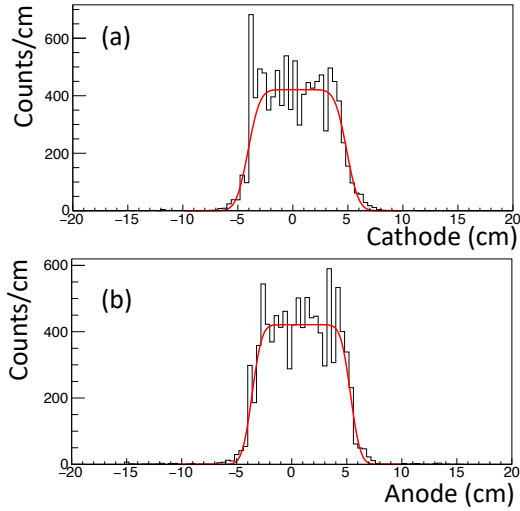


Fig. 8: Alpha-particle emission position projected to cathode (a) and anode (b). Red lines represent fitting with error functions.

339 was around two orders of magnitude lower than the  
 340 source- $\alpha$  rate, ~~considering negligible~~ and ~~considered~~  
 341 ~~negligible~~.

342 The selection efficiency for C1, C2, and C3 con-  
 343 taining the detection efficiency was calculated to  
 344 be  $(2.17 \pm 0.29) \times 10^{-1}$  counts/ $\alpha$  (the ratio of the  
 345 count rate to the  $\alpha$  rate of the source), where the  
 346 error represents the systematic error of C1 to C3 se-  
 347 lections and uncertainty of the source radioactivity  
 348 is considered negligible.

### 3.7. Sample test and background estimate

#### 3.7.1. Setup

351 A 5 cm  $\times$  5 cm piece of the standard  $\mu$ -PIC whose  
 352  $\alpha$  rate was known to be  $0.28 \pm 0.12$   $\alpha/\text{cm}^2/\text{hr}$  in  
 353 previous work [16] served as a sample and was in-  
 354 spected by using the detector. A photograph of the  
 355 sample position over the setup mesh is shown in  
 356 Fig. 9. The measurement live time was 75.85 hr.

#### 3.7.2. Background in sample region

358 The  $\alpha$  rate of the sample was estimated by sub-  
 359 tracting the background rate. Considered back-  
 360 ground was mainly the radon- $\alpha$ . The detector mea-  
 361 sured both the  $\alpha$  rates in the region of the sam-  
 362 ple and around the sample (outer region). The  
 363 background rate could be determined from the  $\alpha$   
 364 rate in the outer region. ~~Typically Recall~~, the up-  
 365 ward and downward radon- $\alpha$  rates are same. The  
 366 sample- $\alpha$  has mainly downward-oriented. Thus, the

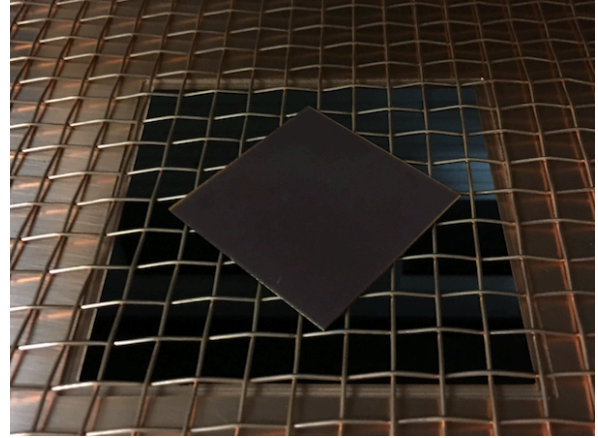


Fig. 9: Setup for a 5 cm  $\times$  5 cm piece of the standard  $\mu$ -PIC as sample.

367 background rate could be estimated by the upward  
 368 rate in the sample region and independently cross-  
 369 checked by the upward rate in the outer region.

370 We checked the upward-oriented ( $F_{\text{down}} \leq 0.5$ )  
 371  $\alpha$  rate in both regions because the alpha parti-  
 372 cles from a sample are typically emitted downward.  
 373 Measured energy spectra are shown in Fig. 10. The  
 374 red- and black-shaded histograms show the energy  
 375 spectra inside and outside the sample region, re-  
 376 spectively. These spectra are scaled by the se-  
 377 lection efficiency. Both peaks are around 6 MeV  
 378 and  $\alpha$  rates are  $(2.16^{+0.54}_{-0.35}) \times 10^{-2}$  (inside) and  
 379  $(1.54^{+0.64}_{-0.40}) \times 10^{-2}$   $\alpha/\text{cm}^2/\text{hr}$  (outside). Therefore,  
 380 the background condition inside the sample region  
 381 is compatible at less than  $1\sigma$  with the background  
 382 condition outside the sample region. The alpha-  
 383 particle energy spectrum is interpreted as the radon  
 384 peaks at 5.5 MeV ( $^{222}\text{Rn}$ ), 6.0 MeV ( $^{218}\text{Po}$ ), and  
 385 7.7 MeV ( $^{214}\text{Po}$ ).

386 The downward-oriented ( $F_{\text{down}} > 0.5$ )  $\alpha$  rate out-  
 387 side the sample is  $(1.58^{+0.29}_{-0.26}) \times 10^{-2}$   $\alpha/\text{cm}^2/\text{hr}$ , as  
 388 shown in the black-shaded spectrum of Fig. 11. In  
 389 this work, the background rate was improved by one  
 390 order of magnitude in comparison with that of our  
 391 previous work [16]. The background reduction is at-  
 392 tributed to the track-sense determination to reject  
 393 upward-oriented alpha (for  $> 3.5$  MeV) and the re-  
 394 placement of the low- $\alpha$   $\mu$ -PIC (for  $\leq 3.5$  MeV). In  
 395 the energy region between 2.0 and 4.0 MeV, where  
 396 most radon background is suppressed, the back-  
 397 ground rate is  $(9.6^{+7.9}_{-5.6}) \times 10^{-4}$   $\alpha/\text{cm}^2/\text{hr}$ .

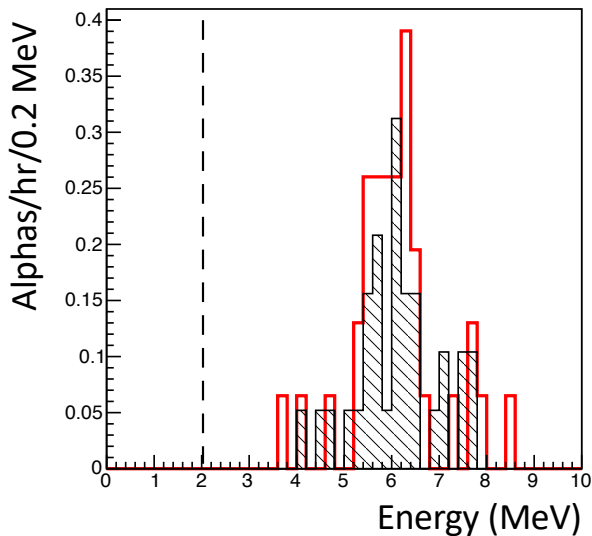


Fig. 10: Upward-oriented alpha-particle energy spectra inside (red) and outside (black shade) the sample region. The dashed line is the threshold of 2 MeV.

though the error is huge because of the continuous energy spectrum, it is consistent with the prediction of prior measurement. In this sample test, it was demonstrated to observe the background alphas at the same time.

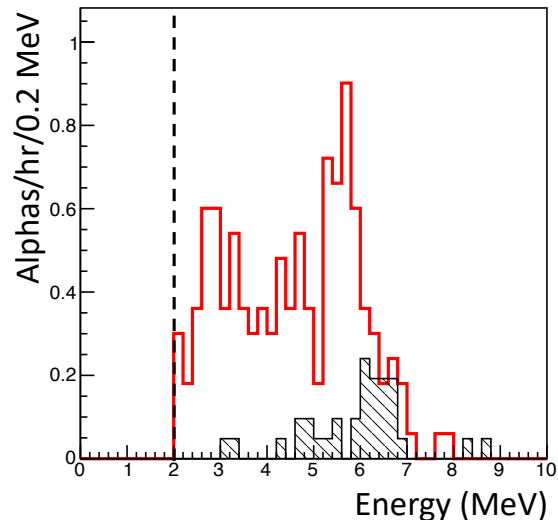


Fig. 11: Downward-oriented alpha-particle energy spectra in sample region (red) and background region (black shade). The dashed line is the threshold of 2 MeV.

### 3.7.3. $\alpha$ rate of sample

Figure 12 shows the distribution of the top of the tracks for the sample, where the candidates are selected by the criteria C1 and C2. The regions ① and ② are defined as sample and background regions, respectively. The sample region corresponds to the sample window. The sample region is the inside of  $\pm 5$  cm of anode and cathode. The background region is the outside of the sample region and the inside of  $\pm 7.5$  cm of anode and cathode. The systematic uncertainty due to the setting of the background region is estimated by changing the outer bound by  $\pm 0.5$  cm to be  $\sim 0.5\%$ . Figure 11 shows the energy spectra of downward-oriented alpha particles in the sample (red) and the background region (black shaded). The  $\alpha$  rate of the sample was calculated to be  $(3.57^{+0.35}_{-0.33}) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$  ( $> 2.0$  MeV) by subtracting the background rate.

Here, the impurity of  $^{232}\text{Th}$  and  $^{238}\text{U}$  is estimated by comparing with a prediction of  $\alpha$  rate spectrum in the simulation, where it mentions that the isotope in the material is assumed as only  $^{232}\text{Th}$  or  $^{238}\text{U}$  because of the continuous  $\alpha$  rate spectrum. In the fit region between 2 and 10 MeV, the impurity of  $^{232}\text{Th}$  or  $^{238}\text{U}$  is estimated to be  $6.0 \pm 1.4$  or  $3.0 \pm 0.7$  ppm, respectively. The impurities of  $^{232}\text{Th}$  and  $^{238}\text{U}$  are measured to be  $5.84 \pm 0.03$  and  $2.31 \pm 0.02$  ppm, respectively, by using the HPGe detector with the measuring time of 308 hr. Al-

## 4. Discussion

We begin by discussing the sensitivity for the energy between 2 and 9 MeV based on long-term measurements. In this energy range, the background is dominated by the radon- $\alpha$ 's with  $\sim (1.58^{+0.29}_{-0.26}) \times 10^{-2} \alpha/\text{cm}^2/\text{hr}$ . The statistical error ( $\sigma$ ) is expected to scale with the inverse of the square root of the measurement time ( $t$ ) given as  $\sigma \propto 1/\sqrt{t}$ . In this work, the live time was only three days, and the statistical error was  $\sigma \sim 3 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ . ~~With a measurement time of one month, the error of sample- $\alpha$ 's was estimated to be  $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ . When the  $\alpha$  rate ( $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ ) as the same of the radon- $\alpha$ 's ( $\sigma \sim 1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ ) was observed, the sum of squares of these  $\sigma$ s for the sample and radon- $\alpha$ 's would be expected to be a few  $10^{-3} \alpha/\text{cm}^2/\text{hr}$  as the measurement limit by subtraction with these  $\alpha$  rates.~~ The sensitivity for a sample with a radioactivity much lower than the background rate is practically determined by the statistics of the background when the background can be subtracted. The expected statis-

	This work	HPGe detector
Sample volume (cm)	$(5 \times 5) \times 0.098$	$(5 \times 5) \times 2.47$
Sample weight (g)	6.8	169.5
Measuring time (hr)	75.85	308
Net $\alpha$ rate ( $\alpha/\text{cm}^2/\text{hr}$ )	$(3.57^{+0.35}_{-0.33}) \times 10^{-1}$	—
$^{232}\text{Th}$ impurities (ppm)	$6.0 \pm 1.4$	$5.84 \pm 0.03$
$^{238}\text{U}$ impurities (ppm)	$3.0 \pm 0.7$	$2.31 \pm 0.02$

Table 1: Comparison of Screening result with this work and HPGe detector.

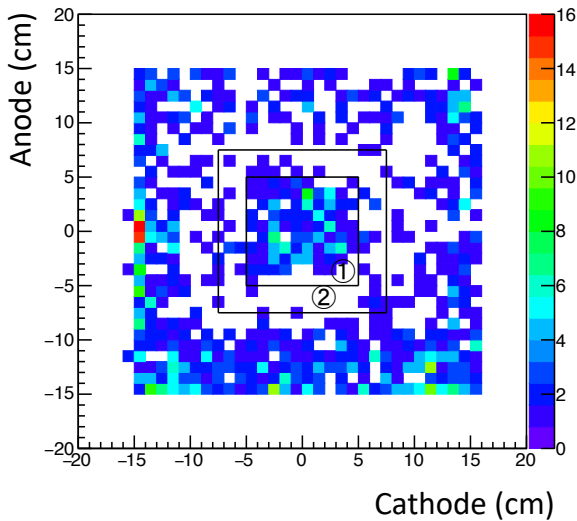


Fig. 12: Distribution of the top of downward-oriented alpha-particle track. The regions ① and ② are the sample and background regions, respectively.

tical errors of both the background and sample are  $1 \times 10^{-3} \alpha/\text{cm}^2/\text{hr}$  with one month of measurement time. The statistical error of the subtracted event rate, or the detection sensitivity of the sample, is therefore expected to be a few  $\times 10^{-3} \alpha/\text{cm}^2/\text{hr}$ .

The edges region (anode  $\sim \pm 15$  cm or cathode  $\sim \pm 15$  cm) has a high rate of background, as shown in Fig. 12. These events have an energy and path-length dependence similar to that of the alpha particles. The alpha particles were mainly oriented upward and were emitted from outside the detection area, limited by the  $\mu$ -PIC. As an impurity candidate, a piece of the printed circuit board (PCB) was inspected and the  $\alpha$  rate was  $(1.16 \pm 0.06) \times 10^{-1} \alpha/\text{cm}^2/\text{hr}$ . Although the alpha-particle events could be rejected by the fiducial region cut, these impurities could be the radon sources (see Fig. 13). Therefore, as a next improvement, a material with less radiative impurities

should be used for the PCB.

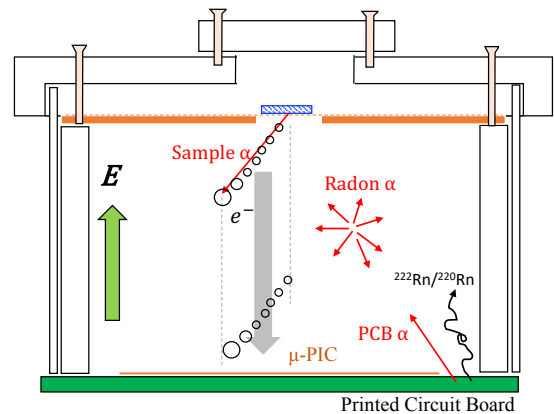


Fig. 13: Schematic cross section of background alpha particles in detector setup.

The goal for detector sensitivity is less than  $10^{-4} \alpha/\text{cm}^2/\text{hr}$ , which corresponds to measuring radioactive impurities at the ppb level. Here, this level was estimated as an assumption of  $^{238}\text{U}$  or  $^{232}\text{Th}$  in 1-mm-thick copper plate. We can potentially improve the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities such as polytetrafluoroethylene, polyimide, and polyetheretherketone without glass fibers. The goal for detector sensitivity is less than  $10^{-4} \alpha/\text{cm}^2/\text{hr}$ . We can potentially reduce the background rate by using the cooled charcoal to suppress radon gas and using a material with less impurities. Insulators such as polytetrafluoroethylene, polyimide, and polyetheretherketone, are in general low radioactive if we can use them without extra materials with relatively high radioactive like reinforcing glass-cloth.

A recent study reported that a cooled charcoal could suppress the radon by 99% in the argon gas [20]. A recent NEWAGE detector suppresses the radon to 1/50 by using cooled charcoal [5]. With

500 these improvements, the detector would achieve to  
501 the goal of performance.

## 502 5. Conclusion

503 We developed a new alpha-particle imaging de-  
504 tector based on the gaseous micro-TPC. The mea-  
505 sured energy resolution is 6.7% ( $\sigma$ ) for 5.3 MeV al-  
506 pha particles. The measured position resolution  
507 is  $0.68 \pm 0.14$  cm. Based on a waveform analysis,  
508 the downward-oriented events' selection efficiency is  
509  $0.964 \pm 0.004$  and the cut efficiency of the upward-  
510 oriented events is  $0.85 \pm 0.04$  at  $> 3.5$  MeV. Also,  
511 a piece of the standard  $\mu$ -PIC was measured as a  
512 sample, and the result is consistent with the one  
513 obtained by a measurement done with a HPGe de-  
514 tector. A measurement of the alpha particles from a  
515 sample and background was also established at the  
516 same time. A background rate near the radon- $\alpha$   
517 ( $(1.58^{+0.51}_{-0.42}) \times 10^{-2}$   $\alpha/\text{cm}^2/\text{hr}$ ) was achieved.

## 518 Acknowledgments

519 This work was supported by a Grant-in-Aid for  
520 Scientific Research on Innovative Areas, 26104004  
521 and 26104008, from the Japan Society for the Pro-  
522 motion of Science in Japan. This work was sup-  
523 ported by the joint research program of the Insti-  
524 tute for Cosmic Ray Research (ICRR), the Univer-  
525 sity of Tokyo. We thank Dr. Y. Nakano of the  
526 ICRR, University of Tokyo, Japan for providing us  
527 with a helium-gas leak detector.

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**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: